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ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

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April 2025

Type HSR

Type HSR Pressure Reducing Regulator for Residential, Commercial or Industrial Applications



TYPE HSR ANGLE BODY

- High Capacity

- Compact Design

- High Capacity
Internal Relief

- Globe Bodies

- Angle Bodies

- Fixed Factor /
PFM Accuracy

- Meets or Exceeds
ANSI B109.4 / CSA 6.18 and
ANSI Z21.80 / CSA 6.22 Requirements

- Compatible up to 10% Hydrogen



TYPE HSR GLOBE BODY

FISHER™



EMERSON™



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Specifications

The Specifications section lists specifications for Type HSR Pressure Reducing Regulators. Specifications for a given regulator as it originally comes from the factory are stamped on the spring case nameplate.

Body Sizes (Inlet x Outlet) and End Connection Styles

Globe Body: 3/4, 3/4 x 1, 1 and 1-1/4 NPT

Angle Body: 3/4, 3/4 x 1 and 1 NPT

Allowable Inlet Pressures⁽¹⁾

Emergency: 150 psig / 10.3 bar

Maximum Operating Pressure: See Table 1

Allowable Outlet Pressures⁽¹⁾⁽²⁾

Emergency (Casing): 25 psig / 1.7 bar

Maximum Operating Pressure to Avoid Internal

Parts Damage: 3 psi / 0.21 bar differential above outlet pressure setting

Outlet Pressure Ranges

See Table 2

Orifice Sizes

See Table 1

Typical Regulating Capacities

3/4 NPT Globe: See Table 8

3/4 x 1 NPT Globe: See Table 9

1 NPT Globe: See Table 10

1-1/4 NPT Globe: See Table 11

3/4 NPT Angle: See Table 12

3/4 x 1 NPT Angle: See Table 13

1 NPT Angle: See Table 14

1% Pressure Factor Accuracy: See Tables 6 and 7

Flow and Sizing Coefficients

See Table 4

Internal Relief Performance

Approximate Internal Relief Start-To-Discharge Point:

6 to 12 in. w.c. / 15 to 30 mbar above outlet pressure setting
(Applies to 6 to 8 in. w.c. / 15 to 20 mbar and 8 to 10 in. w.c. / 20 to 25 mbar springs only)

Relief Performance: See Figures 3 and 4 and Table 14

Temperature Capabilities

-20 to 160°F / -29 to 71°C

Pressure Setting Adjustment

Adjusting Screw

Pressure Registration

Internal

Lockup Performance During Normal Operation

ORIFICE SIZE		LOCKUP ABOVE SETPOINT		LOCKUP ABOVE SETPOINT	
In.	mm	In. w.c.	mbar	psi	mbar
1/8	3.2	1	2	0.15	10.3
3/16	4.8	1	2	0.15	10.3
1/4	6.4	2	5	0.15	10.3
3/8	9.5	2.5	6	0.15	10.3
1/2	13	3	7	0.15	10.3

Spring Case Vent Connection

Standard: 1 NPT with removable screen

Optional: 3/4 NPT with removable screen

Construction Materials

Body: Cast iron

Body Gasket: Nitrile (NBR)

Closing Cap: ASA thermoplastic (provides UV-ray protection)

Adjusting Screw: Delrin®

Diaphragm Case, Spring Case, Diaphragm Plate, Orifice and Valve Stem: Aluminum

Pusher Post or Relief Valve Seat: Delrin®

Diaphragm and Disk: Nitrile (NBR)

Control Spring: Zinc-plated steel

Relief Valve Spring: Stainless steel

Relief Valve Spring Retainer: Stainless steel

Vent Screen: Stainless steel

Lever Pin: Stainless steel

Spring Seat, Lever and Other Metal Parts: Plated steel

Body Vent Mounting Positions

See Figure 5

Approximate Weight

4 lbs / 2 kg

Designed, Tested and Evaluated Consistent With:

ANSI B109.4 / CSA 6.18

ANSI Z21.80 / CSA 6.22

1. The pressure/temperature limits in this Bulletin and any applicable standard or code limitation should not be exceeded.

2. 60 psig / 4.1 bar max inlet pressure for 10% hydrogen blend applications.

Introduction

The Type HSR direct-operated, spring-loaded regulators provide economical pressure reducing control in a variety of residential, commercial and industrial applications. These regulators can be used with natural, manufactured or liquefied petroleum gases and have the same inlet and outlet pressure capabilities.

In addition, the Type HSR regulators have internal relief across the diaphragm to help minimize overpressure. Any outlet pressure above the start-to-discharge point of the nonadjustable relief valve spring moves the diaphragm off the relief valve seat, allowing excess pressure to bleed out through the screened spring case vent.

Delrin® is a mark owned by E.I. du Pont de Nemours and Co.



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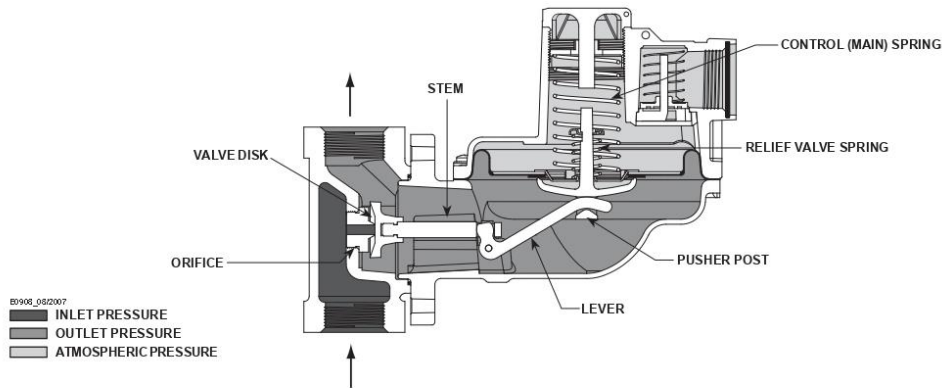


Figure 2. Type HSR Pressure Regulator Operational Schematic

Table 1. Maximum Operating Inlet Pressure

ORIFICE SIZE		WIDE-OPEN C _g FOR RELIEF SIZING	MAXIMUM OPERATING INLET PRESSURE TO OBTAIN GOOD REGULATING PERFORMANCE	
In.	mm		psig	bar
1/8	3.2	12.5	125	8.6
3/16	4.8	28.2	100	6.9
1/4	6.4	50.0	60	4.1
3/8	9.5	105	30	2.1
1/2	13	185	20	1.2

Table 2. Outlet Pressure Ranges

OUTLET PRESSURE RANGE		SPRING PART NUMBER	SPRING COLOR	STANDARD CLOSING CAP COLOR	SPRING WIRE DIAMETER		SPRING FREE LENGTH	
In. w.c.	mbar				In.	mm	In.	mm
4 to 6	10 to 15	T14398T0012	Orange	Black	0.062	1.57	3.40	86.4
6 to 8	15 to 20	T14399T0012	Yellow	Black	0.067	1.70	3.61	91.4
8 to 10	20 to 25	T14405T0012	Black	Black	0.067	1.70	3.71	94.0
10 to 12.5	25 to 31	T14400T0012	Silver	Black	0.072	1.83	4.10	104
12.5 to 20	31 to 50	T14401T0012	Gray	Black	0.080	2.03	3.60	91.4
20 to 35	50 to 87	T14402T0012	Pink	Black	0.093	2.36	3.52	88.9
1.25 to 2.2 psig	0.09 to 0.15 bar	T14403T0012	Light Blue	Red	0.105	2.67	3.66	94.0

Table 3. Standard Outlet Pressures and Set Flows

OUTLET PRESSURE RANGE		STANDARD OUTLET SET PRESSURE		STANDARD SET GAS FLOW, SCFH / Nm ³ /h
In. w.c.	mbar	In. w.c.	mbar	
4 to 6	10 to 15	5	12	50 / 1.3
6 to 8	15 to 20	7	17	
8 to 10	20 to 25	9	22	
10 to 12.5	25 to 31	11	27	
12.5 to 20	31 to 50	14	35	
20 to 35	50 to 87	1 psi	0.07 bar	
1.25 to 2.2 psig	0.09 to 0.15 bar	2 psi	0.14 bar	

Table 4. Flow and Sizing Coefficients

ORIFICE SIZE		WIDE-OPEN RESIZING RELIEF SIZING		C ₁	IEC SIZING COEFFICIENTS		
In.	mm	C _g	C _v		X _T	F _D	F _L
1/8	3.2	12.5	0.36	35	0.78	0.82	0.89
3/16	4.8	28.2	0.81			0.82	
1/4	6.4	50	1.43			0.82	
3/8	9.5	105	3.00			0.79	
1/2	13	185	5.29			0.79	



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Table 5. Standard Inlet Pressures for Set Flows

ORIFICE SIZE		INLET PRESSURE FOR SET FLOWS	
In.	mm	psi	bar
1/8	3.2	60	4.1
3/16	4.8	50	3.5
1/4	6.4	30	2.1
3/8	9.5	15	1.0
1/2	13	10	0.69

For each orifice size, the outlet pressure setting is made with the same inlet pressure regardless of outlet pressure. Example: 3/16 in. / 4.8 mm orifice uses 50 psi / 3.5 bar inlet for 5 in. w.c. through 2 psi / 12 mbar through 0.14 bar outlet settings.

Principle of Operation

Refer to Figure 2. When downstream demand decreases, the pressure under the diaphragm increases. This pressure overcomes the regulator setting (which is set by a spring). Through the action of the pusher post assembly, lever and stem the valve disk moves closer to the orifice and reduces gas flow. If demand downstream increases, pressure under the diaphragm decreases. Spring force pushes the pusher post assembly downward and the valve disk moves away from the orifice. Type HSR regulators include an internal relief valve for overpressure protection. If the downstream pressure exceeds the regulator setting by 7 in. w.c. to 1.25 psig / 17 mbar to 0.09 bar, depending on the main spring used, the relief valve opens and excess gas escapes through the vent in the upper spring case.

Installation

The HSR Series regulators may be installed in any position. However, the spring case vent should be pointed downward. If gas escaping through the Type HSR internal relief valve could constitute a hazard, the spring case vent must be piped to a location where escaping gas will not be hazardous. If the vented gas will be piped to another location, obstruction-free tubing or piping at least equal to the vent and the end of the vent pipe must be protected from anything that might clog it. Dimensions are shown in Figure 6.

Type HSR Flow Capacity for Pressure Factor Measurement

Tables 6 and 7 contain the flow capacities for the Type HSR at accuracies of +/- 1% of absolute pressure. This data can be used in applying the regulator in Pressure Factor Measurement (also called Fixed Factor Measurement) or other applications requiring better accuracy. Normally pilot operated regulators with high accuracy are required for these applications. However, as shown in the table, by flow testing and by limiting the droop on flow capacity, +/- 1% of absolute pressure is obtained.

Overpressure Protection

The wide-open C_g for relief sizing (see Table 1) along with the capacity information should be used in choosing appropriate overpressure protection devices to ensure that none of the limits in the Specifications section are exceeded.

Overpressuring any portion of a regulator or associated equipment may cause leakage, parts damage or personal injury due to bursting of pressure-containing parts or explosion of accumulated gas. Regulator operation within ratings does not prevent the possibility of damage from external sources or from debris in the pipeline. A regulator should be inspected for damage after any overpressure condition.

Capacity Information

The high efficiency flow-through design provides maximum capacity for a given orifice size. Tables 6 through 14 give the HSR Series flow capacities at selected inlet pressures and outlet pressure settings. Flows are in SCFH (at 60°F and 14.7 psia) and Nm³/h (at 0°C and 1.01325 bar) of 0.6 specific gravity natural gas. To determine equivalent capacities for air, propane, butane or nitrogen, multiply the listed SCFH capacity by the following appropriate conversion factor: air-0.775 for air, propane-0.628, butane-0.548, nitrogen-0.789. For gases of other specific gravities, multiply the given SCFH capacity by 0.775 and divide by the square root of the appropriate specific gravity. If capacity is desired in Nm³/h, multiply SCFH by 0.0268.

For Critical Pressure Drops

Use this equation for critical pressure drops (absolute outlet pressure equal to one-half or less than one-half the absolute inlet pressure).

$$Q = P_{1(ABS)} C_g (1.29)$$

where,

- Q = gas flow rate, SCFH
- C_g = gas sizing coefficient
- P_1 = absolute inlet pressure, psia

For Non-Critical Pressure Drops

For pressure drops lower than critical (absolute outlet pressure greater than one-half of absolute inlet pressure), use the following formula:

$$Q = \sqrt{\frac{520}{GT}} C_g P_1 \sin \left(\frac{3417}{C_1} \sqrt{\frac{\Delta P}{P_1}} \right) \text{ DEG}$$

where,

- Q = gas flow rate, SCFH
- G = specific gravity of the gas
- T = absolute temperature of gas at inlet, °Rankine
- C_g = gas sizing coefficient
- P_1 = absolute inlet pressure, psia
- C_1 = flow coefficient
- ΔP = pressure drop across the regulator, psi

Then, if capacity is desired in normal cubic meters per hour at 0°C and 1.01325 bar, multiply SCFH by 0.0268.

Ordering Information

Carefully review each specification and complete the Ordering Guide on page 23. Send the Ordering Guide to your local Sales Office.



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Table 6. Typical HSR Regulating Capacities for a 3/4 NPT Outlet Body Size with 1% Pressure Factor Accuracy

OUTLET PRESSURE SETTING SPRING RANGE DROOP/BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2 ⁽¹⁾	3/16 / 4.8 ⁽¹⁾	1/4 / 6.4 ⁽¹⁾	3/8 / 9.5 ⁽²⁾	1/2 / 13 ⁽²⁾
1 psig / 0.07 bar Spring T14402T0012 Color: Pink +/- 1% ABS	2	0.14			220 / 5.9	390 / 10.5	570 / 15.3
	3	0.21		220 / 5.9	350 / 9.4	570 / 15.3	770 / 20.6
	5	0.34	200 / 5.4	380 / 10.2	520 / 13.9	830 / 22.2	1040 / 27.9
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1400 / 37.5	1710 / 45.8
	15	1.0	410 / 11.0	810 / 21.7	1250 / 33.5	1750 / 46.9	2150 / 57.6
	20	1.4	510 / 13.7	1050 / 28.1	1520 / 40.7	2050 / 54.9	2380 / 63.8
	30	2.1	660 / 17.7	1500 / 40.2	2020 / 54.1	2400 / 64.3	
	40	2.8	830 / 22.2	1850 / 49.6	2320 / 62.2		
	50	3.5	970 / 26.0	2120 / 56.8	2580 / 69.1		
	60	4.1	1130 / 30.3	2400 / 64.3	2850 / 76.4		
	80	5.5	1440 / 38.6	2600 / 69.7			
	100	6.9	1760 / 47.2	2700 / 72.4			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar Spring T14403T0012 Color: Light Blue +/- 1% ABS	3	0.21			200 / 5.4	300 / 8.0	400 / 10.7
	5	0.34		250 / 6.7	350 / 9.4	510 / 13.7	750 / 20.1
	10	0.69	250 / 6.7	450 / 12.1	650 / 17.4	1020 / 27.3	1340 / 35.9
	15	1.0	380 / 10.2	620 / 16.6	950 / 25.5	1350 / 36.2	1820 / 48.8
	20	1.4	480 / 12.9	780 / 20.9	1210 / 32.4	1680 / 45.0	2120 / 56.8
	30	2.1	650 / 17.4	1150 / 30.8	1680 / 45.0	2220 / 59.5	
	40	2.8	800 / 21.4	1500 / 40.2	1950 / 52.3		
	50	3.5	920 / 24.7	2020 / 54.1	2300 / 61.6		
	60	4.1	1100 / 29.5	2250 / 60.3	2550 / 68.3		
	80	5.5	1450 / 39.5	2500 / 67.0			
	100	6.9	1750 / 46.9	2750 / 73.7			
	125	8.6	2000 / 53.6				

[Gray Area] - Gray areas show where indicated droop/boost would be exceeded regardless of capacity.
 [Blank Area] - Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.
 1. Setpoint was established with an inlet of 10 psig / 0.69 bar. The regulators were not reset as inlet pressure was increased or decreased.
 2. Setpoint was established with an inlet of 5 psig / 0.34 bar. The regulators were not reset as inlet pressure was increased or decreased.

Table 7. Typical HSR Regulating Capacities for a 1 NPT Outlet Body Size with 1% Pressure Factor Accuracy

OUTLET PRESSURE SETTING SPRING RANGE DROOP/BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2 ⁽¹⁾	3/16 / 4.8 ⁽¹⁾	1/4 / 6.4 ⁽¹⁾	3/8 / 9.5 ⁽²⁾	1/2 / 13 ⁽²⁾
1 psig / 0.07 bar Spring T14402T0012 Color: Pink +/- 1% ABS	2	0.14			220 / 5.9	390 / 10.5	570 / 15.3
	3	0.21		220 / 5.9	350 / 9.4	570 / 15.3	770 / 20.6
	5	0.34	200 / 5.4	380 / 10.2	520 / 13.9	830 / 22.2	1150 / 30.8
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1400 / 37.5	1980 / 53.1
	15	1.0	410 / 11.0	810 / 21.7	1250 / 33.5	2050 / 54.9	2550 / 68.3
	20	1.4	510 / 13.7	1050 / 28.1	1520 / 40.7	2600 / 69.7	3000 / 80.4
	30	2.1	660 / 17.7	1500 / 40.2	2020 / 54.1	3450 / 92.5	
	40	2.8	830 / 22.2	1850 / 49.6	2500 / 67.0		
	50	3.5	970 / 26.0	2120 / 56.8	2900 / 77.7		
	60	4.1	1130 / 30.3	2500 / 67.0	3400 / 91.1		
	80	5.5	1440 / 38.6	3250 / 87.1			
	100	6.9	1760 / 47.2	3950 / 106			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar Spring T14403T0012 Color: Light Blue +/- 1% ABS	3	0.21			200 / 5.4	300 / 8.0	400 / 10.7
	5	0.34		250 / 6.7	350 / 9.4	510 / 13.7	750 / 20.1
	10	0.69	250 / 6.7	450 / 12.1	650 / 17.4	1020 / 27.3	1450 / 38.9
	15	1.0	380 / 10.2	620 / 16.6	950 / 25.5	1510 / 40.5	198 / 53.1
	20	1.4	480 / 12.9	780 / 20.9	1210 / 32.4	1900 / 50.9	2350 / 63.0
	30	2.1	650 / 17.4	1150 / 30.8	1780 / 47.7	2800 / 75.0	
	40	2.8	800 / 21.4	1500 / 40.2	2080 / 55.7		
	50	3.5	920 / 24.7	2020 / 54.1	2550 / 68.3		
	60	4.1	1100 / 29.5	2250 / 60.3	3000 / 80.4		
	80	5.5	1450 / 38.9	2800 / 75.0			
	100	6.9	1750 / 46.9	3500 / 93.8			
	125	8.6	2000 / 53.6				

[Gray Area] - Gray areas show where indicated droop/boost would be exceeded regardless of capacity.
 [Blank Area] - Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.
 1. Setpoint was established with an inlet of 10 psig / 0.69 bar. The regulators were not reset as inlet pressure was increased or decreased.
 2. Setpoint was established with an inlet of 5 psig / 0.34 bar. The regulators were not reset as inlet pressure was increased or decreased.



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Table 8. 3/4 NPT Globe Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
5 in. w.c. / 12 mbar 4 to 6 in. w.c. / 10 to 15 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	----	----	190 / 5.1	240 / 6.4	285 / 7.6
	1	0.07	95 / 92.5	220 / 5.9	250 / 6.7	330 / 8.8	400 / 10.7
	2	0.14	150 / 4.0	250 / 6.7	335 / 9.0	490 / 13.1	650 / 17.4
	3	0.21	185 / 5.0	290 / 7.8	430 / 11.5	600 / 16.1	750 / 20.1
	5	0.34	235 / 6.3	400 / 10.7	580 / 15.5	900 / 24.1	1100 / 29.5
	10	0.69	325 / 8.7	775 / 20.8	1050 / 28.1	1200 / 32.2	
	15	1.0	420 / 11.3	980 / 26.3	1295 / 34.7		
	20	1.4	500 / 13.4	1120 / 30.0	1380 / 37.0		
	30	2.1	655 / 17.6	1475 / 39.5			
	40	2.8	820 / 22.0	1785 / 47.8			
	50	3.5	945 / 25.3	2150 / 57.6			
	60	4.1	1100 / 29.5				
	80	5.5	1400 / 37.5				
	100	6.9	1700 / 45.6				
7 in. w.c. / 17 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	70 / 1.9	120 / 3.2	170 / 4.6	240 / 6.4	300 / 8.0
	1	0.07	100 / 2.7	180 / 4.8	240 / 6.4	340 / 9.1	430 / 11.5
	2	0.14	130 / 3.5	250 / 6.7	330 / 8.8	510 / 13.7	630 / 16.9
	3	0.21	170 / 4.6	340 / 9.1	420 / 11.3	680 / 18.2	770 / 20.6
	5	0.34	220 / 5.9	420 / 11.3	650 / 17.4	900 / 24.1	960 / 25.7
	10	0.69	330 / 8.8	730 / 19.6	1100 / 29.5	1310 / 35.1	1310 / 35.1
	15	1.0	430 / 11.5	1000 / 26.8	1380 / 37.0	1520 / 40.7	1520 / 40.7
	20	1.4	530 / 14.2	1200 / 32.2	1560 / 41.8	1620 / 43.4	1620 / 43.4
	30	2.1	680 / 18.2	1550 / 41.5	1840 / 49.3	1750 / 46.9	
	40	2.8	850 / 22.8	1900 / 50.9	1950 / 52.3		
	50	3.5	970 / 26.0	2200 / 59.0	2000 / 53.6		
	60	4.1	1150 / 30.8	2280 / 61.1	2100 / 56.3		
	80	5.5	1450 / 38.9	2350 / 63.0			
	100	6.9	1750 / 46.9	1900 / 50.9			
9 in. w.c. / 22 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	----	140 / 3.7	170 / 4.6	240 / 6.4	325 / 8.7
	2	0.14	125 / 3.4	190 / 5.1	225 / 6.0	345 / 9.3	475 / 12.7
	3	0.21	190 / 5.1	220 / 5.9	270 / 7.2	475 / 12.7	660 / 17.7
	5	0.34	210 / 5.6	275 / 7.4	400 / 10.7	685 / 18.4	880 / 23.6
	10	0.69	280 / 7.5	440 / 11.8	710 / 19.0	1235 / 33.1	1215 / 32.6
	15	1.0	370 / 9.9	685 / 18.4	1235 / 33.1	1400 / 37.5	1400 / 37.5
	20	1.4	485 / 13.0	945 / 25.3	1475 / 39.5	1540 / 41.3	1500 / 40.2
	30	2.1	680 / 18.2	1475 / 39.5	1800 / 48.2	1690 / 45.3	
	40	2.8	835 / 22.4	1770 / 47.4	1925 / 51.6		
	50	3.5	990 / 26.5	2000 / 53.6	1960 / 52.5		
	60	4.1	1135 / 30.4	2155 / 57.7	2050 / 54.9		
	80	5.5	1440 / 38.6	2265 / 60.7			
	100	6.9	1750 / 46.9	2100 / 56.3			
	125	8.6	2120 / 56.8				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

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Type HSR

Table 8. 3/4 NPT Globe Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
11 in. w.c. / 27 mbar 10 to 12.5 in. w.c. / 25 to 31 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	150 / 4.0	200 / 5.4	240 / 6.4	330 / 8.8
	2	0.14	120 / 3.2	200 / 5.4	270 / 7.2	420 / 11.3	530 / 14.2
	3	0.21	150 / 4.0	250 / 6.7	350 / 9.4	530 / 14.2	680 / 18.2
	5	0.34	190 / 5.1	340 / 9.1	480 / 12.9	770 / 20.6	860 / 23.1
	10	0.69	290 / 7.8	550 / 14.7	910 / 24.4	1210 / 32.4	1210 / 32.4
	15	1.0	400 / 10.7	840 / 22.5	1210 / 32.4	1380 / 37.0	1380 / 37.0
	20	1.4	480 / 12.9	1140 / 30.6	1550 / 41.5	1590 / 42.6	1590 / 42.6
	30	2.1	670 / 18.0	1530 / 41.0	1830 / 49.0	1810 / 48.5	
	40	2.8	820 / 22.0	1970 / 52.8	1950 / 52.3		
	50	3.5	970 / 26.0	2150 / 57.6	1990 / 53.3		
	60	4.1	1120 / 30.0	2260 / 60.6	2050 / 54.9		
	80	5.5	1420 / 38.0	2390 / 64.1			
	100	6.9	1730 / 46.4	1950 / 52.3			
14 in. w.c. / 35 mbar 12.5 to 20 in. w.c. / 31 to 50 mbar 2 in. w.c. droop 2 in. w.c. boost	125	8.6	2110 / 56.6				
	1	0.07	80 / 2.1	140 / 3.8	190 / 5.1	290 / 7.8	330 / 8.8
	2	0.14	120 / 3.2	230 / 6.2	300 / 8.0	430 / 11.5	570 / 15.3
	3	0.21	160 / 4.3	290 / 7.8	360 / 9.6	580 / 15.5	730 / 19.6
	5	0.34	210 / 5.6	360 / 9.6	500 / 13.4	760 / 20.4	970 / 26.0
	10	0.69	320 / 8.6	570 / 15.3	890 / 23.9	1190 / 31.9	1290 / 34.6
	15	1.0	410 / 11.0	820 / 22.0	1210 / 32.4	1460 / 39.1	1560 / 41.8
	20	1.4	500 / 13.4	1050 / 28.1	1440 / 38.6	1660 / 44.5	1700 / 45.6
	30	2.1	670 / 18.0	1500 / 40.2	1790 / 48.0	1850 / 49.6	
	40	2.8	830 / 22.2	1830 / 49.0	2020 / 54.1		
	50	3.5	970 / 26.0	2100 / 56.3	2100 / 56.3		
	60	4.1	1140 / 30.6	2120 / 56.8	2180 / 58.4		
	80	5.5	1440 / 38.6	2220 / 59.5			
	100	6.9	1770 / 47.4	2250 / 60.3			
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 1% ABS	125	8.6	2140 / 57.4				
	2	0.14	120 / 3.2	250 / 6.7	310 / 8.3	420 / 11.3	570 / 15.3
	3	0.21	150 / 4.0	280 / 7.5	380 / 10.2	570 / 15.3	770 / 20.6
	5	0.34	220 / 5.9	380 / 10.2	550 / 14.7	830 / 22.2	1040 / 27.9
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1310 / 35.1	1570 / 42.1
	15	1.0	410 / 11.0	810 / 21.7	1220 / 32.7	1600 / 42.9	1860 / 49.9
	20	1.4	510 / 13.7	1020 / 27.3	1490 / 39.9	1790 / 48.0	2020 / 54.1
	30	2.1	660 / 17.7	1440 / 38.6	1820 / 48.8	2100 / 56.3	
	40	2.8	830 / 22.2	1800 / 48.2	2080 / 55.7		
	50	3.5	970 / 26.0	1980 / 53.1	2280 / 61.1		
	60	4.1	1130 / 30.3	2320 / 62.2	2380 / 63.8		
	80	5.5	1440 / 38.6	2400 / 64.3			
	100	6.9	1760 / 47.2	2500 / 67.0			
	125	8.6	2150 / 57.6				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

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Type HSR

Table 8. 3/4 NPT Globe Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 2% ABS	2	0.14	150 / 4.0	310 / 8.3	470 / 12.6	710 / 19.0	930 / 24.9
	3	0.21	180 / 4.8	390 / 10.5	590 / 15.8	940 / 25.2	1230 / 33.0
	5	0.34	250 / 6.7	530 / 14.2	840 / 22.5	1290 / 34.6	1600 / 42.9
	10	0.69	360 / 9.6	810 / 21.7	1320 / 35.4	1890 / 50.7	2200 / 59.0
	15	1.0	430 / 11.5	1010 / 27.1	1650 / 44.2	2290 / 61.4	2530 / 67.8
	20	1.4	530 / 14.2	1200 / 32.2	1940 / 52.0	2490 / 66.7	2750 / 73.7
	30	2.1	670 / 18.0	1570 / 42.1	2430 / 65.1	2900 / 77.7	
	40	2.8	830 / 22.2	1920 / 51.5	2720 / 72.9		
	50	3.5	970 / 26.0	2280 / 61.1	2830 / 75.8		
	60	4.1	1130 / 30.3	2630 / 70.5	3050 / 81.7		
	80	5.5	1440 / 38.6	3050 / 81.7			
	100	6.9	1760 / 47.2	3150 / 84.4			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 1% ABS	3	0.21	120 / 3.2	190 / 5.1	250 / 6.7	330 / 8.8	450 / 12.1
	5	0.34	150 / 4.0	270 / 7.2	360 / 9.6	560 / 15.0	750 / 20.1
	10	0.69	250 / 6.7	430 / 11.5	620 / 16.6	1020 / 27.3	1340 / 35.9
	15	1.0	330 / 8.8	600 / 16.1	800 / 21.4	1350 / 36.2	1480 / 39.7
	20	1.4	410 / 11.0	740 / 19.8	1040 / 27.9	1540 / 41.3	1800 / 48.2
	30	2.1	560 / 15.0	1050 / 28.1	1450 / 38.9	1850 / 49.6	
	40	2.8	730 / 19.6	1320 / 35.4	1640 / 44.0		
	50	3.5	870 / 23.3	1620 / 43.4	1900 / 50.9		
	60	4.1	1030 / 27.6	1910 / 51.2	2140 / 57.4		
	80	5.5	1350 / 36.2	2090 / 56.0			
	100	6.9	1650 / 44.2	2180 / 58.4			
	125	8.6	2000 / 53.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 2% ABS	3	0.21	150 / 4.0	270 / 7.2	420 / 11.3	600 / 16.1	790 / 21.2
	5	0.34	210 / 5.6	420 / 11.3	620 / 16.6	960 / 25.7	1230 / 33.0
	10	0.69	340 / 9.1	700 / 18.8	1050 / 28.1	1430 / 38.3	1880 / 50.4
	15	1.0	440 / 11.8	940 / 25.2	1350 / 36.2	1880 / 50.4	2230 / 59.8
	20	1.4	520 / 13.9	1150 / 30.8	1620 / 43.4	2260 / 60.6	2540 / 68.1
	30	2.1	670 / 18.0	1540 / 41.3	2110 / 56.6	2520 / 67.5	
	40	2.8	830 / 22.2	1880 / 50.4	2430 / 65.1		
	50	3.5	970 / 26.0	2170 / 58.2	2640 / 70.8		
	60	4.1	1130 / 30.3	2460 / 65.9	2850 / 76.4		
	80	5.5	1450 / 38.9	2850 / 76.4			
	100	6.9	1750 / 46.9	3000 / 80.4			
	125	8.6	2100 / 56.3				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



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Type HSR

Table 9. 3/4 x 1 NPT Globe Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLETPRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
5 in. w.c. / 12 mbar 4 to 6 in. w.c. / 10 to 15 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	----	----	190 / 5.1	240 / 6.4	285 / 7.6
	1	0.07	110 / 3.0	220 / 5.9	250 / 6.7	355 / 9.5	450 / 12.1
	2	0.14	170 / 4.6	250 / 6.7	340 / 9.1	490 / 13.1	770 / 20.6
	3	0.21	210 / 5.6	340 / 9.1	500 / 13.4	750 / 20.1	1000 / 26.8
	5	0.34	245 / 6.6	400 / 10.7	750 / 20.1	1190 / 31.9	1330 / 35.6
	10	0.69	375 / 10.1	785 / 21.0	1290 / 34.6	1585 / 42.5	
	15	1.0	475 / 12.7	995 / 26.7	1590 / 42.6		
	20	1.4	565 / 15.1	1160 / 31.1	1850 / 49.6		
	30	2.1	740 / 19.8	1475 / 39.5			
	40	2.8	900 / 24.1	1840 / 49.3			
	50	3.5	1050 / 28.1	2180 / 58.4			
	60	4.1	1215 / 32.6				
	80	5.5	1555 / 41.7				
	100	6.9	1880 / 50.4				
9 in. w.c. / 22 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	----	150 / 4.0	170 / 4.6	240 / 6.4	325 / 8.7
	2	0.14	125 / 3.4	190 / 5.1	225 / 6.0	345 / 9.3	475 / 12.7
	3	0.21	195 / 5.2	220 / 5.9	270 / 7.2	475 / 12.7	660 / 17.7
	5	0.34	210 / 5.6	275 / 7.4	400 / 10.7	685 / 18.4	880 / 23.6
	10	0.69	280 / 7.5	440 / 11.8	710 / 19.0	1235 / 33.1	1250 / 33.5
	15	1.0	370 / 9.9	685 / 18.4	1360 / 36.4	1585 / 42.5	1400 / 37.5
	20	1.4	485 / 13.0	945 / 25.3	1610 / 43.1	1820 / 48.8	1540 / 41.3
	30	2.1	680 / 18.2	1485 / 39.8	2080 / 55.7	2110 / 56.6	
	40	2.8	885 / 23.7	1840 / 49.3	2300 / 61.6		
	50	3.5	1050 / 28.1	2150 / 57.6	2760 / 74.0		
	60	4.1	1215 / 32.6	2475 / 66.3	3115 / 83.5		
	80	5.5	1530 / 41.0	3150 / 84.4			
	100	6.9	1855 / 49.7	2900 / 77.7			
	125	8.6	2300 / 61.6				

Gray areas indicate capacities limited by either droop or boost.

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



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โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

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Type HSR

Table 10. 1 NPT Globe Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLETPRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
7 in. w.c. / 17 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	70 / 1.9	120 / 3.2	170 / 4.7	240 / 6.5	300 / 8.0
	1	0.07	100 / 2.7	180 / 4.8	240 / 6.4	340 / 9.1	430 / 11.5
	2	0.14	130 / 3.5	250 / 6.7	330 / 8.8	510 / 13.7	630 / 16.9
	3	0.21	170 / 4.7	340 / 9.1	420 / 11.3	680 / 18.2	770 / 20.6
	5	0.34	220 / 5.9	420 / 11.3	650 / 17.4	960 / 25.7	1080 / 28.9
	10	0.69	330 / 8.8	730 / 19.6	1100 / 29.5	1310 / 35.1	1600 / 42.9
	15	1.0	430 / 11.5	1000 / 26.8	1440 / 38.6	1770 / 47.4	1800 / 48.2
	20	1.4	530 / 14.2	1200 / 32.2	1810 / 48.5	2100 / 56.3	1960 / 52.5
	30	2.1	680 / 18.2	1550 / 41.5	2100 / 56.3	2450 / 65.7	
	40	2.8	850 / 22.8	1900 / 50.9	2150 / 57.6		
	50	3.5	970 / 26.0	2200 / 59.0	2690 / 72.1		
	60	4.1	1150 / 30.8	2280 / 61.1	3010 / 80.7		
	80	5.5	1450 / 38.9	2350 / 63.0			
	100	6.9	1750 / 46.9	1900 / 50.9			
	125	8.6	2100 / 56.3				
11 in. w.c. / 27 mbar 10 to 12.5 in. w.c. / 25 to 31 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	150 / 4.0	200 / 5.4	240 / 6.4	330 / 8.8
	2	0.14	120 / 3.2	200 / 5.4	270 / 7.2	420 / 11.3	530 / 14.2
	3	0.21	150 / 4.0	250 / 6.7	350 / 9.4	530 / 14.2	680 / 18.2
	5	0.34	190 / 5.1	340 / 9.1	480 / 12.9	770 / 20.6	870 / 23.3
	10	0.69	290 / 7.8	550 / 14.7	910 / 24.4	1230 / 33.0	1350 / 36.2
	15	1.0	400 / 10.7	840 / 22.5	1290 / 34.6	1450 / 38.9	1630 / 43.7
	20	1.4	480 / 12.9	1140 / 30.6	1420 / 38.1	1650 / 44.2	1870 / 50.1
	30	2.1	670 / 18.0	1530 / 41.0	1680 / 45.0	2100 / 56.3	
	40	2.8	820 / 22.0	1970 / 52.8	1750 / 46.9		
	50	3.5	970 / 26.0	2150 / 57.6	1840 / 49.3		
	60	4.1	1120 / 30.0	2260 / 60.6	2130 / 57.1		
	80	5.5	1420 / 38.1	2390 / 64.1			
	100	6.9	1730 / 46.4	1950 / 52.3			
	125	8.6	2110 / 56.6				
14 in. w.c. / 35 mbar 12.5 to 20 in. w.c. / 31 to 50 mbar 2 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	140 / 3.7	190 / 5.1	290 / 7.8	330 / 8.8
	2	0.14	120 / 3.2	230 / 6.2	300 / 8.0	430 / 11.5	570 / 15.3
	3	0.21	160 / 4.3	290 / 7.8	360 / 9.7	580 / 15.5	730 / 19.6
	5	0.34	210 / 5.6	360 / 9.7	500 / 13.4	760 / 20.8	970 / 26.0
	10	0.69	320 / 8.6	570 / 15.3	890 / 23.9	1190 / 31.9	1530 / 41.0
	15	1.0	410 / 11.0	820 / 22.0	1210 / 32.4	1460 / 39.1	1780 / 47.7
	20	1.4	500 / 13.4	1050 / 28.1	1440 / 38.6	1660 / 44.5	1950 / 52.3
	30	2.1	670 / 18.0	1500 / 40.2	1790 / 48.0	2200 / 59.0	
	40	2.8	830 / 22.2	1830 / 49.0	2020 / 54.1		
	50	3.5	970 / 26.0	2100 / 56.3	2100 / 56.3		
	60	4.1	1140 / 30.6	2350 / 63.0	2180 / 58.4		
	80	5.5	1440 / 38.6	3000 / 80.4			
	100	6.9	1770 / 47.4	2550 / 68.3			
	125	8.6	2140 / 57.4				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

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Type HSR

Table 10. 1 NPT Globe Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 1% ABS	2	0.14	120 / 3.2	250 / 6.7	310 / 8.3	420 / 11.3	570 / 15.3
	3	0.21	150 / 4.0	280 / 7.5	380 / 10.2	570 / 15.3	770 / 20.6
	5	0.34	220 / 5.9	380 / 10.2	550 / 14.7	830 / 22.2	1040 / 27.9
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1310 / 35.1	1570 / 42.1
	15	1.0	410 / 11.0	810 / 21.7	1220 / 32.7	1600 / 42.9	2000 / 53.6
	20	1.4	510 / 13.7	1020 / 27.3	1490 / 39.9	2000 / 53.6	2300 / 61.6
	30	2.1	660 / 17.7	1440 / 38.6	1820 / 48.8	2450 / 65.7	
	40	2.8	830 / 22.2	1800 / 48.2	2080 / 55.7		
	50	3.5	970 / 26.0	2120 / 56.8	2430 / 65.1		
	60	4.1	1130 / 30.3	2340 / 62.7	2800 / 75.0		
	80	5.5	1440 / 38.6	2800 / 75.0			
	100	6.9	1760 / 47.2	3100 / 83.1			
	125	8.6	2150 / 57.6				
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 2% ABS	2	0.14	150 / 4.0	310 / 8.3	470 / 12.6	710 / 19.0	970 / 26.0
	3	0.21	180 / 4.8	390 / 10.5	590 / 15.8	940 / 25.2	1290 / 34.6
	5	0.34	250 / 6.7	530 / 14.2	840 / 22.5	1380 / 37.0	1710 / 45.8
	10	0.69	360 / 9.7	810 / 21.7	1320 / 35.4	2060 / 55.2	2500 / 67.0
	15	1.0	430 / 11.5	1010 / 27.1	1750 / 46.9	2550 / 68.3	3030 / 81.2
	20	1.4	530 / 14.2	1200 / 32.2	2130 / 57.1	2930 / 78.5	3380 / 90.6
	30	2.1	670 / 18.0	1570 / 42.1	2790 / 74.8	2550 / 68.3	
	40	2.8	830 / 22.2	1920 / 51.5	3400 / 91.1		
	50	3.5	970 / 26.0	2280 / 61.1	3800 / 102		
	60	4.1	1130 / 30.3	2630 / 70.5	4050 / 109		
	80	5.5	1440 / 38.6	3330 / 89.2			
	100	6.9	1760 / 47.2	4050 / 109			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 to bar ± 1% ABS	3	0.21	120 / 3.2	190 / 5.1	250 / 6.7	330 / 8.8	450 / 12.1
	5	0.34	150 / 4.0	270 / 7.2	360 / 9.7	560 / 15.0	750 / 20.1
	10	0.69	250 / 6.7	430 / 11.5	620 / 16.6	1020 / 27.3	1340 / 35.9
	15	1.0	330 / 8.8	600 / 16.1	800 / 21.4	1350 / 36.2	1600 / 42.9
	20	1.4	410 / 11.0	740 / 19.8	1040 / 27.9	1580 / 42.3	2040 / 54.7
	30	2.1	560 / 15.0	1050 / 28.1	1350 / 36.2	1980 / 53.1	
	40	2.8	730 / 19.6	1320 / 35.4	1790 / 48.0		
	50	3.5	870 / 23.3	1620 / 43.4	1960 / 52.5		
	60	4.1	1030 / 27.6	1910 / 51.2	2140 / 57.4		
	80	5.5	1350 / 36.2	2350 / 63.0			
	100	6.9	1650 / 44.2	2600 / 69.7			
	125	8.6	2000 / 53.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 2% ABS	3	0.21	150 / 4.0	270 / 7.2	420 / 11.3	600 / 16.1	790 / 21.2
	5	0.34	210 / 5.6	420 / 11.3	620 / 16.6	960 / 25.7	1230 / 33.0
	10	0.69	340 / 9.1	700 / 18.8	1050 / 28.1	1650 / 44.2	2000 / 53.6
	15	1.0	440 / 11.8	940 / 25.2	1450 / 38.9	2130 / 57.1	2580 / 69.1
	20	1.4	520 / 13.9	1150 / 30.8	1750 / 46.9	2600 / 69.7	2980 / 79.9
	30	2.1	670 / 18.0	1540 / 41.3	2290 / 61.4	3180 / 85.2	
	40	2.8	830 / 22.2	1880 / 50.4	2740 / 73.4		
	50	3.5	970 / 26.0	2220 / 59.5	2310 / 61.9		
	60	4.1	1130 / 30.3	2600 / 69.7	3600 / 96.5		
	80	5.5	1450 / 38.9	3340 / 89.5			
	100	6.9	1750 / 46.9	4000 / 107			
	125	8.6	2100 / 56.3				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



บริษัท เอดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

Type HSR

Table 11. 1-1/4 NPT Globe Body Capacities

OUTLET PRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
7 in. w.c. / 17 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	55 / 1.47	105 / 2.81	145 / 3.89	195 / 5.23	320 / 8.58
	1	0.07	90 / 2.41	145 / 3.89	215 / 5.76	310 / 8.31	340 / 9.11
	2	0.14	125 / 3.35	230 / 6.16	285 / 7.64	400 / 10.7	400 / 10.7
	3	0.21	170 / 4.56	225 / 6.03	365 / 9.78	545 / 14.6	580 / 15.5
	5	0.34	225 / 6.03	295 / 7.91	480 / 12.9	710 / 19.0	965 / 25.9
	10	0.69	275 / 7.37	450 / 12.1	670 / 18.0	1190 / 31.9	1495 / 40.1
	15	1.0	380 / 10.2	585 / 15.7	945 / 25.3	1745 / 46.8	1760 / 47.2
	20	1.4	475 / 12.7	780 / 20.9	1320 / 35.4	2275 / 61.0	2115 / 56.7
	30	2.1	625 / 16.8	1000 / 26.8	2275 / 61.0	3430 / 91.9	
	40	2.8	775 / 20.8	1045 / 28.0	3035 / 81.3		
	50	3.4	940 / 25.2	1570 / 42.1	3595 / 96.3		
	60	4.1	1065 / 28.5	1085 / 29.1	1200 / 32.2		
	80	5.5	1165 / 31.2	925 / 24.8			
	100	6.9	1260 / 33.8	995 / 26.7			
	125	8.6	1300 / 34.8				
11 in. w.c. / 27 mbar 10 to 12.5 in. w.c. / 25 to 31 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	70 / 1.88	125 / 3.35	145 / 3.89	205 / 5.49	220 / 5.90
	2	0.14	110 / 2.95	165 / 4.42	190 / 5.09	300 / 8.04	355 / 9.51
	3	0.21	160 / 4.29	190 / 5.09	255 / 6.83	370 / 9.92	470 / 12.6
	5	0.34	205 / 5.49	220 / 5.90	350 / 9.38	500 / 13.4	710 / 19.0
	10	0.69	255 / 6.83	325 / 8.71	485 / 13.0	855 / 22.9	1315 / 35.2
	15	1.0	310 / 8.31	420 / 11.3	605 / 16.2	1360 / 36.4	1615 / 43.3
	20	1.4	420 / 11.3	475 / 12.7	685 / 18.4	1930 / 51.7	1905 / 51.1
	30	2.1	530 / 14.2	625 / 16.8	800 / 21.4	2850 / 76.4	
	40	2.8	670 / 18.0	720 / 19.3	830 / 22.2		
	50	3.4	830 / 22.2	820 / 22.0	890 / 23.9		
	60	4.1	930 / 24.9	920 / 24.7	905 / 24.3		
	80	5.5	1030 / 27.6	1020 / 27.3			
	100	6.9	1075 / 28.8	945 / 25.3			
	125	8.6	1135 / 30.4				
	1	0.07	70 / 1.88	125 / 3.35	220 / 5.90	220 / 5.90	310 / 8.31
14 in. w.c. / 35 mbar 12.5 to 20 in. w.c. / 31 to 50 mbar 2 in. w.c. droop 2 in. w.c. boost	2	0.14	100 / 2.68	170 / 4.56	240 / 6.43	360 / 9.65	455 / 12.2
	3	0.21	150 / 4.02	175 / 4.69	310 / 8.31	420 / 11.3	620 / 16.6
	5	0.34	120 / 3.22	240 / 6.43	410 / 11.0	600 / 16.1	860 / 23.0
	10	0.69	180 / 4.82	415 / 11.1	605 / 16.2	860 / 23.0	1350 / 36.2
	15	1.0	345 / 9.25	530 / 14.2	740 / 19.8	1395 / 37.4	1690 / 45.3
	20	1.4	370 / 9.92	645 / 17.3	890 / 23.9	1710 / 45.8	1990 / 53.3
	30	2.1	585 / 15.7	830 / 22.2	1195 / 32.0	2900 / 77.7	
	40	2.8	625 / 16.8	1025 / 27.5	1825 / 48.9		
	50	3.4	825 / 22.1	1155 / 31.0	2565 / 68.7		
	60	4.1	1030 / 27.6	1360 / 36.4	3045 / 81.6		
	80	5.5	1110 / 29.7	1665 / 44.6			
	100	6.9	1190 / 31.9	1385 / 37.1			
	125	8.6	1290 / 34.6				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

Type HSR

Table 11. 1-1/4 NPT Globe Body Capacities (continued)

OUTLET PRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 1% ABS	2	0.14	85 / 2.28	160 / 4.29	260 / 6.97	315 / 8.44	475 / 12.7
	3	0.21	105 / 2.81	205 / 5.49	315 / 8.44	500 / 13.4	600 / 16.1
	5	0.34	140 / 3.75	245 / 6.57	485 / 13.0	670 / 18.0	920 / 24.7
	10	0.69	195 / 5.23	420 / 11.3	600 / 16.1	1190 / 31.9	1345 / 36.0
	15	1.0	295 / 7.91	505 / 13.5	850 / 22.8	1495 / 40.1	1825 / 48.9
	20	1.4	330 / 8.84	665 / 17.8	1030 / 27.6	1790 / 48.0	2070 / 55.5
	30	2.1	530 / 14.2	965 / 25.9	1425 / 38.2	2585 / 69.3	
	40	2.8	500 / 13.4	1120 / 30.0	1935 / 51.9		
	50	3.4	810 / 21.7	1360 / 36.4	2320 / 62.2		
	60	4.1	745 / 20.0	1485 / 39.8	2915 / 78.1		
	80	5.5	930 / 24.9	2120 / 56.8			
	100	6.9	1360 / 36.4	1895 / 50.8			
	125	8.6	1580 / 42.3				
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 2% ABS	2	0.14	110 / 2.95	240 / 6.43	410 / 11.0	570 / 15.3	875 / 23.4
	3	0.21	135 / 3.62	270 / 7.24	550 / 14.7	905 / 24.3	1200 / 32.2
	5	0.34	185 / 4.96	395 / 10.6	765 / 20.5	1220 / 32.7	1655 / 44.4
	10	0.69	270 / 7.24	540 / 14.5	915 / 24.5	2040 / 54.7	2490 / 66.7
	15	1.0	375 / 10.0	855 / 22.9	1530 / 41.0	2605 / 69.8	3045 / 81.6
	20	1.4	435 / 11.7	985 / 26.4	1760 / 47.2	3010 / 80.7	3750 / 100
	30	2.1	615 / 16.5	1355 / 36.3	2270 / 60.8	4250 / 114	
	40	2.8	650 / 17.4	1690 / 45.3	2900 / 77.7		
	50	3.4	905 / 24.3	2010 / 53.9	3515 / 94.2		
	60	4.1	955 / 25.6	2285 / 61.2	4095 / 110		
	80	5.5	1210 / 32.4	3020 / 80.9			
	100	6.9	1615 / 43.3	3645 / 97.7			
	125	8.6	2030 / 54.4				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 1% ABS	3	0.21	80 / 2.14	265 / 7.10	210 / 5.63	275 / 7.37	380 / 10.2
	5	0.34	95 / 2.55	240 / 6.43	320 / 8.58	465 / 12.5	630 / 16.9
	10	0.69	185 / 4.96	360 / 9.65	560 / 15.0	810 / 21.7	1060 / 28.4
	15	1.0	150 / 4.02	490 / 13.1	730 / 19.6	1130 / 30.3	1260 / 33.8
	20	1.4	255 / 6.83	600 / 16.1	810 / 21.7	1400 / 37.5	1690 / 45.3
	30	2.1	395 / 10.6	795 / 21.3	1065 / 28.5	1935 / 51.9	
	40	2.8	425 / 11.4	960 / 25.7	1410 / 37.8		
	50	3.4	540 / 14.5	1110 / 29.7	1605 / 43.0		
	60	4.1	685 / 18.4	1360 / 36.4	1960 / 52.5		
	80	5.5	1015 / 27.2	1670 / 44.8			
	100	6.9	1085 / 29.1	1575 / 42.2			
	125	8.6	1055 / 28.3				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 2% ABS	3	0.21	105 / 2.81	300 / 8.04	350 / 9.38	535 / 14.3	755 / 20.2
	5	0.34	125 / 3.35	350 / 9.38	530 / 14.2	885 / 23.7	1245 / 33.4
	10	0.69	235 / 6.30	580 / 15.5	950 / 25.5	1530 / 41.0	2010 / 53.9
	15	1.0	230 / 6.16	770 / 20.6	1240 / 33.2	2040 / 54.7	2565 / 68.7
	20	1.4	300 / 8.04	965 / 25.9	1505 / 40.3	2530 / 67.8	3070 / 82.3
	30	2.1	470 / 12.6	1310 / 35.1	1990 / 53.3	3410 / 91.4	
	40	2.8	530 / 14.2	1640 / 44.0	2710 / 72.6		
	50	3.4	675 / 18.1	1890 / 50.7	3140 / 84.2		
	60	4.1	805 / 21.6	2330 / 62.4	3790 / 102		
	80	5.5	1225 / 32.8	3010 / 80.7			
	100	6.9	1390 / 37.3	3480 / 93.3			
	125	8.6	1250 / 33.5				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



บริษัท เอดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

Type HSR

Table 12. 3/4 NPT Angle Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
5 in. w.c. / 12 mbar 4 to 6 in. w.c. / 10 to 15 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	----	----	190 / 5.1	240 / 6.4	285 / 7.6
	1	0.07	95 / 2.6	220 / 5.9	250 / 6.7	330 / 8.8	400 / 10.7
	2	0.14	150 / 4.0	250 / 6.7	335 / 9.0	490 / 13.1	650 / 17.4
	3	0.21	185 / 5.0	290 / 7.8	430 / 11.5	600 / 16.1	750 / 20.1
	5	0.34	235 / 6.3	400 / 10.7	580 / 15.5	900 / 24.1	1100 / 29.5
	10	0.69	325 / 8.7	775 / 20.8	1050 / 28.1	1200 / 32.2	
	15	1.0	420 / 11.3	980 / 26.3	1295 / 34.7		
	20	1.4	500 / 13.4	1120 / 30.0	1380 / 37.0		
	30	2.1	655 / 17.6	1475 / 39.5			
	40	2.8	820 / 22.0	1785 / 47.8			
	50	3.5	945 / 25.3	2150 / 57.6			
	60	4.1	1100 / 29.5				
	80	5.5	1400 / 37.5				
	100	6.9	1700 / 45.6				
7 in. w.c. / 17 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	70 / 1.9	120 / 3.2	170 / 4.6	240 / 6.4	300 / 8.0
	1	0.07	100 / 2.7	180 / 4.8	240 / 6.4	340 / 9.1	430 / 11.5
	2	0.14	130 / 3.5	250 / 6.7	330 / 8.8	510 / 13.7	630 / 16.9
	3	0.21	170 / 4.6	340 / 9.1	420 / 11.3	680 / 18.2	770 / 20.6
	5	0.34	220 / 5.9	420 / 11.3	650 / 17.4	900 / 24.1	960 / 25.7
	10	0.69	330 / 8.8	730 / 19.6	1100 / 29.5	1310 / 35.1	1310 / 35.1
	15	1.0	430 / 11.5	1000 / 26.8	1380 / 37.0	1520 / 40.7	1520 / 40.7
	20	1.4	530 / 14.2	1200 / 32.2	1560 / 41.8	1620 / 43.4	1620 / 43.4
	30	2.1	680 / 18.2	1550 / 41.5	1840 / 49.3	1750 / 46.9	
	40	2.8	850 / 22.8	1900 / 50.9	1950 / 52.3		
	50	3.5	970 / 26.0	2200 / 59.0	2000 / 53.6		
	60	4.1	1150 / 30.8	2280 / 61.1	2100 / 56.3		
	80	5.5	1450 / 38.7	2350 / 63.0			
	100	6.9	1750 / 46.9	1900 / 50.9			
	125	8.6	2100 / 56.3				
9 in. w.c. / 22 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	----	140 / 3.8	170 / 4.6	240 / 6.4	325 / 8.7
	2	0.14	125 / 3.4	190 / 5.1	225 / 6.0	345 / 9.3	475 / 12.7
	3	0.21	190 / 5.1	220 / 5.9	270 / 7.2	475 / 12.7	660 / 17.7
	5	0.34	210 / 5.6	275 / 7.4	400 / 10.7	685 / 18.4	880 / 23.6
	10	0.69	280 / 7.5	440 / 11.8	710 / 19.0	1235 / 33.1	1215 / 32.6
	15	1.0	370 / 9.9	685 / 18.4	1235 / 33.1	1400 / 37.5	1400 / 37.5
	20	1.4	485 / 13.0	945 / 25.3	1475 / 39.5	1540 / 41.3	1500 / 40.2
	30	2.1	680 / 18.2	1475 / 39.5	1800 / 48.2	1690 / 45.3	
	40	2.8	835 / 22.4	1770 / 47.4	1925 / 51.6		
	50	3.5	990 / 26.5	2000 / 53.6	1960 / 52.5		
	60	4.1	1135 / 30.4	2155 / 57.7	2050 / 54.9		
	80	5.5	1440 / 38.6	2265 / 60.7			
	100	6.9	1750 / 46.9	2100 / 56.3			
	125	8.6	2120 / 56.8				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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บริษัท เอดีดี เฟอร์เนส จำกัด

ADD FURNACE CO.,LTD.

44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170

โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

<https://www.add-furnace.com> E-mail: sales@add-furnace.com

Type HSR

Table 12. 3/4 NPT Angle Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLETPRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
			Orifice Size, In. / mm				
	psig	bar	1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
11 in. w.c. / 27 mbar 10 to 12.5 in. w.c. / 25 to 31 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	150 / 4.0	200 / 5.4	240 / 6.4	330 / 8.8
	2	0.14	120 / 3.2	200 / 5.4	270 / 7.2	420 / 11.3	530 / 14.2
	3	0.21	150 / 4.0	250 / 6.7	350 / 9.4	530 / 14.2	680 / 18.2
	5	0.34	190 / 5.1	340 / 9.1	480 / 12.9	770 / 20.6	860 / 23.1
	10	0.69	290 / 7.8	550 / 14.7	910 / 24.4	1210 / 32.4	1210 / 32.4
	15	1.0	400 / 10.7	840 / 22.5	1210 / 32.4	1380 / 37.0	1380 / 37.0
	20	1.4	480 / 12.9	1140 / 30.6	1550 / 41.5	1590 / 42.6	1590 / 42.6
	30	2.1	670 / 18.0	1530 / 41.0	1830 / 49.0	1780 / 47.7	
	40	2.8	820 / 22.0	1970 / 52.8	1950 / 52.3		
	50	3.5	970 / 26.0	2150 / 57.6	1990 / 53.3		
	60	4.1	1120 / 30.0	2260 / 60.6	2050 / 54.9		
	80	5.5	1420 / 38.1	2390 / 64.1			
	100	6.9	1730 / 46.4	1950 / 52.3			
14 in. w.c. / 35 mbar 12.5 to 20 in. w.c. / 31 to 50 mbar 2 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	140 / 3.8	190 / 5.1	290 / 7.8	330 / 8.8
	2	0.14	120 / 3.2	230 / 6.2	300 / 8.0	430 / 11.5	570 / 15.3
	3	0.21	160 / 4.3	290 / 7.8	360 / 9.7	580 / 15.5	730 / 19.6
	5	0.34	210 / 5.6	360 / 9.7	500 / 13.4	760 / 20.4	970 / 26.0
	10	0.69	320 / 8.6	570 / 15.3	890 / 23.9	1190 / 31.9	1290 / 34.6
	15	1.0	410 / 11.0	820 / 22.0	1210 / 32.4	1460 / 39.1	1560 / 41.8
	20	1.4	500 / 13.4	1050 / 28.1	1440 / 38.6	1660 / 44.5	1700 / 45.6
	30	2.1	670 / 18.0	1500 / 40.2	1790 / 48.0	1850 / 49.6	
	40	2.8	830 / 22.2	1830 / 49.0	2020 / 54.1		
	50	3.5	970 / 26.0	2100 / 56.3	2100 / 56.3		
	60	4.1	1140 / 30.6	2120 / 56.8	2180 / 58.4		
	80	5.5	1440 / 38.6	2220 / 59.5			
	100	6.9	1770 / 47.4	2250 / 60.3			
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 1% ABS	2	0.14	120 / 3.2	250 / 6.7	310 / 8.3	420 / 11.3	570 / 15.3
	3	0.21	150 / 4.0	280 / 7.5	380 / 10.2	570 / 15.3	770 / 20.6
	5	0.34	220 / 5.9	380 / 10.2	550 / 14.7	830 / 22.2	1040 / 27.9
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1310 / 35.1	1570 / 42.1
	15	1.0	410 / 11.0	810 / 21.7	1220 / 32.7	1600 / 42.9	1860 / 49.9
	20	1.4	510 / 13.7	1020 / 27.3	1490 / 39.9	1790 / 48.0	2020 / 54.1
	30	2.1	660 / 17.7	1440 / 38.6	1820 / 48.8	2100 / 56.3	
	40	2.8	830 / 22.2	1800 / 48.2	2080 / 55.7		
	50	3.5	970 / 26.0	1980 / 53.1	2280 / 61.1		
	60	4.1	1130 / 30.3	2320 / 62.2	2380 / 63.8		
	80	5.5	1440 / 38.6	2400 / 64.3			
	100	6.9	1760 / 47.1	2500 / 67.0			
	125	8.6	2150 / 57.6				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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โทร: 02-888-3472 โทร: ออกแบบ: 08-08-170-170 แฟกซ์: 02-888-3258

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Table 12. 3/4 NPT Angle Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 2% ABS	2	0.14	150 / 4.0	310 / 8.3	470 / 12.6	710 / 19.0	930 / 24.9
	3	0.21	180 / 4.8	390 / 10.5	590 / 15.8	940 / 25.2	1230 / 33.0
	5	0.34	250 / 6.7	530 / 14.2	840 / 22.5	1290 / 34.6	1600 / 42.9
	10	0.69	360 / 9.7	810 / 21.7	1320 / 35.4	1890 / 50.7	2200 / 59.0
	15	1.0	430 / 11.5	1010 / 27.1	1650 / 44.2	2290 / 61.4	2530 / 67.8
	20	1.4	530 / 14.2	1200 / 32.2	1940 / 52.0	2490 / 66.7	2750 / 73.7
	30	2.1	670 / 18.0	1570 / 42.1	2430 / 65.1	2900 / 77.7	
	40	2.8	830 / 22.2	1920 / 51.5	2720 / 72.9		
	50	3.5	970 / 26.0	2280 / 61.1	2830 / 75.8		
	60	4.1	1130 / 30.3	2630 / 70.5	3050 / 81.7		
	80	5.5	1440 / 38.6	3050 / 81.7			
	100	6.9	1760 / 47.2	3150 / 84.4			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 1% ABS	3	0.21	120 / 3.2	190 / 5.1	250 / 6.7	330 / 8.8	450 / 12.1
	5	0.34	150 / 4.0	270 / 7.2	360 / 9.7	560 / 15.0	750 / 20.1
	10	0.69	250 / 6.7	430 / 11.5	620 / 16.6	1020 / 27.3	1340 / 35.9
	15	1.0	330 / 8.8	600 / 16.1	800 / 21.4	1350 / 36.2	1480 / 39.7
	20	1.4	410 / 11.0	740 / 19.8	1040 / 27.9	1540 / 41.3	1800 / 48.2
	30	2.1	560 / 15.0	1050 / 28.1	1450 / 38.9	1850 / 49.6	
	40	2.8	730 / 19.6	1320 / 35.4	1640 / 44.0		
	50	3.5	870 / 23.3	1620 / 43.4	1900 / 50.9		
	60	4.1	1030 / 27.6	1910 / 51.2	2140 / 57.4		
	80	5.5	1350 / 36.2	2090 / 56.0			
	100	6.9	1650 / 44.2	2180 / 58.4			
	125	8.6	2000 / 53.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 2% ABS	3	0.21	150 / 4.0	270 / 7.2	420 / 11.3	600 / 16.1	790 / 21.2
	5	0.34	210 / 5.6	420 / 11.3	620 / 16.6	960 / 25.7	1230 / 33.0
	10	0.69	340 / 9.1	700 / 18.8	1050 / 28.1	1430 / 38.3	1880 / 50.4
	15	1.0	440 / 11.8	940 / 25.2	1350 / 36.2	1880 / 50.4	2230 / 59.8
	20	1.4	520 / 13.9	1150 / 30.8	1620 / 43.4	2260 / 60.6	2540 / 68.1
	30	2.1	670 / 18.0	1540 / 41.3	2110 / 56.6	2520 / 67.5	
	40	2.8	830 / 22.2	1880 / 50.4	2430 / 65.1		
	50	3.5	970 / 26.0	2170 / 58.2	2640 / 70.8		
	60	4.1	1130 / 30.2	2460 / 65.9	2850 / 76.4		
	80	5.5	1450 / 38.9	2850 / 76.4			
	100	6.9	1750 / 46.9	3000 / 80.4			
	125	8.6	2100 / 56.3				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



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Table 13. 3/4 x 1 NPT Angle Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLETPRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
5 in. w.c. / 12 mbar 4 to 6 in. w.c. / 10 to 15 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03			190 / 5.1	240 / 6.4	285 / 7.6
	1	0.07	110 / 3.0	220 / 5.9	250 / 6.7	355 / 9.5	450 / 12.1
	2	0.14	170 / 4.6	250 / 6.7	340 / 9.1	490 / 13.1	770 / 20.6
	3	0.21	210 / 5.6	340 / 9.1	500 / 13.4	750 / 20.1	1000 / 26.8
	5	0.34	245 / 6.6	400 / 10.7	750 / 20.1	1190 / 31.9	1330 / 35.6
	10	0.69	375 / 10.1	785 / 21.0	1290 / 34.6	1585 / 42.5	
	15	1.0	475 / 12.7	995 / 26.7	1590 / 42.6		
	20	1.4	565 / 15.1	1160 / 31.1	1850 / 49.6		
	30	2.1	740 / 19.8	1475 / 39.5			
	40	2.8	900 / 24.1	1840 / 49.3			
	50	3.5	1050 / 28.1	2180 / 58.4			
	60	4.1	1215 / 32.6				
	80	5.5	1555 / 41.7				
	100	6.9	1880 / 50.4				
9 in. w.c. / 22 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07		150 / 4.0	170 / 4.6	240 / 6.4	325 / 8.7
	2	0.14	125 / 3.4	190 / 5.1	225 / 6.0	345 / 9.3	475 / 12.7
	3	0.21	195 / 5.2	220 / 5.9	270 / 7.2	475 / 12.7	660 / 17.7
	5	0.34	210 / 5.6	275 / 7.4	400 / 10.7	685 / 18.4	880 / 23.6
	10	0.69	280 / 7.5	440 / 11.8	710 / 19.0	1235 / 33.1	1250 / 33.5
	15	1.0	370 / 9.9	685 / 18.4	1360 / 36.4	1585 / 42.5	1400 / 37.5
	20	1.4	485 / 13.0	945 / 25.3	1610 / 43.1	1820 / 48.8	1540 / 41.3
	30	2.1	680 / 18.2	1485 / 39.8	2080 / 55.7	2110 / 56.6	
	40	2.8	885 / 23.7	1840 / 49.3	2300 / 61.6		
	50	3.5	1050 / 28.1	2150 / 57.6	2760 / 74.0		
	60	4.1	1215 / 32.6	2475 / 66.3	3115 / 83.5		
	80	5.5	1530 / 41.0	3150 / 84.4			
	100	6.9	1855 / 49.7	2900 / 77.7			
	125	8.6	2300 / 61.6				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.
Dark Gray areas show where indicated droop/boost would be exceeded regardless of capacity.
Light Gray areas indicate capacities limited by either droop or boost.



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Table 14. 1 NPT Angle Body Capacities

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
7 in. w.c. / 17 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	0.5	0.03	70 / 1.9	120 / 3.2	170 / 4.6	240 / 6.4	300 / 8.0
	1	0.07	100 / 2.7	180 / 4.8	240 / 6.4	340 / 9.1	430 / 11.5
	2	0.14	130 / 3.5	250 / 6.7	330 / 8.8	510 / 13.7	630 / 16.9
	3	0.21	170 / 4.6	340 / 9.1	420 / 11.3	680 / 18.2	860 / 23.1
	5	0.34	220 / 5.9	420 / 11.3	650 / 17.4	1030 / 27.6	1130 / 30.3
	10	0.69	330 / 8.8	730 / 19.6	1100 / 29.5	1560 / 41.8	1520 / 40.7
	15	1.0	430 / 11.5	1000 / 26.8	1560 / 41.8	1830 / 49.0	1820 / 48.8
	20	1.4	530 / 14.2	1200 / 32.2	2220 / 59.5	2270 / 60.8	2370 / 63.5
	30	2.1	680 / 18.2	1550 / 41.5	2880 / 77.2		
	40	2.8	850 / 22.8	1900 / 50.9	3550 / 95.1		
	50	3.5	970 / 26.0	2200 / 59.0	4000 / 107		
	60	4.1	1150 / 30.8	2280 / 61.1	4200 / 113		
	80	5.5	1450 / 38.7	2350 / 63.0			
	100	6.9	1750 / 46.9	1900 / 50.9			
11 in. w.c. / 27 mbar 10 to 12.5 in. w.c. / 25 to 31 mbar 1 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	150 / 4.0	200 / 5.4	240 / 6.4	330 / 8.8
	2	0.14	120 / 3.2	200 / 5.4	270 / 7.2	420 / 11.3	530 / 14.2
	3	0.21	150 / 4.0	250 / 6.7	350 / 9.4	530 / 14.2	680 / 18.2
	5	0.34	190 / 5.1	340 / 9.1	480 / 12.9	770 / 20.6	970 / 26.0
	10	0.69	290 / 7.8	550 / 14.7	1050 / 28.1	1230 / 33.0	1430 / 38.3
	15	1.0	400 / 10.7	840 / 22.5	1470 / 39.4	1750 / 46.9	1760 / 47.2
	20	1.4	480 / 12.9	1140 / 30.6	1920 / 51.5	2230 / 59.8	2450 / 65.7
	30	2.1	670 / 18.0	1530 / 41.0	2430 / 65.1	2900 / 77.7	
	40	2.8	820 / 22.0	1970 / 52.8	2870 / 76.9		
	50	3.5	970 / 26.0	2150 / 57.6	3420 / 91.7		
	60	4.1	1120 / 30.0	2260 / 60.6	3750 / 101		
	80	5.5	1420 / 38.1	2390 / 64.1			
	100	6.9	1730 / 46.4	1950 / 52.3			
	125	8.6	2110 / 56.6				
14 in. w.c. / 35 mbar 12.5 to 20 in. w.c. / 31 to 50 mbar 2 in. w.c. droop 2 in. w.c. boost	1	0.07	80 / 2.1	140 / 3.8	190 / 5.1	290 / 7.8	330 / 8.8
	2	0.14	120 / 3.2	230 / 6.2	300 / 8.0	430 / 11.5	570 / 15.3
	3	0.21	160 / 4.3	290 / 7.8	360 / 9.7	580 / 15.5	730 / 19.6
	5	0.34	210 / 5.6	360 / 9.7	500 / 13.4	760 / 20.4	1000 / 26.8
	10	0.69	320 / 8.6	570 / 15.3	890 / 23.9	1290 / 34.6	1480 / 39.7
	15	1.0	410 / 11.0	820 / 22.0	1210 / 32.4	1570 / 42.1	1760 / 47.2
	20	1.4	500 / 13.4	1050 / 28.1	1510 / 40.5	1800 / 48.2	2400 / 64.3
	30	2.1	670 / 18.0	1500 / 40.2	1980 / 53.1	2430 / 65.1	
	40	2.8	830 / 22.2	1880 / 50.4	2250 / 60.3		
	50	3.5	970 / 26.0	2190 / 58.7	2570 / 68.9		
	60	4.1	1140 / 30.6	2450 / 65.7	3400 / 91.1		
	80	5.5	1440 / 38.6	3390 / 90.9			
	100	6.9	1770 / 47.4	2600 / 69.7			
	125	8.6	2140 / 57.4				

Gray areas indicate capacities limited by either droop or boost.
Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.

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Table 14. 1 NPT Angle Body Capacities (continued)

OUTLETPRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS				
	psig	bar	Orifice Size, In. / mm				
			1/8 / 3.2	3/16 / 4.8	1/4 / 6.4	3/8 / 9.5	1/2 / 13
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 1% ABS	2	0.14	120 / 3.2	250 / 6.7	310 / 8.3	420 / 11.3	570 / 15.3
	3	0.21	150 / 4.0	280 / 7.5	380 / 10.2	570 / 15.3	770 / 20.6
	5	0.34	220 / 5.9	380 / 10.2	550 / 14.7	830 / 22.2	1150 / 30.8
	10	0.69	330 / 8.8	600 / 16.1	890 / 23.9	1310 / 35.1	1700 / 45.6
	15	1.0	410 / 11.0	810 / 21.7	1220 / 32.7	1720 / 46.1	2200 / 59.0
	20	1.4	510 / 13.7	1020 / 27.3	1490 / 39.9	2100 / 56.3	2500 / 67.0
	30	2.1	660 / 17.7	1440 / 38.6	2120 / 56.8	2650 / 71.0	
	40	2.8	830 / 22.2	1800 / 48.2	2500 / 67.0		
	50	3.5	970 / 26.0	2120 / 56.8	2900 / 77.7		
	60	4.1	1130 / 30.3	2340 / 62.7	3350 / 89.8		
	80	5.5	1440 / 38.6	2800 / 75.0			
	100	6.9	1760 / 47.2	3100 / 83.1			
	125	8.6	2150 / 57.6				
28 in. w.c. / 70 mbar 20 to 35 in. w.c. / 50 to 87 mbar ± 2% ABS	2	0.14	150 / 4.0	310 / 8.3	470 / 12.6	710 / 19.0	1030 / 27.6
	3	0.21	180 / 4.8	390 / 10.5	590 / 15.8	940 / 25.2	1380 / 37.0
	5	0.34	250 / 6.7	530 / 14.2	840 / 22.5	1380 / 37.0	1850 / 49.6
	10	0.69	360 / 9.7	810 / 21.7	1320 / 35.4	2170 / 58.2	2650 / 71.0
	15	1.0	430 / 11.5	1010 / 27.1	1750 / 46.9	2800 / 75.0	3250 / 87.1
	20	1.4	530 / 14.2	1200 / 32.2	2130 / 57.1	3300 / 88.4	3650 / 97.8
	30	2.1	670 / 18.0	1570 / 42.1	2790 / 74.8	4000 / 107	
	40	2.8	830 / 22.2	1920 / 51.5	3550 / 95.1		
	50	3.5	970 / 26.0	2280 / 61.1	4150 / 111		
	60	4.1	1130 / 30.3	2630 / 70.5	4800 / 129		
	80	5.5	1440 / 38.6	3330 / 89.2			
	100	6.9	1760 / 47.2	4050 / 109			
	125	8.6	2150 / 57.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 to bar ± 1% ABS	3	0.21	120 / 3.2	190 / 5.1	250 / 6.7	330 / 8.8	450 / 12.1
	5	0.34	150 / 4.0	270 / 7.2	360 / 9.7	560 / 15.0	750 / 20.1
	10	0.69	250 / 6.7	430 / 11.5	620 / 16.6	1020 / 27.3	1340 / 35.9
	15	1.0	330 / 8.8	600 / 16.2	800 / 21.4	1350 / 36.2	1600 / 42.9
	20	1.4	410 / 11.0	740 / 19.8	1040 / 27.9	1700 / 45.6	2040 / 54.7
	30	2.1	560 / 15.0	1050 / 28.1	1650 / 44.2	2240 / 60.0	
	40	2.8	730 / 19.6	1320 / 35.4	1920 / 51.5		
	50	3.5	870 / 23.3	1620 / 43.4	2130 / 57.1		
	60	4.1	1030 / 27.6	1910 / 51.2	2500 / 67.0		
	80	5.5	1350 / 36.2	2350 / 63.0			
	100	6.9	1650 / 44.2	2600 / 69.7			
	125	8.6	2000 / 53.6				
2 psig / 0.14 bar 1.25 to 2.2 psig / 0.09 to 0.15 bar ± 2% ABS	3	0.21	150 / 4.0	270 / 7.2	420 / 11.3	600 / 16.1	790 / 21.2
	5	0.34	210 / 5.6	420 / 11.3	620 / 16.6	960 / 25.7	1320 / 35.4
	10	0.69	340 / 9.1	700 / 18.8	1050 / 28.1	1650 / 44.2	2150 / 57.6
	15	1.0	440 / 11.8	940 / 25.2	1450 / 38.9	2230 / 59.8	2720 / 72.9
	20	1.4	520 / 13.9	1150 / 30.8	1750 / 46.9	2730 / 73.2	3240 / 86.8
	30	2.1	670 / 18.0	1540 / 41.3	2470 / 66.2	3520 / 94.3	
	40	2.8	830 / 22.2	1880 / 50.4	2930 / 78.5		
	50	3.5	970 / 26.0	2220 / 59.5	3600 / 96.5		
	60	4.1	1130 / 30.3	2600 / 69.7	4200 / 113		
	80	5.5	1450 / 38.9	3340 / 89.5			
	100	6.9	1750 / 46.9	4000 / 107			
	125	8.6	2100 / 56.3				

Blank areas indicate where maximum operating inlet pressure is exceeded for a given orifice.



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Table 15. 3/4 NPT Globe Body Capacities (Tested according to ANSI Z21.80 / CSA 6.22 for maximum inlet at the highest spring setting)

OUTLET PRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS			
			Orifice Size, In. / mm			
	psig	bar	1/8 / 3.2	1/4 / 6.4	3/8 / 9.5	1/2 / 13
8 in. w.c. / 20 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	172	359	479	615
	5	0.34	214	530	755	
	10	0.69	338	855	975	
10 in. w.c. / 25 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	150	301	450	474
	5	0.34	215	431	662	
	10	0.69	352	716	916	
14 in. w.c. / 35 mbar 9 to 14 in. w.c. / 22 to 35 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	143	270	374	506
	5	0.34	204	404	498	
	10	0.69	298	642	855	

Blank areas indicate conditions that were not tested for CSA 6.22 certification.

Table 16. 3/4 X 1 NPT Globe Body Capacities (Tested according to ANSI Z21.80 / CSA 6.22 for maximum inlet at the highest spring setting)

OUTLET PRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS			
			Orifice Size, In. / mm			
	psig	bar	1/8 / 3.2	1/4 / 6.4	3/8 / 9.5	1/2 / 13
8 in. w.c. / 20 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	179	458	740	630
	5	0.34	277	912	1205	
	10	0.69	484	1739	2157	
10 in. w.c. / 25 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	152	288	610	730
	5	0.34	239	775	971	
	10	0.69	370	1468	1621	
14 in. w.c. / 35 mbar 9 to 14 in. w.c. / 22 to 35 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	123	392	602	564
	5	0.34	161	755	966	
	10	0.69	329	1396	1629	

Blank areas indicate conditions that were not tested for CSA 6.22 certification.

Table 17. 1 NPT Globe Body Capacities (Tested according to ANSI Z21.80 / CSA 6.22 for maximum inlet at the highest spring setting)

OUTLET PRESSURE SETTING, SPRING RANGE, DROOP AND BOOST	INLET PRESSURE		CAPACITIES IN SCFH / Nm ³ /h OF 0.6 SPECIFIC GRAVITY NATURAL GAS			
			Orifice Size, In. / mm			
	psig	bar	1/8 / 3.2	1/4 / 6.4	3/8 / 9.5	1/2 / 13
8 in. w.c. / 20 mbar 6 to 8 in. w.c. / 15 to 20 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	146	426	740	761
	5	0.34	270	891	1205	
	10	0.69	480	1451	2157	
10 in. w.c. / 25 mbar 8 to 10 in. w.c. / 20 to 25 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	145	392	610	730
	5	0.34	215	755	971	
	10	0.69	405	1396	1621	
14 in. w.c. / 35 mbar 9 to 14 in. w.c. / 22 to 35 mbar 1 in. w.c. droop 2 in. w.c. boost	2	0.14	124	392	602	564
	5	0.34	183	755	966	
	10	0.69	343	1396	1629	

Blank areas indicate conditions that were not tested for CSA 6.22 certification.



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Type HSR

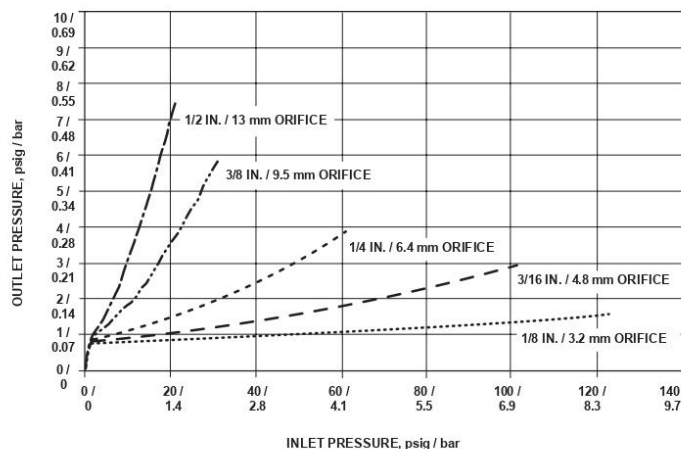


Figure 3. 7 in. w.c. / 17 mbar Setpoint Relief Curves (with Lever Disconnected, No Vent Piping and 3/4 or 1 NPT Vent)

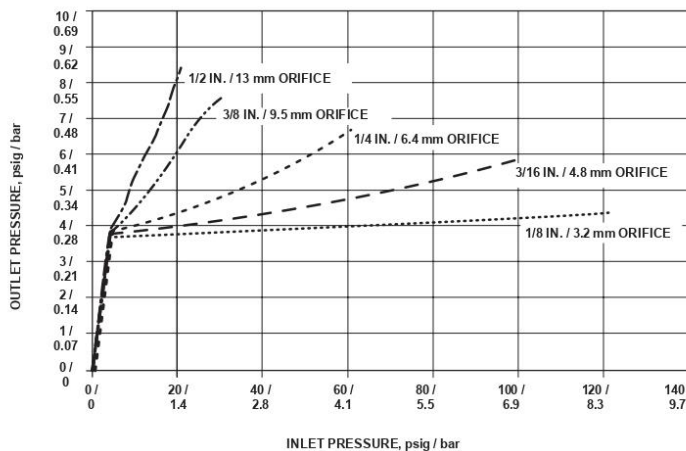


Figure 4. 2 psig / 0.14 bar Setpoint Relief Curves (with Lever Disconnected, No Vent Piping and 3/4 or 1 NPT Vent)

Table 18. Relief Performance

ORIFICE SIZE		MAXIMUM ALLOWABLE INLET PRESSURE IF OUTLET PRESSURE IS HELD AT OR BELOW 2 psig / 140 mbar	
In.	mm	psig	bar
1/8	3.2	125	8.6
3/16	4.8	65	4.5
1/4	6.4	30	2.1
3/8	9.5	10	0.69
1/2	13	7	0.48

The relief performance testing is in accordance with ANSI B109.4, CSA 6.18 and CSA 6.22, with the regulator set at 7 in. w.c. / 17 mbar, stem linkage disconnected and vented directly to atmosphere using the 3/4 or 1 NPT vent.



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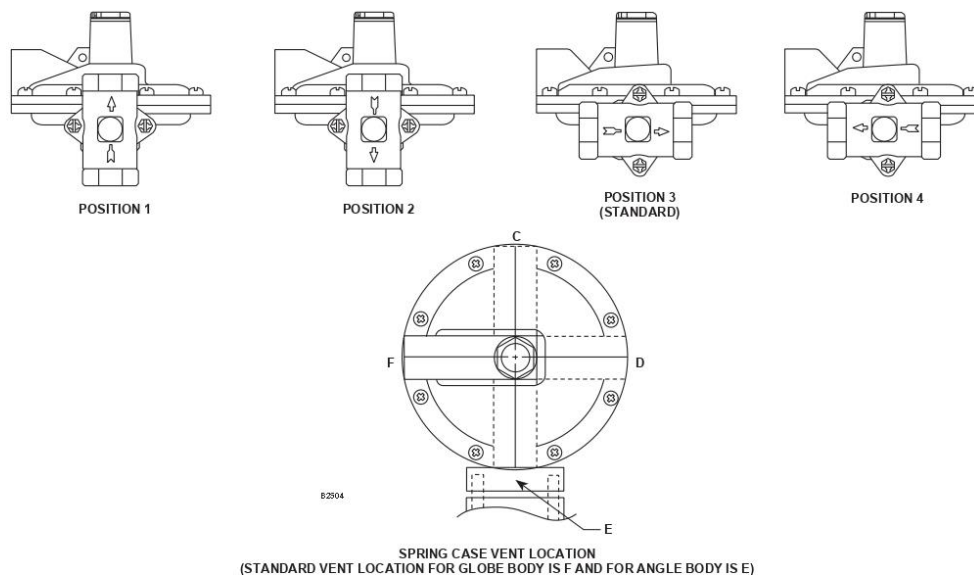
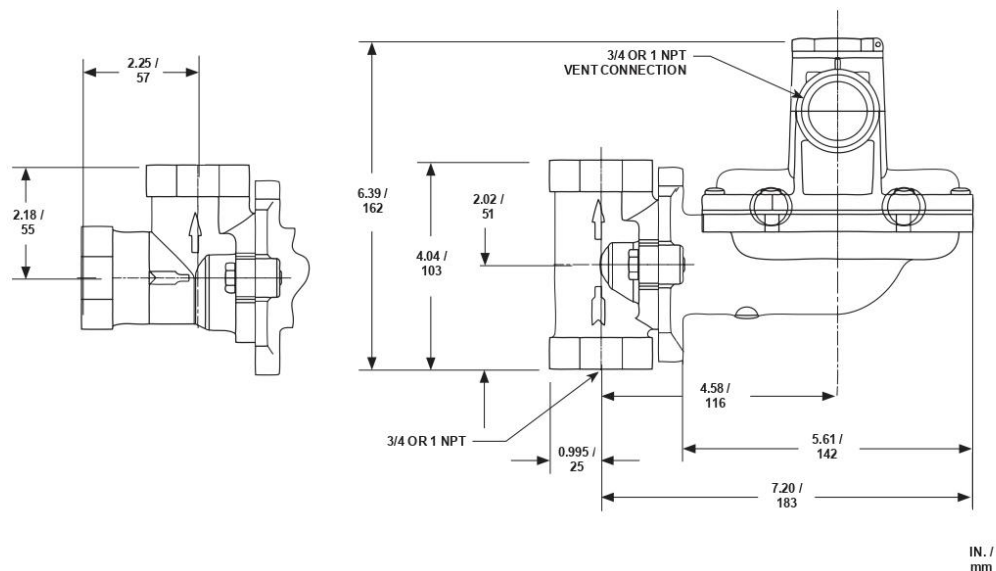


Figure 5. Regulator Body and Spring Case Vent Locations (Body Position is with Regard to the Outlet)



NOTE: THE STANDARD BODY ORIENTATION FOR THE ANGLE BODY IS WITH THE BODY OUTLET ROTATED 90 DEGREES TOWARD THE READER. COMPARED TO FIGURE 5, THE OUTLET OF THE ANGLE BODY WILL POINT IN THE SAME DIRECTION AS POSITION "3" OF A GLOBE BODY.

Figure 6. Dimensions



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Ordering Guide

Body Type, Size and End Connection Style (Select One)

Globe

- ☐ 3/4 NPT***
- ☐ 3/4 x 1 NPT***
- ☐ 1 NPT***
- ☐ 1-1/4 NPT***

Angle

- ☐ 3/4 NPT***
- ☐ 3/4 x 1 NPT***
- ☐ 1 NPT***

Orifice Size (Select One)

- ☐ 1/8 in. / 3.2 mm***
- ☐ 3/16 in. / 4.8 mm***
- ☐ 1/4 in. / 6.4 mm***
- ☐ 3/8 in. / 9.5 mm***
- ☐ 1/2 in. / 13 mm***

Outlet Pressure Range (Select One)

- ☐ 4 to 6 in. w.c. / 10 to 15 mbar, Orange***
- ☐ 6 to 8 in. w.c. / 15 to 20 mbar, Yellow***
- ☐ 8 to 10 in. w.c. / 20 to 25 mbar, Black***
- ☐ 10 to 12.5 in. w.c. / 25 to 31 mbar, Silver***
- ☐ 12.5 to 20 in. w.c. / 31 to 50 mbar, Gray***
- ☐ 20 to 35 in. w.c. / 50 to 87 mbar, Pink***
- ☐ 1.25 to 2.2 psig / 0.09 to 0.15 bar, Light Blue***

Body Orientation (Select One)

Globe

- ☐ Position 1***
- ☐ Position 2***
- ☐ Position 3 (standard)***
- ☐ Position 4***

Angle

- ☐ Position 1***
- ☐ Position 2***
- ☐ Position 3 (standard)***
- ☐ Position 4***

Vent Size (Select One)

- ☐ 3/4 NPT***
- ☐ 1 NPT***

Vent Orientation (Select One)

Globe

- ☐ Position C***
- ☐ Position D***
- ☐ Position E***
- ☐ Position F (standard)***

Angle

- ☐ Position C***
- ☐ Position D***
- ☐ Position E (standard)***
- ☐ Position F***

Regulators Quick Order Guide	
***	Readily Available for Shipment
**	Allow Additional Time for Shipment
*	Special Order, Constructed from Non-Stocked Parts. Consult your local Sales Office for Availability.
Availability of the product being ordered is determined by the component with the longest shipping time for the requested construction.	

Specification Worksheet	
Application:	
Specific Use	_____
Line Size	_____
Fluid Type	_____
Specific Gravity	_____
Temperature	_____
Does the Application Require Overpressure Protection?	
☐ Yes	☐ No
Pressure:	
Maximum Inlet Pressure	_____
Minimum Inlet Pressure	_____
Differential Pressure	_____
Set Pressure	_____
Maximum Flow	_____
Accuracy Requirements:	
Less Than or Equal To:	
☐ 5%	☐ 10% ☐ 20% ☐ 40%
Construction Material Requirements (if known):	



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