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**ADD FURNACE CO.,LTD.**

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

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**Honeywell**

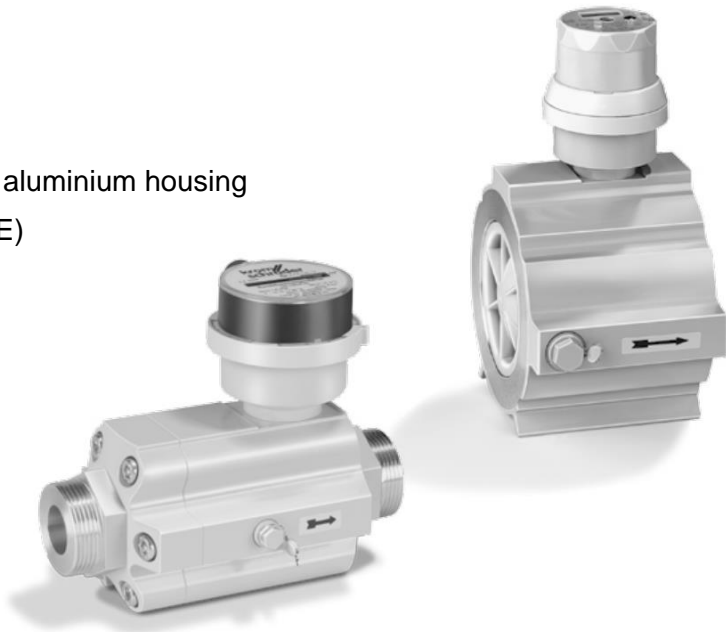
**krom  
schroder**

## Flow meters DM, DE

Technical Information · GB

10 Edition 03.17

- Flow meters for gas with short, compact aluminium housing
- Measurement of the current flow rate (DE) and the quantity consumed (DM, DE)
- M-BUS interface (DE)
- Large measuring range
- Little servicing required
- EC type-tested and certified



CE



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## Table of contents

<b>Flow meters DM, DE.....</b>	<b>1</b>
<b>Table of contents.....</b>	<b>2</b>
<b>1 Application.....</b>	<b>3</b>
<b>2 Certification.....</b>	<b>4</b>
<b>3 Function.....</b>	<b>5</b>
3.1 DM.....	5
3.2 DE.....	6
<b>4 Flow rate.....</b>	<b>7</b>
<b>5 Selection.....</b>	<b>8</b>
5.1 DM selection table.....	8
5.2 DM type code.....	8
5.3 DM.T selection table.....	9
5.4 DM.T type code.....	9
5.5 DE selection.....	10
5.6 DE type code.....	10
5.7 DE.T selection table.....	11
5.8 DE.T type code.....	11
<b>6 Project planning information.....</b>	<b>12</b>
6.1 Installation.....	12
6.2 Flow rate at standard conditions/Operating flow rate.....	13
6.3 Positive tolerance.....	13
6.4 DM in potentially explosive atmospheres.....	13
6.5 Connection of pulse generators.....	13
7 Accessories.....	14
7.1 Electronic meter for digital remote indication....	14
7.1.1 Universal meter UZ .....	14
7.1.2 Productive metering instrument PR .....	14
<b>8 Technical data .....</b>	<b>15</b>
8.1 DM .....	15
8.2 DE .....	17

8.3 Dimensions.....	18
8.3.1 DM [mm].....	18
8.3.2 DM [inch].....	19
8.3.3 DE [mm].....	20
8.3.4 DE [inch].....	21



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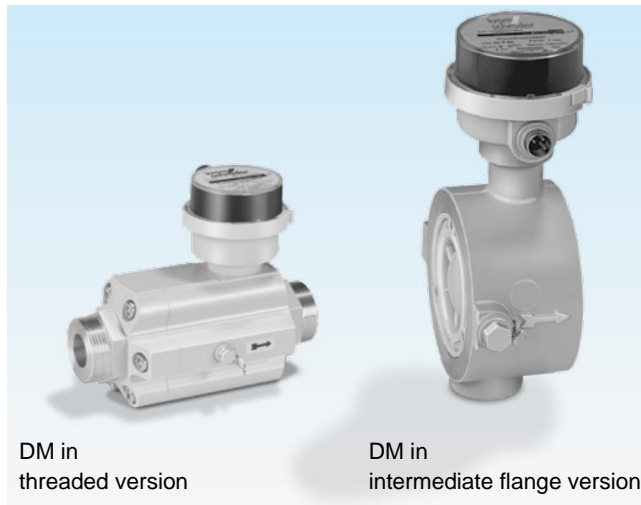
## Application

### 1 Application

Flow meters DM and DE measure the gas and air vol-umes on consumer equipment. They are typically used for the internal billing of consumption in industrial in-stallations, laboratories and test rigs, and in particular for checking and adjusting burners in gas-using equip-ment. The gas flow rate can be checked in production and heating processes, thus allowing energy utilization to be optimized.

#### DM

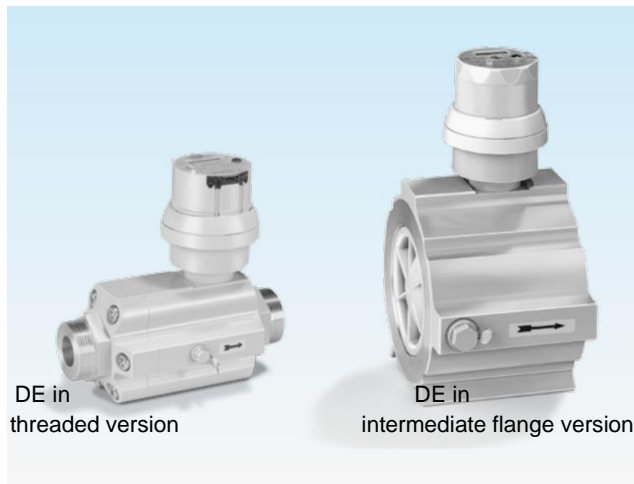
Flow meter DM is equipped with a 7-digit mechanical index and can be used in potentially explosive atmos-pheres.



#### DE

Flow meter DE has an electronic index and is equipped with a 7-digit LCD display. Various recorded values can be retrieved, e.g. the current flow rate.

The DE is also equipped with M-BUS interfaces. In ad-dition, it is compatible with the optical interface ZVEI.





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## **Certification**

---

### **2 Certification**

Certificates – see Docuthek.

EU certified pursuant to



#### **DM**

Complies with the following Directives

- Pressure equipment (2014/68/EU)
- Equipment for use in potentially explosive atmospheres (2014/34/EU)

in conjunction with standards

- EN 12261:2002 \* AI:2006 (PED)
- EN 13463-1:2009 (ATEX)
- EN 13463-5:2011 (ATEX)

#### **DE**

Complies with Directive

- 2014/68/EU

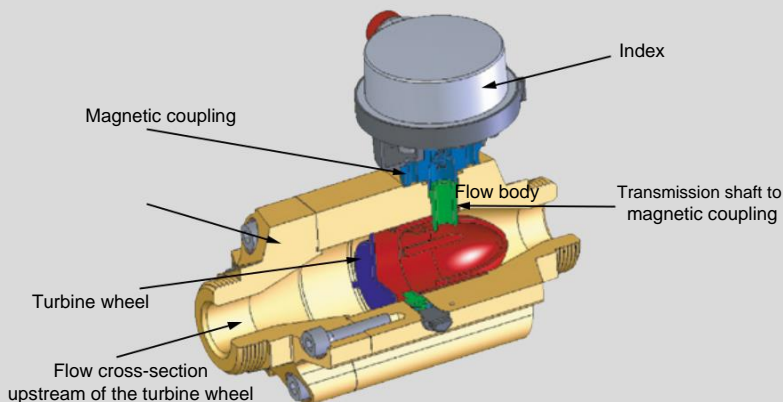
in conjunction with standard

- EN 12261:2002 \* AI:2006 (PED)



## Function

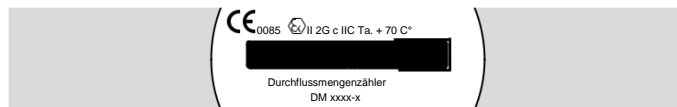
### 3 Function



Flow meters DM and DE are identical as regards their flow behaviour and basic design. The flow volume drives a turbine wheel. A magnetic coupling is used to transfer the rotary movement of the turbine wheel to the index. The rotational speed of the turbine wheel is proportional to the flow rate of the medium flowing through the me-ter.

#### 3.1 DM

Flow meter DM has a mechanical index on which the operating volume [ $m^3$  (b)] consumed is totalized and displayed.



A remote indicator can be operated using two inte-grated pulse generators, see page 14 (Accessories). These two pulse generators are an E1 reed contact and an E200 inductive generator in accordance with DIN EN 50227 (Namur).



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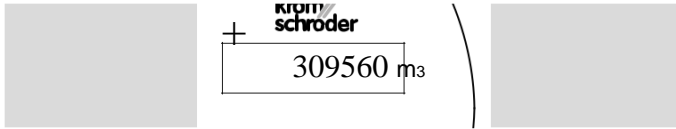
## Function

### 3..2 DE

On flow meter DE, the flow rate is recorded by an electronic index. It can be equipped with an M-BUS interface to allow transfer of meter readings to a PC. Consumption and flow data can thus be processed and archived consistently.

In addition, the DE is equipped with a pulse generator (E200, Namur) for remote indication of the quantity consumed, see page 14 (Accessories).

In default mode, the 7-digit LCD display on the elec-tronic index shows the cumulative operating volume consumed [ $m^3$ (b)].



From here, different values can be called up using a control button on the index:

#### Key-date value

The key-date value [ $m^3/a$ ] indicates the consumption through to the last key date. The key-date value function stores the total consumption figures once per year (on the key date). This function allows you to determine the consumption in the current year at any time.

#### High resolution of the total consumption [ $m^3$ ]

High resolution of the total consumption means that the quantity consumed [ $m^3$ ] is displayed to three places after the decimal point.

#### Current operating flow rate [ $m^3/h(b)$ ]

The current flow rate [ $m^3/h$ ] is recorded here.

#### Key date

The key date indicates the date on which the total consumption is saved to the key-date value archive, e.g.

31.12.12. The key date and the key-date volume [ $m^3/a$ ] are displayed alternately.

#### Reverse flow volume [ $m^3$ ]

Flow meter DE can record a flow rate in both directions. The cumulative reverse flow volume is displayed in this program option.



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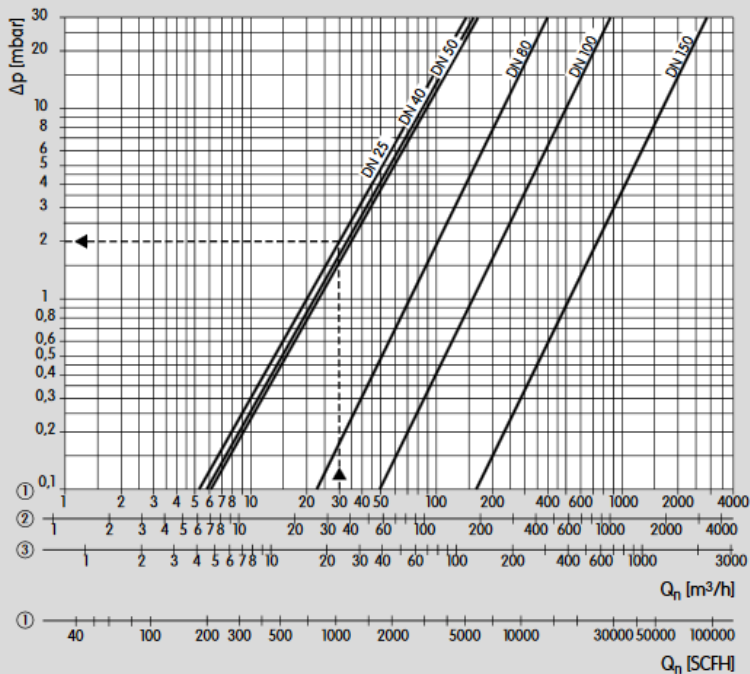
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## Flow rate

### 4 Flow rate



When reading off the values, operating cubic metres must be used.

Then the pressure loss  $\Delta p$  read must be multiplied by the absolute inlet pressure  $p_u$  in bar (positive pressure + 1) to account for the change in the medium's density.

Example:

flow rate  $Q = 30 \text{ m}^3/\text{h}$

gas type: natural gas

Inlet pressure  $p_u = 4 \text{ bar}$

$30 \text{ m}^3/\text{h} \rightarrow \text{DN } 25 \rightarrow 2 \text{ mbar}$

$\Delta p = 2 \times (4 + 1) = 10 \text{ mbar}$

on the flow meter



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## Selection

### 5 Selection

Scope of delivery for DM, DE:

1 x calibration certificate (with 3 measuring points for  $Q_{min}$ ,  $0.5 \times Q_{max}$ ,  $Q_{max}$ ),

1 x acceptance report to EN 10204

#### 5..1 DM selection table

	R	Z	25	40	50	80	100	150	-40	-160
DM 10										
DM 16										
DM 25										
DM 40										
DM 65										
DM 100										
DM 160										
DM 250										
DM 400										
DM 650										
DM 1000										

= standard, = available

#### Order example

**DM 16R25-40**

#### 5..2 DM type code

Code	Description
DM	Mechanical index
10-1000	Nominal flow rate [m <sup>3</sup> /h]
R*	Rp internal thread
Z	For fitting between two DIN fl anges
25-150	Nominal size
-40	Max. inlet pressure p <sub>u</sub> max. 4 bar
-160	Max. inlet pressure p <sub>u</sub> max. 16 bar

\* DM..R can be used for internal and external thread connection.  
Cap screws for internal threads are included in the delivery.





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## Selection

### 5.3 DM..T selection table

	T	N	W	25	40	50	80	100	-120
DM 16									
DM 25									
DM 40									
DM 65									
DM 100									
DM 160									
DM 250									
DM 400									

= standard, = available

### Order example

DM 16TN25-120

### 5.4 DM..T type code

Code	Description
DM	Mechanical index
16-400	Nominal flow rate [m <sup>3</sup> /h]
T	T-product
N*	NPT internal thread
W	For fitting between two ANSI flanges
25-100	Nominal size
-120	Max. inlet pressure $p_{u \max}$ . 12 bar (175 psig)

\* DM..N can be used for internal and external thread connection.  
Cap screws for internal threads are included in the delivery.



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## Selection

### 5.5 DE selection table

	R	Z	25	40	50	80	100	150	-40	-160	B
DE 10											
DE 16											
DE 25											
DE 40											
DE 65											
DE 100											
DE 160											
DE 250											
DE 400											
DE 650											
DE 1000											

= standard, = available

### Order example

DE 250Z100-160B

### 5.6 DE type code

Code	Description
DE	Electronic index
10-1000	Nominal flow rate [m <sup>3</sup> /h]
R*	Rp internal thread
Z	For fitting between two DIN fl anges
25-150	Nominal size
-40	Max. inlet pressure p <sub>u</sub> max. 4 bar
-160	Max. inlet pressure p <sub>u</sub> max. 16 bar
B	M-BUS interface

\* DE..R can be used for internal and external thread connection.  
Cap screws for internal threads are included in the delivery.



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## Selection

### 5.7 DE..T selection table

	T	N	W	25	40	50	80	100	150	-120	B
DE 16											
DE 25											
DE 40											
DE 65											
DE 100											
DE 160											
DE 250											
DE 400											
DE 650											

= standard, = available

### Order example

DE 250TW100-120B

### 5.8 DE..T type code

Code	Description
DE	Electronic index
16-650	Nominal flow rate [m <sup>3</sup> /h]
T	T-product
N*	NPT internal thread
W	For fitting between two ANSI fl anges
25-150	Nominal size
-120	Max. inlet pressure p <sub>u max.</sub> 12 bar (175 psig)
B	M-BUS interface

\* DE..N can be used for internal and external thread connection.  
Cap screws for internal threads are included in the delivery.



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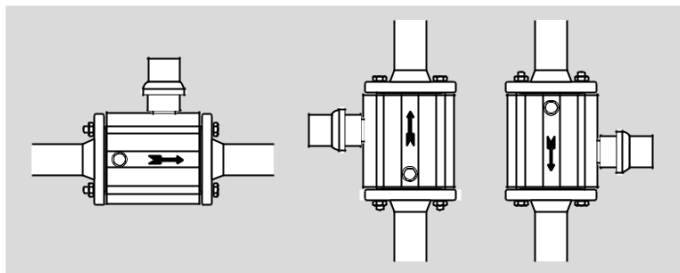
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## Project planning information

# 6 Project planning information

## 6..1 Installation

The unit may only be installed in the vertical or horizontal position, not upside down.



Flow meters in the threaded version and with an E200 pulse output can be used for flow control. For this application, the DM/DE..R must be installed in the horizontal position with the index facing upwards.

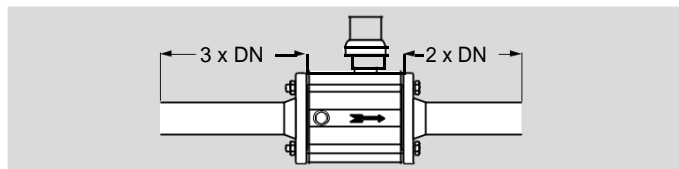
The flow meter must be installed with the direction of flow from bottom to top for gases loaded with condensation. In this case, a condensate drain must also be installed.

If the flowing gas is contaminated by foreign bodies or dust, and/or when measuring the surrounding air, we recommend installing a filter in the upstream pipe. When designing new systems, a strainer (mesh size 0.5 mm (0.0197")) should be fitted immediately upstream of the meter to protect it from foreign bodies such as metal chips. The strainer can be removed after 4 weeks at the latest.

In addition, we recommend installing a shut-off valve upstream and downstream of the flow meter.

It is important to note that the flow meter should not be installed at the lowest point of the pipe if the flowing gas is contaminated by condensation or dirt.

The flow meters must be fitted in a straight pipe with a length of 3 x DN upstream of the meter and an outlet section of 2 x DN downstream of the meter in order to achieve maximum measurement accuracy.



The pipe downstream of the flow meter must not have any restriction point which could cause the flow to back up. All approved flat seal types may be used.

The service life and measurement accuracy can be adversely affected by permanently high temperatures as well as by operation subjected to shocks, impulses and vibrations.



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## Project planning information

### 6.2 Flow rate at standard conditions/

#### Operating flow rate

The flow rate Q is displayed in operating cubic metres ( $Q_b [m^3 (b)]$ ). For approximate conversion to standard cubic metres ( $Q_n [m^3 (n)]$ ), the absolute pressure ( $p_b = p_u + 1.013$  bar) and absolute temperature ( $T_b = \vartheta_b + 273$  K) at the metering point must be known.

$$Q_n = Q_b \times \frac{p_b}{p_u + 1.013} \times \frac{273}{T_b}$$

$$Q_n = Q_b \times \frac{p_b}{\vartheta_b + 273} \times \frac{273}{1.013}$$

Example

Flow rate  $Q_b$  read off: 20.7 m<sup>3</sup>/h

Inlet pressure  $p_u$ : 2 bar

Temperature  $\vartheta_b$ : 20°C

$$Q_n = 20.7 \times \frac{2 + 1.013}{20 + 273} \times \frac{273}{1.013} = 57.4 \text{ m}^3/\text{h}$$

### 6.3 Positive tolerance

If flow rates Q change quickly, a considerable measurement error (positive tolerance) can occur due to over-run of the turbine wheel. In this case, a meter which uses a different measuring method should be installed, e.g. an ultrasonic meter, a diaphragm meter or a rotary gas meter.

The maximum indicating error between 0.2  $Q_{max}$  and  $Q_{max}$  is 1.5% of the actual flow rate at constant flow.

Max. indicating error relating to the actual flow rate at constant flow	
0.1 $Q_{max}$ to 0.2 $Q_{max}$	±3% (DM, DE 10 ±6%)
0.2 $Q_{max}$ to 0.2 $Q_{max}$	±1.5%)

### 6.4 DM in potentially explosive atmospheres

Flow meter DM can be installed in Category 2 (Zone 1) explosion-hazard areas. Only design-approved electrical operating equipment may be used for this.

### 6.5 Connection of pulse generators

When using pulse generator E1 (reed contact) or E200 (Namur), a screened cable must be used, e.g. LiYCY, 2 x 0.75 mm<sup>2</sup>.



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## Accessories

### 7 Accessories

#### 7.1 Electronic meter for digital remote indication

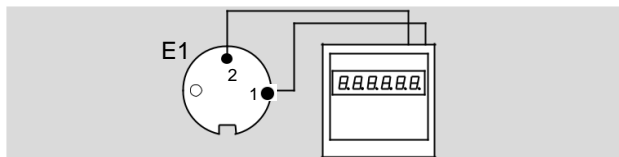
Universal meter UZ and productive metering instrument PR can be installed in a control panel.

All parameters and measured values are saved on a mains failure proof basis. As an option, both devices can be equipped with two programmable limit-value outputs to indicate if a set value has been exceeded or undershot as well as with an analogue output for further processing of the signals.



#### 7.1.1 Universal meter UZ

Universal meter UZ is connected to the reed contact (E1).



Electronic meter for digital remote indication of the total flow rate (in  $m^3$ ).

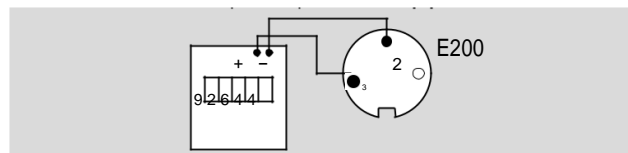
5-/6-digit display.

Mains voltage: 230 V AC.

With limit-value contact and/or analogue output as an option.

#### 7.1.2 Productive metering instrument PR

Productive metering instrument PR is connected to pulse generator E200 (Namur).



Electronic meter for digital remote indication of the current flow rate (in  $m^3/h$ ).

4-/5-digit display.

Mains voltage: 230 V AC.

With limit-value contact and/or analogue output as an option.



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## Technical data

### 8 Technical data

#### 8.1 DM

Display: 7-digit display with a resolution of  $0.01 \text{ m}^3$  for DN 25 and  $0.1 \text{ m}^3$  for DN 40 – 150.

Gas type: natural gas, town gas, air or inert gases. Also suitable for gaseous LPG.

Inlet pressure  $p_U$ :

DM..-40 for gas and air: max. 4 bar (1575 "WC),

DM..-160 for inert gases and air: max. 16 mbar (6299 "WC),

DM..Z for gas: max. 16 bar (6299 "WC).

Ambient temperature: -10 to +60°C (14 to 140°F).

Housing: aluminium.

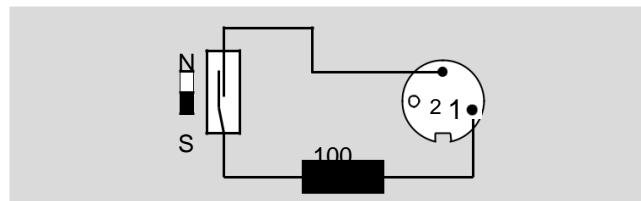
Enclosure: IP 52.

Plug for pulse generator

Threaded coupling; solder tag connection.

Enclosure: IP 30.

Pulse generator E1, reed contact



Max. switching voltage:  $U_{\text{max}} = 24 \text{ V}$ ,

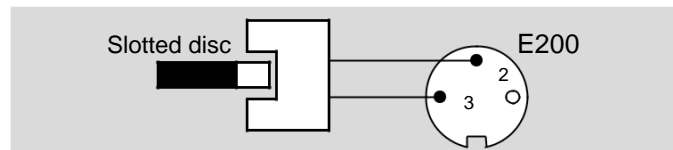
max. switching current:  $I_{\text{max}} = 50 \text{ mA}$ ,

max. switching capacity:  $P_{\text{max}} = 0.25 \text{ W/VA}$ ,

contact resistance:  $R_V = 100 \Omega \pm 20\%$ .

The contact closes once for every revolution of the last digit roller.

Pulse generator E200 to DIN EN 50227 (Namur), in-ductive generator



Supply voltage:  $U_n = 8 \text{ V}$ ,

internal resistance:  $R_i = 1 \text{ k}\Omega$ .

The pulse is created by changing the current consumption from  $I \leq 1 \text{ mA}$  to  $I \geq 3 \text{ mA}$ .





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โทร: 02-888-3472 โทร.ออกแบบ:(08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: [sales@add-furnace.com](mailto:sales@add-furnace.com)

## Technical data

Type	Operating flow rate $Q_b$ [m <sup>3</sup> /h]		Output pulse values [pul/m <sup>3</sup> ]	
	$Q_{min}$	$Q_{max}$	E200	E1
DM 10R25	1.6	16	500	10
DM 16R25	2.0	25	500	10
DM 25R25	2.5	40	500	10
DM 40R25	3.3	65	500	10
DM 40R40	5.0	65	250	1
DM 65Z50	6.0	100	250	1
DM 100Z80	10	160	187.5	1
DM 160Z80	13	250	187.5	1
DM 250Z100	20	400	187.5	1
DM 400Z100	32	650	187.5	1
DM 400Z150	32	650	187.5	1
DM 650Z150	50	1000	187.5	1
DM 1000Z150	80	1600	187.5	1

Type	Operating flow rate $Q_b$ [SCFH]		Output pulse values [pul/ft <sup>3</sup> ]	
	$Q_{min}$	$Q_{max}$	E200	E1
DM 16N25	70.62	882.77	50	1
DM 25N25	88.28	1412.4	50	1
DM 40N25	116.53	2295.2	50	1
DM 40N40	176.55	2295.2	25	0.1
DM 65W50	211.86	3531.1	25	0.1
DM 100W80	353.11	5649.7	2.5	0.01
DM 160W80	459.04	8827.7	2.5	0.01
DM 250W100	706.21	14124	2.5	0.01
DM 400W100	1129.9	22952	2.5	0.01





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โทร: 02-888-3472 โทร.ออกแบบ:(08-08-170-170 แฟกซ์: 02-888-3258

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## Technical data

### 8.2 DE

Display: 6-digit LCD display with a maximum resolution of  $0.001 \text{ m}^3$ .

Gas type: natural gas, town gas, air or inert gases. Also suitable for gaseous LPG.

Inlet pressure  $p_U$ :

DE..-40 for gas and air: max. 4 bar (1575 "WC),

DE..-160 for inert gases and air: max. 16 mbar (6299 "WC),

DE..Z for gas: max. 16 bar (6299 "WC).

Ambient temperature: 0 to +50°C (32 to 122°F).

Housing: aluminium.

Enclosure: IP 44.

M-BUS

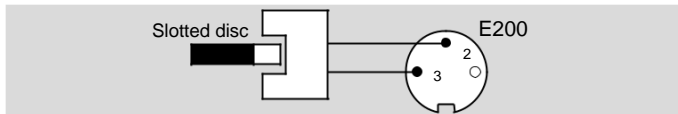
Battery life: approx. 8 years. The values which have been saved will be lost when the battery is changed.

#### Plug for pulse generator

Threaded coupling; solder tag connection.

Enclosure: IP 30.

#### Pulse generator E200 to DIN EN 50227 (Namur)



Supply voltage:  $U_n = 8 \text{ V}$ ,

internal resistance:  $R_i = 1 \text{ k}\Omega$ .

The pulse is created by changing the current consumption from  $I \leq 1 \text{ mA}$  to  $I \geq 3 \text{ mA}$ .

Type	Operating flow rate $Q_b$ [m <sup>3</sup> /h]		Output pulse value [pul/m <sup>3</sup> ]
	$Q_{min}$	$Q_{max}$	E200
DE 10R25	1.6	16	500
DE 16R25	2.0	25	500
DE 25R25	2.5	40	500
DE 40R25	3.3	65	500
DE 40R40	5.0	65	250
DE 65Z50	6.0	100	250
DE 100Z80	10	160	187.5
DE 160Z80	13	250	187.5
DE 250Z100	20	400	187.5
DE 400Z100	32	650	187.5
DE 400Z150	32	650	187.5
DE 650Z150	50	1000	187.5
DE 1000Z150	80	1600	187.5

Type	Operating flow rate $Q_b$ [SCFH]		Output pulse value [pul/ft <sup>3</sup> ]
	$Q_{min}$	$Q_{max}$	E200
DE 16N25	70.62	882.77	14.2
DE 25N25	88.28	1412.4	14.2
DE 40N25	116.53	2295.2	14.2
DE 40N40	176.55	2295.2	7.1
DE 65W50	211.86	3531.1	7.1
DE 100W80	353.11	5649.7	5.3
DE 160W80	459.04	8827.7	5.3
DE 250W100	706.21	14124	5.3
DE 400W100	1129.9	22952	5.3
DE 400W150	1129.9	22952	5.3
DE 650W150	1765.5	35311	5.3



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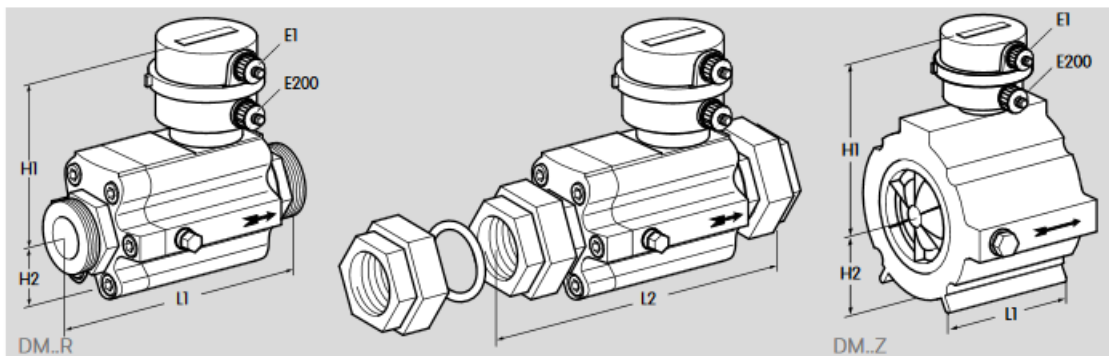
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## Technical data

### 8.3 Dimensions

#### 8.3.1 DM [mm]



Type	DN	Connection	L1	L2	H1	H2	Weight kg
			[mm]	[mm]	[mm]	[mm]	
DM 10R25	25	Rp 1	185	240	115	44	2.1
DM 16R25	25	Rp 1	185	240	115	44	2.1
DM 25R25	25	Rp 1	185	240	115	44	2.1
DM 40R25	25	Rp 1	185	240	115	44	2.1
DM 40R40	40	Rp 1 ½	126.5	190	150	52	2.5
DM 65Z50	50	50	60	-	150	52	1.6
DM 100Z80	80	80	120	-	150	75	4.5
DM 160Z80	80	80	120	-	150	75	4.5
DM 250Z100	100	100	150	-	165	80	6.5
DM 400Z100	100	100	150	-	165	80	6.5
DM 400Z150	150	150	180	-	190	110	11.2
DM 650Z150	150	150	180	-	190	110	11.2
DM 1000Z150	150	150	180	-	190	110	11.2



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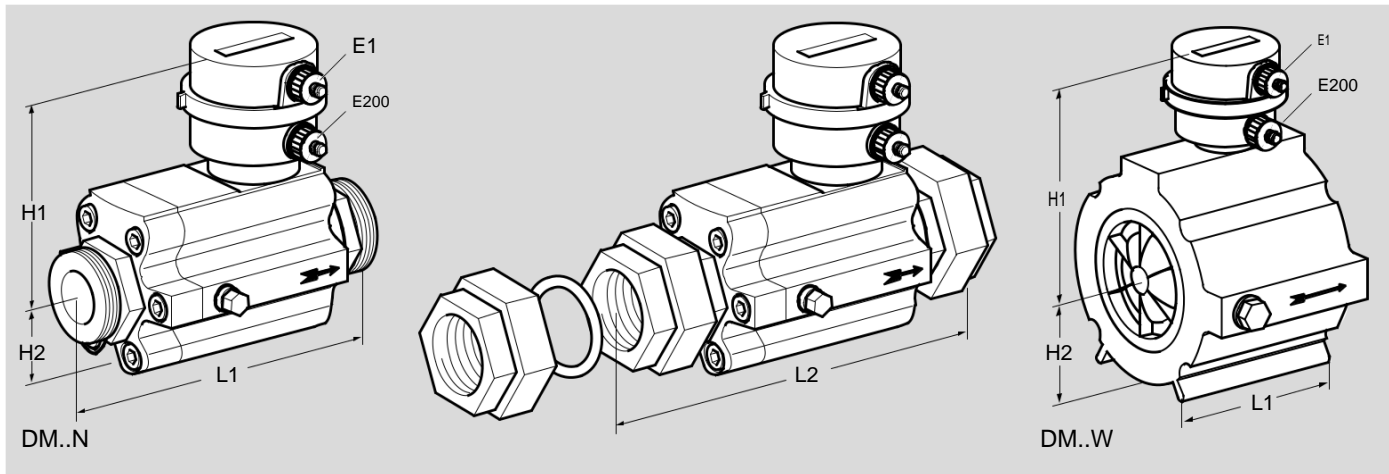
44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร.) ออกแบบ:(08-08-170-170 แฟกซ์: 02-888-3258

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## Technical data

### 8.3.2 DM [inch]



Type	DN	Connection	L1	L2	H1	H2	Weight lbs
			[inch]	[inch]	[inch]	[inch]	
DM 16TN25-120	25	1 NPT	7.28	9.45	4.53	1.73	4.6
DM 25TN25-120	25	1 NPT	7.28	9.45	4.53	1.73	4.6
DM 40TN25-120	25	1 NPT	7.28	9.45	4.53	1.73	4.6
DM 40TN40-120	40	1 ½ NPT	5	7.48	5.91	2.05	5.5
DM 65TW50-120	50	2 FLG	2.36	-	5.91	2.05	3.5
DM 100TW80-120	80	3 FLG	4.72	-	5.91	2.95	10
DM 160TW80-120	80	3 FLG	4.72	-	5.91	2.95	10
DM 250TW100-120	100	4 FLG	5.91	-	6.5	3.15	14.3
DM 400TW100-120	100	4 FLG	5.91	-	6.5	3.15	14.3



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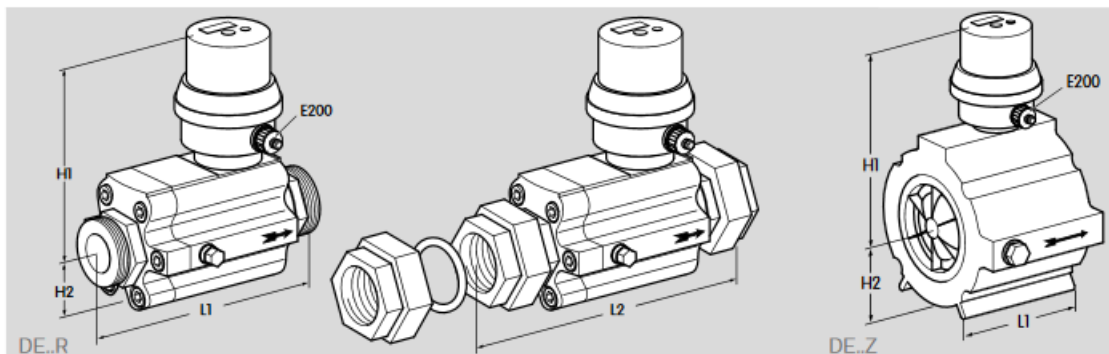
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## Technical data

### 8.3.3 DE [mm]



Type	DN	Connection	L1	L2	H1	H2	Weight
			[mm]	[mm]	[mm]	[mm]	kg
DE 10R25	25	Rp 1	185	240	140	44	2.1
DE 16R25	25	Rp 1	185	240	140	44	2.1
DE 25R25	25	Rp 1	185	240	140	44	2.1
DE 40R25	25	Rp 1	185	240	140	44	2.1
DE 40R40	40	Rp 1 ½	126.5	190	175	52	2.5
DE 65Z50	50	50	60	-	175	52	1.6
DE 100Z80	80	80	120	-	175	75	4.5
DE 160Z80	80	80	120	-	175	75	4.5
DE 250Z100	100	100	150	-	190	80	6.5
DE 400Z100	100	100	150	-	190	80	6.5
DE 400Z150	150	150	180	-	215	110	11.2
DE 650Z150	150	150	180	-	215	110	11.2
DE 1000Z150	150	150	180	-	215	110	11.2



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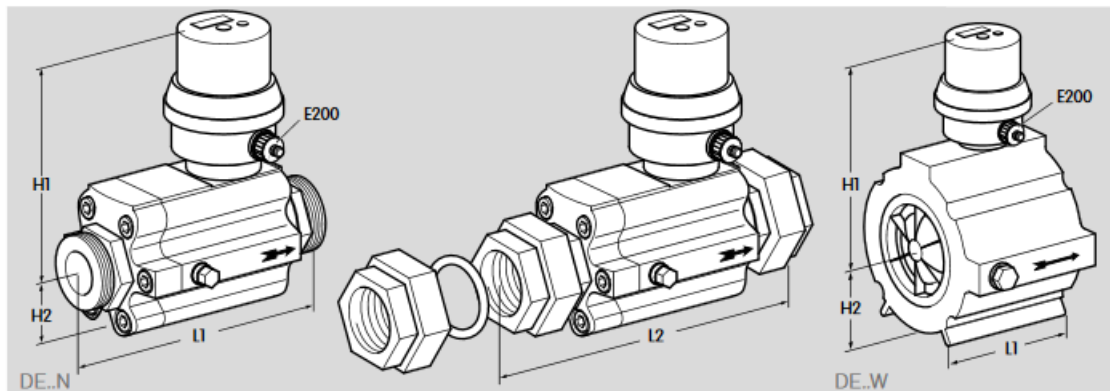
44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

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## Technical data

### 8.3.4 DE [inch]



Type	DN	Connection	L1	L2	H1	H2	Weight
			[inch]	[inch]	[inch]	[inch]	lbs
DE 16TN25-120	25	1 NPT	7.28	9.45	5.5	1.73	4.6
DE 25TN25-120	25	1 NPT	7.28	9.45	5.5	1.73	4.6
DE 40TN25-120	25	1 NPT	7.28	9.45	5.5	1.73	4.6
DE 40TN40-120	40	1 ½ NPT	5	7.48	6.9	2.05	5.5
DE 65TW50-120	50	2 FLG	2.36	-	6.9	2.05	3.5
DE 100TW80-120	80	3 FLG	4.72	-	6.9	2.95	10
DE 160TW80-120	80	3 FLG	4.72	-	6.9	2.95	10
DE 250TW100-120	100	4 FLG	5.91	-	6.9	3.15	14.3
DE 400TW100-120	100	4 FLG	5.91	-	6.9	3.15	14.3
DE 400TW150-120	150	6 FLG	7.1	-	8.46	4.33	24.6
DE 650TW150-120	150	6 FLG	7.1	-	8.46	4.33	24.6