



บริษัท เอดดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงคลองธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกรับบม: 08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

## Valve proving system

### VDK 200 A S02

8.11

**DUNGS®**  
Combustion Controls



#### Technical description

The VDK 200 A S02 is a valve proving system as per EN 1643 for automatic shut-off valves:

- Device operates independent of inlet pressure
- Test volume ≤ 20 l
- Setting possible on site
- The complete test procedure is defined
- Release time: max. 26 s
- Tightness or leaks are displayed by an LED
- Suitable for TRD systems
- Electrical connection at screw terminals via PG 11 cable entry

in counter-flow direction excludes by construction a leakage in flow direction. The VDK 200 A S02 is suitable for all DUNGS valves according to EN 161 Class

A.

Suitable for gases of gas families 1, 2, 3 in gaseous state and other neutral, technical fuel gases.

Not suitable for biogas, sewage gas or landfill gas.

#### Approvals

EU type testing certificate as per:

- EU-Gas Appliances Regulation
- EU-Pressure Equipment Directive

Approvals in other important gas-consuming countries.

#### Fields of application

#### Valves according to EN 161 Class A

The VDK 200 A S02 may be used with any other valve whose tightness



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VDK 200 A S02

Valve proving system for automatic shut-off valves as per EN 161, Class A

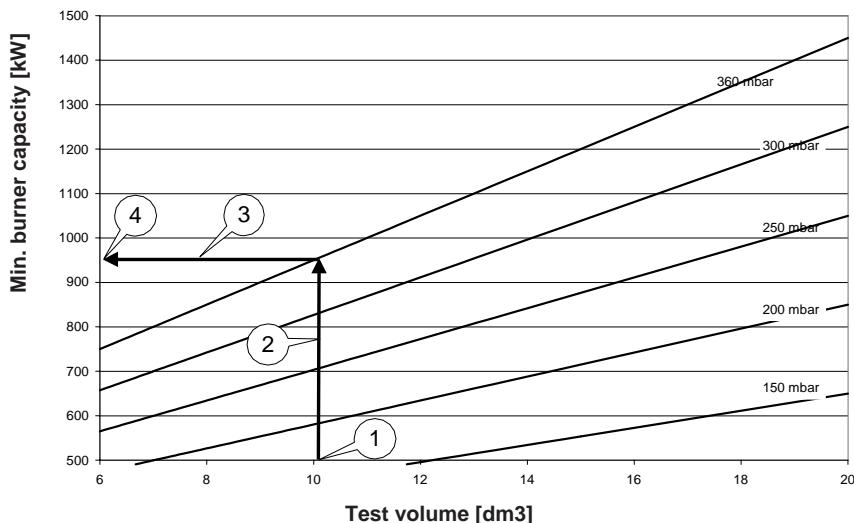
### Specifications

|   |  |                              |                      |
|---|--|------------------------------|----------------------|
| Operating pressure  | max. 360 mbar (36 kPa)   |                              |                      |
| Test volume   | $\geq 0,4 \text{ l}$<br>$\leq 20,0 \text{ l}$  |                              |                      |
| Pressure increase by motor pump                                 | 35 - 40 mbar   |                              |                      |
| Rated voltage / frequency<br>(admissible voltage range)         | 230 V AC (-15 % +10 %), 50 Hz<br>For further voltages, refer to type overview  |                              |                      |
| Power requirements  | During pumping time approx. 80 VA, in operation 20 VA  |                              |                      |
| Back-up fuse (provided by customer)                             | 10 A fast-blow fuse or 6.3 A slow-blow fuse  |                              |                      |
| Fuse installed in housing cover, re-placeable                   | Microfuse T 6.3 L 250 V; IEC-127-2/III   |                              |                      |
| Switching current<br>Observe the starting current of the motor! | Operation output<br>Fault output   | Terminal 13:<br>Terminal 14: | max. 4 A<br>max. 1 A |
| Degree of protection  | IP 40  |                              |                      |
| Umgebungstemperatur   | -10 °C to +60 °C   |                              |                      |
| Operational altitude  | Suitable for use up to 2000 m above sea level  |                              |                      |
| Release time  | 10...26 s, depending on test volume and inlet pressure   |                              |                      |
| Interference time   | 32 ± 3 s   |                              |                      |
| Sensitivity limit   |  50 dm <sup>3</sup> /h or 0.1 % of the burner heat load (> 500 kW)<br>The VDK 200 A S02 can always be used with systems with a burner capacity < 500 kW or a test volume < 6 l. If the system has a burner capacity > 500 kW or a test volume > 6 l, the VDK 200 A S02 can be used only if the burner capacity is higher than the minimum burner capacity specified in the diagram. |                              |                      |
| Switch-on duration of control                                   | 100 % ED   |                              |                      |
| Max. number of test cycles                                      | 15/h. Wait for at least 2 minutes after carrying out more than 3 consecutive test cycles.  |                              |                      |
| Installation position   | vertical to horizontal, not upside down  |                              |                      |

### Defining the minimum burner capacity:

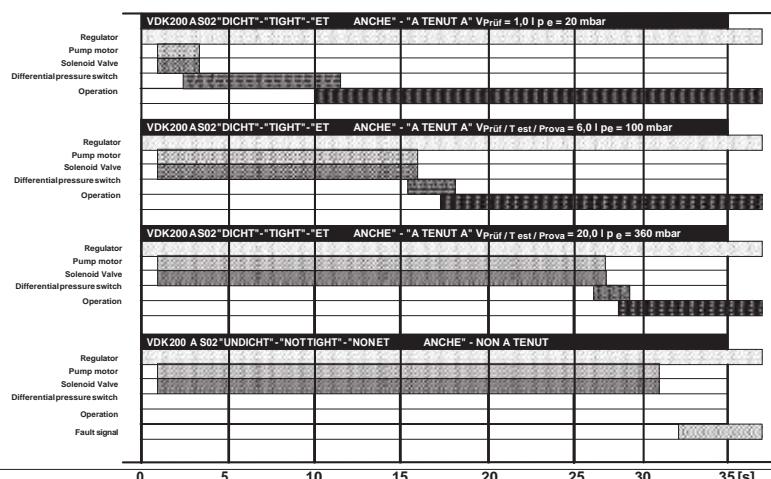
1. Determine the test volume (see page 5)
2. Test volume --> Inlet pressure curve
3. Inlet pressure curve --> Reading the minimum burner capacity
4. The VDK 200 A S02 can be used if the burner capacity is higher than the read minimum burner capacity.

VDK 200 A limit values

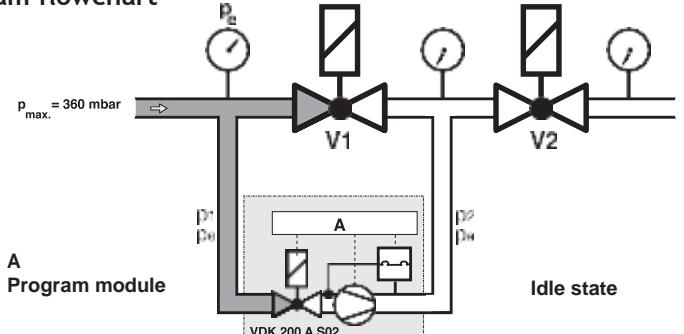




### Program flowchart



### Program flowchart



#### Idle state:

Valve V1 and valve V2 are closed.

#### Pressure build-up:

The internal motor pump increases the gas pressure in the test section by about 35-40 mbar compared with the pressure arising on the inlet side at valve V1.

During the test period (pump period) the integrated differential pressure switch monitors the test section for leaks. When the test pressure is reached, the motor pump switches off (end of test period), and the yellow LED flashes until the contact is released. The release time (max. 26s) is dependent on test volume (max. 20l) and inlet pressure (max. 360mbar).

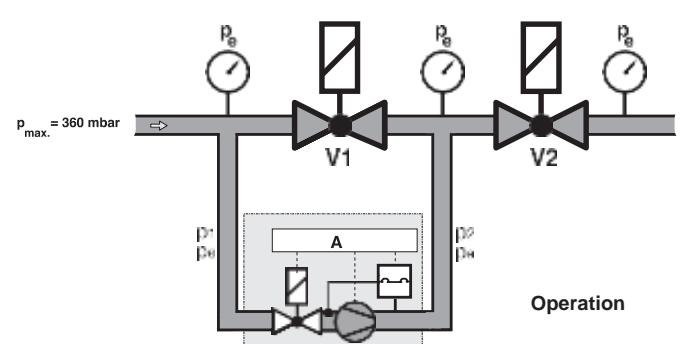
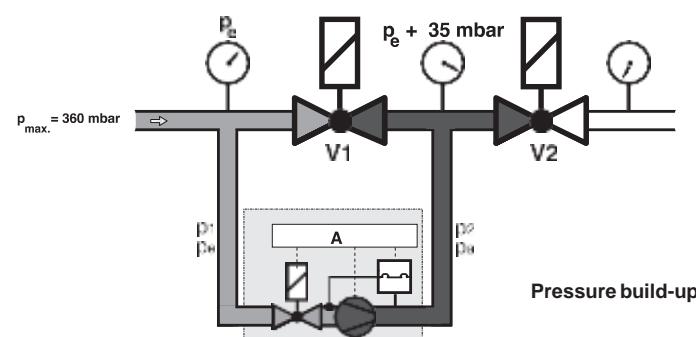
If the test section is leak-tight, the contact is released to the automatic burner control after 26s and the yellow LED comes on.

If the test section is leaky or if the pressure rise by +35-40 mbar is not reached during the test period (max. 26 s), the VDK 200 A S02 switches to fault. The red signal lamp lights as long as the contact is released by the regulator or thermostat (heat request).

In the event of a power failure during the test or burner operation, the unit restarts automatically.

#### Operation:

Valve V1 and valve V2 are open, the internal valve of VDK 200 A S02 is closed.





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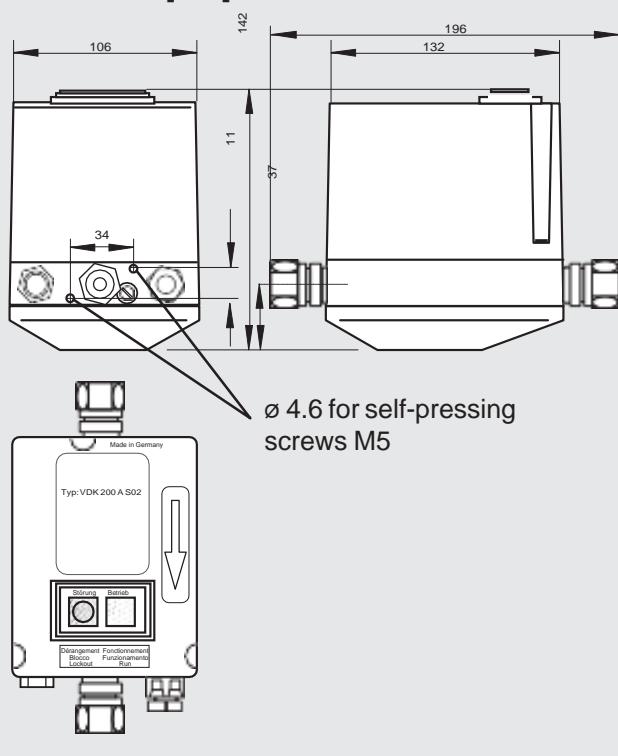
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### Dimensions [mm]



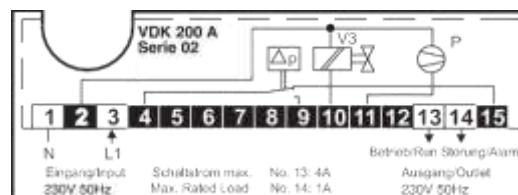
### Electrical connection

#### VDK 200 A S02

Connection to screw terminals via PG\* 11 cable gland (\* = heavy-gauge conduit thread).



**Only use terminals 1, 3, 13 and 14. If you do not observe this instruction, it may result in personal injury or material damage.**



### Functional description

The VDK 200 A S02 operates according to the pressure build-up principle.

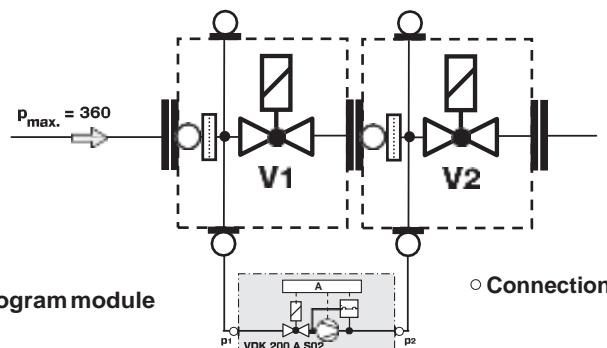
The program module starts to function when heat is requested.

Test is performed depending on the burner functional procedure:

- Test **prior to** burner start or
- Test **during** pre-purge time or
- Test **after** burner shut-down

The VDK 200 S02 performs a self-test during a switching sequence.

### Function principle



### Startup

1. Check test section for leaks after assembly.
2. Start test by using temperature regulator and/or restart or by pressing the reset button on VDK 200 A S02.

3. **If the test section is tight** Depending on the length of the test section and the residual pressure applied, the pumping time can be up to 26 s.

The release for the automatic burner control system is granted at the latest after approx. 26s - the yellow signal light illuminates continuously.

**If the test section is leaky** The test pressure is not reached. The motor pump switches off, the red fault lamp lights up. Switch-through to the automatic burner control does not take place.

### Functional check

By opening a screw plug  $p_2$  ( $p_a$ ) during the test period (pumping time), leakage can be simulated and a function check can take place.

### Setting

The VDK 200 A S02 is preset at the factory. Setting the VDK 200 A S02 is possible on site. Setting is performed at the externally accessible setting screw. Apply varnish to the setting screw after startup. Keep strictly to the instructions.

### Assembly

The VDK 200 A S02 must be connected to the DUNGS single valves (can be mounted on the right or the left) by means of two steel pipes ( $\varnothing$  12 mm).

**⚠ If an exhaust gas valve is installed in the boiler, it must be open at the beginning of the test.**

**⚠ In order to prevent functioning and tightness problems, we recommend to use solenoid valves according to EN 161 Class A.**

**⚠ The connection lines between VDK 200 A S02 and the valves must withstand mechanical, chemical and thermal loads.**



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## Using the VDK 200 A S02 at DUNGS individual solenoid valves

We recommend the use of the connection kit, Order No. 231776, for mounting the VDK 200 A S02 on the valves Rp 1 1/2 to Rp 2 and/or DN 40 to DN 50. We recommend the use of the connection kit, Order No. 231777, for mounting the VDK 200 A S02 on the valves DN 65 to DN 150.

**The max. test volume of 20 l must not be exceeded.**

$V_{\text{Test}}$

=

Valve volume  
V1 outlet+  
V2 inlet

+

Volume of  
pipeline

## Determining test volume $V_{\text{Test}}$

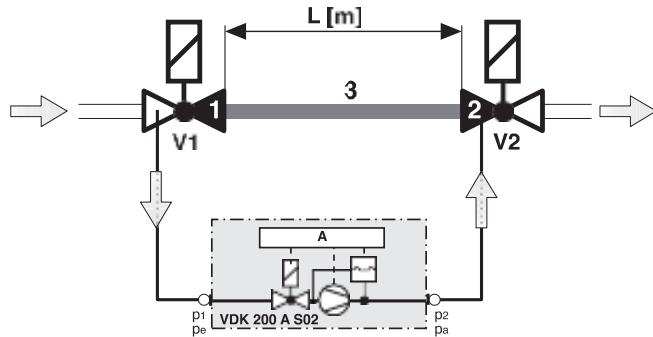
Determine outlet-side volume of V1. Refer to table for Rp 3/8 to DN 200. Determine inlet-side volume of V2. Refer to table for Rp 3/8 to DN 200. Determine volume of intermediate pipeline section 3.

Refer to table for Rp 3/8 to DN 200.

$$V_{\text{Test}} = \text{Volume}_{\text{Valve } 1} +$$

$$\text{Volume}_{\text{Intermediate pipeline section}} + \text{Volume}_{\text{Valve } 2}$$

## Determining test volume $V_{\text{Test}}$



**Test volume [l] = Volume  $V_{\text{1 outlet}}$  +  $V_{\text{2 inlet}}$  + Pipeline length**  
Pipeline lengths between individual valves L [m]

0,5 m                  1,0 m                  1,5 m                  2,0 m

| Rp / DN          | Valve - Volume [l]<br>$V_{\text{1 outlet}} + V_{\text{2 inlet}}$ |        | Test volume [l] = Volume $V_{\text{1 outlet}}$ + $V_{\text{2 inlet}}$ + Pipeline length |        |        |        |        |         |        |         |
|------------------|--|--------|---|--------|--------|--------|--------|---------|--------|---------|
|                  | Rp   | DN     | Rp  | DN     | Rp     | DN     | Rp     | DN      | Rp     | DN      |
| Rp 3/8           | 0,01 l   |        | 0,06 l  |        | 0,11 l |        | 0,16 l |         | 0,21 l |         |
| Rp 1/2           | 0,07 l   |        | 0,17 l  |        | 0,27 l |        | 0,37 l |         | 0,47 l |         |
| Rp 3/4 (DN 20)   | 0,12 l   |        | 0,27 l  |        | 0,42 l |        | 0,57 l |         | 0,72 l |         |
| Rp 1 (DN 25)     | 0,20 l   |        | 0,45 l  |        | 0,70 l |        | 0,95 l |         | 1,20 l |         |
| Rp 1 1/2 / DN 40 | 0,50 l   | 0,70 l | 1,10 l  | 1,35 l | 1,70 l | 2,00 l | 2,20 l | 2,65 l  | 2,80 l | 3,30 l  |
| Rp 2 / DN 50     | 0,90 l   | 1,20 l | 1,90 l  | 2,20 l | 2,90 l | 3,20 l | 3,90 l | 4,20 l  | 4,90 l | 5,50 l  |
| DN 65            |  | 2,0 l  |   | 3,7    |        | 5,30 l |        | 7,00 l  |        | 8,60 l  |
| DN 80            |  | 3,8    |   | 6,3 l  |        | 8,80 l |        | 11,30 l |        | 13,80 l |
| DN 100           |  | 6,5 l  |   | 10,5 l |        | 14,40  |        | 18,40 l |        | 22,3 l  |
| DN 125           |  | 12,0 l |   | 18,2 l |        | 24,3 l |        | 30,50 l |        | 36,6 l  |
| DN 150           |  | 17,5 l |   | 26,5 l |        | 35,2 l |        | 44,10 l |        | 52,9 l  |
| DN 200           |  | 46,0 l |   | 61,7 l |        | 77,4 l |        | 93,10 l |        | 108,9 l |

— VPS 504

$0,1 \text{ l} \leq V_{\text{prüf}} \leq 4,0 \text{ l}$

$1 \text{ l} = 1 \text{ dm}^3 = 10^{-3} \text{ m}^3$

· · · VPS 508

$1,5 \text{ l} \leq V_{\text{prüf}} \leq 8,0 \text{ l}$

— — — VDK

$0,4 \text{ l} \leq V_{\text{prüf}} \leq 20,0 \text{ l}$

····· VPM

Test volume adjustable



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### Valve proving system

#### VDK 200 A S02



#### VDK 200 A S02 type overview / accessories / order details

| Version   | Order No. |
|---|-----------|
| VDK 200 A S02                                   | 211 222   |
| VDK 200 A S02                                   | 211 224   |
| VDK 200 A S02                                   | 211 229   |
| VDK 200 A S02                                   | 211 927   |
| Accessories / spare parts                       |           |
| Connection kit Rp 1 1/2 - Rp 2<br>DN 40 - DN 50 | 231 776   |
| Connection kit DN 65 - DN150                    | 231 777   |
| Appliance fuse link (5 pieces)                  | 231 780   |

We reserve the right to make any changes in the interest of technical progress.