# laboratory furnace specification



บริษัท เอบีบี เฟอร์เนส อำกัด Ovens and incubators For laboratory and industry



## Laboratory furnaces 1200°C XKI 15 model



burning decassing pre-heating hardening tempering annealing of metals stress relief stabilization tests

in many branches of industry

Laboratory furnace XKI 15

Performances : . . . . .

Temperature range: up to 1200°C Electronic PID controller

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Ramping to set up temperature

Temperature fluctuation: less than + 1°C

#### Construction :

From compact design. Control panels are at the bottom part of the furnaçõe to minimizo their sizo

The inner casing is made of ceramic fiber.

The outer casing is made of stainless steel.

The ontimized heat insulation is made of ceramic fiber totally asbestos-free. ensuring efficient operation, low external temperature and excellent thermal stability

in addition to the insulation, double skin design with air gap between the insulated chamber and outer body keeps the outer body at low temperature, especially the door.

The door opening manually downwards

#### · Heating :

The heater surround the chamber to ensure homogenous heating.

No-wear switching (solid state relay) is used for activating and deactivating the heating elements.

The micro switch at door edge cut off heating

### Exhaust air, fresh air supply :

A 20 mm diameter exhaust vent is provided at the rear of the furnaces.

#### Temperature control and safety :

Temperature sensor is a S thermocouple. The temperature is controlled by a precise microprocessor-based controller that provides a high accuracy and prevents the set temperature from being exceeded

The alarm integrated inside the controller has an adjustable deviation limit, giving a class 3.1 protection. The controller digitally displays the set and actual values of temperature. And incorporates a heater indicator lamo. The control panel houses a ON/OFF switch and a fault indicator lamp which lights when the safety device comes into operation

230 Volts plug at the rear

#### Quality control :

Every furnace is carefully checked at the end of the production process A check report can be supplied on simple request



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A wide range of factory-fitted options and accessories to meet your exact requirements ...