บริษัท เอดีดี เฟอร์เนส จำกัด 44 ซ.บรมราชชนนี 70 ถ.บรมราชชนนี ศาลาธรรมสพน์ ทวีวัฒนา กทม. 10170. website: https://www.add-furnace.com/ โทร:02-888-3472

SIEMENS

7806





SQN9..., front (covers removed)

SQN9..., rear (covers fitted)

Damper Actuators

SQN9...

Reversible electromotoric actuators for air dampers and valves of oil or gas burners of small to medium capacity.

The SQN9... and this Data Sheet are intended for use by OEMs which integrate the damper actuators in their products!

Use and features

The SQN9... actuators are designed for driving gas or air dampers of oil or gas burners of small to medium capacity, for load-dependent control of the fuel and combustion air volume:

- In connection with P-PI or PID controllers, such as the RWF40...
- Directly via the different types of burner controls, such as LOA..., LMO..., LMG...,

-In connection with 1- or 2-wire control or 3-position controllers

0.8...2.4 Nm Holding torque:

Running time: 4...24 s

Direction of rotation: SQN90... counterclockwise

> SQN91... clockwise

SQN9... -Fixing holes and cable entries

-Equivalent to actuators of the same category made by Conectron and Ber-

ger



Warning notes



To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!

Do not open, interfere with or modify the actuators!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Before making wiring changes in the connection area of the actuator, completely isolate the equipment from the mains supply (all-polar disconnection)
- Ensure protection against electric shock hazard by providing adequate protection for the connection terminals and by securing the cover
- Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state and that parameters are correctly set
- Fall or shock can adversely affect the safety functions. Such actuators must not be put into operation even if they do not exhibit any damage

Mounting notes

Ensure that the relevant national safety regulations are complied with

Standards and certificates



Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity)

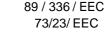
- Low-voltage directive



ISO 9001: 2000 Cert. 00739



ISO 14001: 2004 Cert. 38233







Only valid for SQN70.xxxRxx SQN71.xxxRxx

Disposal notes



The actuator contains electrical and electronic components and must not be disposed of together with household waste.

Local and currently valid legislation must be observed.



Mechanical design

Housing

- Made of impact-proof and heat-resistant plastic
- The housing accommodates:
 - The reversible synchronous motor with the gear train, which can be disengaged
 - The camshaft of the control section
 - The relays, depending on the type of actuator
 - The switches, connected to the terminals via the printed circuit board

Color: black

Drive motor

Reversible and locking-proof synchronous motor

Coupling

Drive shaft can be manually disengaged from the gear train and motor (by pressing screw

Automatic reengagement



Adjustment of

By means of adjustable cams

Cams can be adjusted manually or with the enclosed hook-spanner or a similar tool

Position indication

Via scale at the end of the camshaft and index on the front

Electrical connections

Refer to «Technical data»

Geartrain

Maintenance-free

Drive shaft

Made of sinter metal

Ready fitted to the front of the gear train

Mounting and fixing

Rear of the gear train is used as the mounting surface

Actuator is secured via through-holes

Housing side with recessed fixing nuts M4



Type summary (other types of actuators available on request)

Actuators SQN90... / counterclockwise rotation 1)

Diagram	Function	Running time	Nominal /	Mains voltage / mains frequency	
no.	sequence	at 50 Hz ²⁾	starting torque	AC 230 V ⁴⁾	AC 115 V ³⁾
	no.	for 90°		+10%/-15%	+10%/-15%
		S	Nm	5060 Hz	5060 Hz
S3	F2, F3	12	2.4	SQN90.204A2799	
S2	F2, F3	12	2.4	SQN90.220A2799	
S4	F1	12	2.4	SQN90.240B2799	
S5	F4	10	2	SQN90.350A2799	

Actuators SQN91... / clockwise rotation 1)

Diagram	Function	Running time	Nominal /	Mains voltage / mains frequency	
no.	sequence	at 50 Hz 2)	starting torque	AC 230 V 4)	AC 115 V ³⁾
	no.	for 90°		+10%/-15%	+10%/-15%
		s	Nm	5060 Hz	5060 Hz
S4	F1	4	0.8	SQN91.140B2799	SQN91.140B1799
S2	F2, F3	12	0.8	SQN91.220A2799	

Other types of actuators are available on request.

Legend

- 1) At 60 Hz, running times are about 20 % shorter
- 2) AC 115 V +10 % / -15 % possible, but in the case of undervoltage, torque is reduced by about 20 %
- 3) AC 230 V +10 % / -15 % possible, but in the case of undervoltage, torque is reduced by about 20 %
- 4) When facing the drive shaft and when control voltage is supplied to end switch I

Ordering

When ordering, please give type reference according to «Type summary».

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Technical data							
General actuator data							
Actuator	Mains voltage	AC 220 V –15 %AC 240 V +10 % AC 100 V –15 %AC 110 V +10 %					
	Mains frequency	5060 Hz ±6 %					
	Primary fuse (external)	6.3 AT (to be supplied by thirds)					
	Drive motor synchronous motor						
	Power consumption	8 VA					
	Angular adjustment	max. 90°, scale range 090°					
	Mounting position	optional					
	Safety class	II to VDE 0631					
	Cable connections	screw terminals for min. 0.5 mm² and max. 2.5 mm² cross-sectional area					
	Ferrules	matching the dia. of the stranded wire					
	Direction of rotation	refer to «Type summary»					
	Nominal torque	refer to «Type summary»					
	Running time	refer to «Type summary»					
	Weight (average)	approx. 550 g					
End and auxiliary	Number of end switches	2					
switches	Number of auxiliary switches	max. 3					
	Actuation	via camshaft					
	Breaking voltage	AC 24250 V					
	Adjustment of cams	infinitely					
	Perm. load on terminals at $\cos \phi = 0.9$: Switching	Peak current	Operating current				
	-Under load «On», without load «Off»	max. 14 A	2 A				
	-Under load «On», under load «Off»	max. 7 A	1 A				
Environmental	Storage	DIN EN 60 721-3-1					
conditions	Climatic conditions	class 1K3					
	Mechanical conditions	class 1M2					
	Temperature range	-20+60 °C					
	Humidity	< 95 % r.h.					
	Transport	DIN EN 60 721-3-2					
	Climatic conditions	class 2K2					
	Mechanical conditions	class 2M2					
	Temperature range	-50+60 °C					
	Humidity	< 95 % r.h.					
	Operation	DIN EN 60 721-3-3					
	Climatic conditions	class 3K5					
	Mechanical conditions	class 3M2					
	- ,	00 00 00					



Temperature range

Humidity

Condensation, formation of ice and ingress of water are not permitted!

Function

A synchronous motor drives the drive shaft and the camshaft via a gear train. The camshaft actuates the end and auxiliary switches. Using the associated cam, the switching position of each end and auxiliary switch can be adjusted within the working range. Some of the actuator versions are equipped with electronic modules, which perform auxiliary functions in connection with the end and auxiliary switches, or with external devices, such as controllers.

-20...+60 °C

< 95 % r.h.



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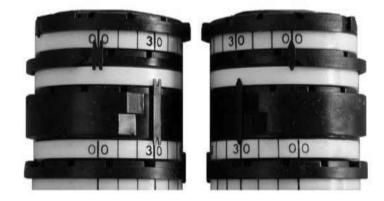
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Camshaft

The camshaft has 2 pointers for indicating the direction of rotation.

The pointers are assigned as follows:

- Double pointer → SQN90...
- Single pointer → SQN91...



Internal diagrams



The following connection diagrams show the start position as supplied:

- End switch position II «Closed»
- Dead

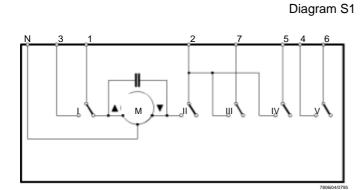


Diagram S2

Diagram S3

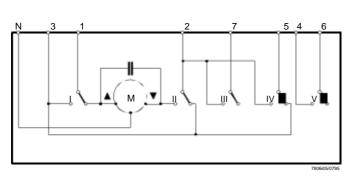


Diagram S4

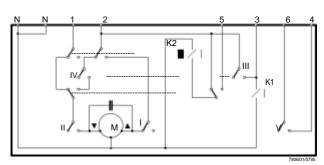
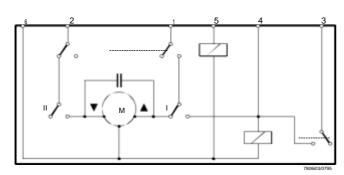
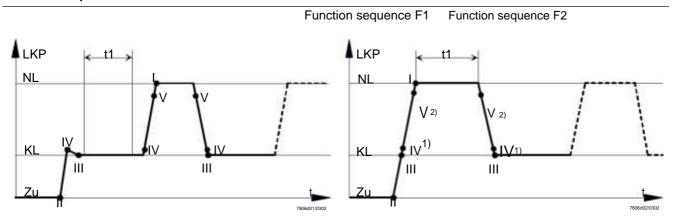


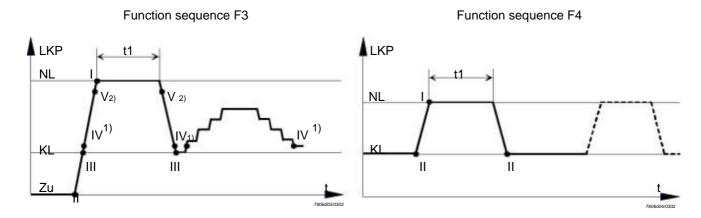
Diagram S5



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Function sequence





Legend

KL Low-fire

LKP Air damper position

NL Nominal load

Time t

t1 Burner control's prepurge time

I...V Cam switches or auxiliary switches

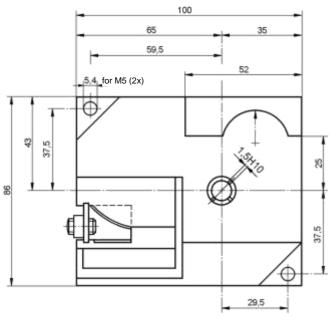
1) Cam switch positions do not apply to internal diagram S2

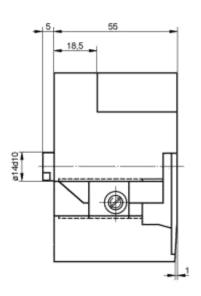
2) Cam switch positions do not apply to internal diagram S2 and S7



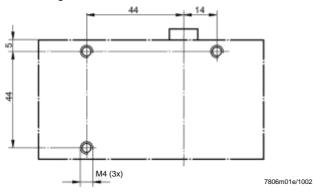
Dimensions

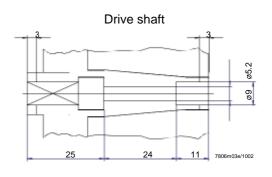
Dimensions in mm Drawing shows actuator with terminal cover removed



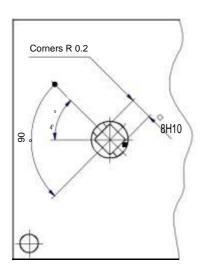


Schematic drawing

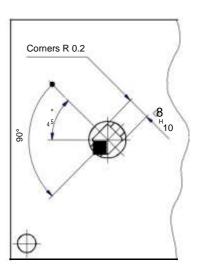




SQN90...



SQN91...



Drive shafts shown in «fully closed» position (end switch II)

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