บริษัท เอดีดี เฟอร์เนส จำกัด
ADD FURNACE CO.,LTD.
44 ซอยบรมราชชนนี 70 ถนนบรมราชชนนี แขวงศาลาธรรมสพน์ เขตทวีวัฒนา กรุงเทพฯ 10170
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SR90 Series
(SR91, SR92, SR93, SR94)
Digital Controller
Instruction Manual

Thank you for purchasing a Shimaden product. Please check that the delivered product is the correct item you ordered. Please do not begin operating this product before you read this instruction manual thoroughly and understand its contents.

Notice: Please ensure that this instruction manual is given to the final user of the instrument.

Preface: This instruction manual is meant for those who will be involved in the wiring, installation, operation and routine maintenance of the SR90 series (SR91, SR92, SR93 and SR94). It describes matters to be attended to in handling the SR90 series, how to install it, its wiring, its functions and operating procedures. Keep this manual at the work site while handling the instrument and follow the guidance provided herein

Contents

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1. Safety Rules

For matters regarding safety, potential damage to equipment and/or facilities, additional instructions and notes are indicated by the following headings.

⚠ WARNING: This heading indicates hazardous conditions that could cause injury or death of personnel unless extreme caution is exercised.

⚠ CAUTION: This heading indicates hazardous conditions that could cause damage to equipment and/or facilities unless extreme caution is exercised.

NOTE: This heading indicates additional instructions and/or notes.

The mark ⏚ represents a protective conductor terminal. Make sure to ground it properly.

⚠ WARNING

The SR90 series is designed for controlling temperature, humidity and other physical quantities of general industrial equipment. Avoid using it for control of devices upon which human life is dependent. When used, adequate and effective safety measures must be taken. No warranty is valid in the case of an accident arising from the use of this product without having taken such safety measures.

⚠ WARNING

- For using this instrument, house it in a control box or the like to prevent terminals from coming into contact with personnel.
- Do not draw out the instrument out from its case. Do not let your hand or any conductive body into the case. It may lead to serious injury or death due to an electric shock.
- Make sure to ground protective conductor terminals.

⚠ CAUTION

To avoid damage to connected equipment, facilities or the SR90 itself due to a fault of the product, safety measures must be taken before usage, such as the installation of a fuse, an overheating protection device and the like. No warranty is valid in the case of an accident arising from the use of this product without such safety measures.

⚠ CAUTION

- The alert mark ⚠ on the plate affixed to the instrument: On the terminal nameplate affixed to the case of this instrument, the alert mark ⚠ is printed. This is to warn you of the risk of electric shock which may result if the charger is touched while being energized.
- As a means to turn the power off, a switch or a breaker should be installed in the external power circuit to be connected to the power terminal of the instrument. Fix the switch or the breaker adjacently to the instrument in a position which allows it to be operated with ease, with an indication that it is a means of turning the power off. Use a switch or a breaker which meets IEC947 requirements.
- Fuse: Since the instrument does not have a built-in fuse, do not forget to install a fuse in the power circuit to be connected to the power terminal. A fuse should be positioned between a switch or a breaker and the instrument and mounted on the L side of the power terminal.
  Fuse rating/characteristics: 250 VAC 0.5 A/medium lagged or lagged type. Use a fuse which meets IEC127 requirements.
- Voltage/current of a load to be connected to the output terminal and the alarm terminal should be within a rated range. Otherwise, the temperature will rise to reduce the life of the product and/or to result in problems with the product. For rated voltage/current, see 9. Specifications.
  The output terminal should be connected with a device which meets the requirements of IEC1010.
- A voltage/current different from that of the input specification should not be applied to the input terminal. It may reduce the life of the product and/or result in problems with the product. For rated voltage/current, see 9. Specifications.
  In the case of voltage or current input, the input terminal should be connected to a device which meets IEC1010 requirements.
  The instrument is provided with a draft hole for heat discharge. Take care to prevent metal and other foreign matter from entering into it. Failure to do so may result in trouble with the instrument or may even cause a fire.
- Do not block the draft hole or allow dust or the like to stick to it. A rise in temperature or insulation failure may result in a reduction of the life of the product and/or problems with it or may cause a fire.
  For spaces between installed instruments, refer to 3-3. External Dimensions and Panel Cutout.
- It should be noted that repeated tolerance tests against voltage, noise, surge, etc., may lead to deterioration of the instrument.
- Users are prohibited from remodeling the product or using it in a prohibited way.

2. Introduction

2-1. Check before Use

This product has been fully inspected for quality assurance prior to shipment. Nevertheless, you are requested to make sure that there is no error, damage or shortage of delivered items by checking the model codes and the external view of the product and the number of accessories.

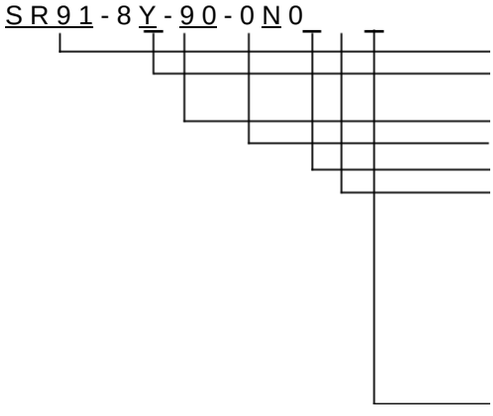
① Confirmation of Model Codes

Check the model codes affixed to the case of the product to ascertain if the respective codes designate what was specified when you ordered it, referring to the following code table:

SR90 series is based on 3 types of selectable codes SR91·SR92·SR93 and SR94. Please refer to the following example of model codes.

Example of SR91 model type codes:

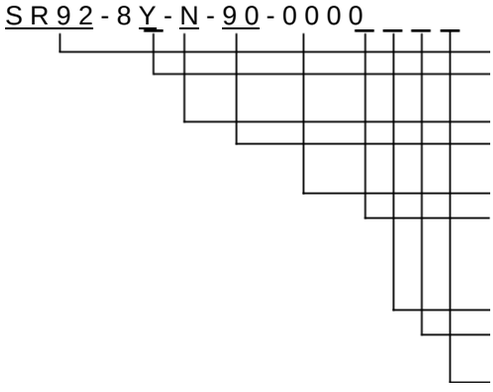
S R 9 1 - 8 Y - 9 0 - 0 N 0



1. Series	**SR91**
2. Input	8: Multi-input, Thermocouple, R.T.D., Voltage (mV), 4: Current (mA), 6: Voltage (V)
3. Control output (1)	Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
4. Power supply	90: 100-240V AC, 08: 24V AC/DC
5. Event	0: None, 1: Event output
6. Option	N: None
• Control output (2)	Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
• heater break alarm	1: heater break alarm (30A) 2: heater break alarm (50A) [Selectable only when adjustment output 1 is Y, P and event output is added]
• Analog output	3: 0-10mV DC, 4: 4-20mA DC, 6: 0-10V DC
• Communication	5: RS-485
• Set value bias	8: Set value bias 1 point
7. Remarks	0: Without, 9: With

Example of SR92 model type codes:

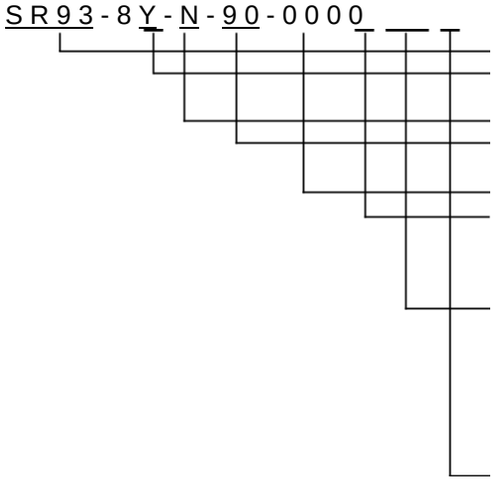
S R 9 2 - 8 Y - N - 9 0 - 0 0 0 0



1. Series	**SR92**
2. Input	8: Multi-input, Thermocouple, R.T.D., Voltage (mV), 4: Current (mA), 6: Voltage (V)
3. Control output (1)	Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
4. Control output (2)	N: None, Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
5. Power supply	90: 100-240V AC, 08: 24V AC/DC
6. Event output or Event output + heater break alarm	0: None, 1: Event output 2: Event output + heater break alarm 30A 3: Event output + heater break alarm 50A [Both 2: 3: selectable only when adjustment output 1 is Y, P.]
7. Analog output	0: None, 3: 0-10mV DC, 4: 4-20mA DC, 6: 0-10V DC
8. Communication or Set value bias	0: None, 5: RS-485, 7: RS-232C, 8: Set value bias 1 point
9. Remarks	0: Without, 9: With

Example of SR93, SR94 model type codes:

S R 9 3 - 8 Y - N - 9 0 - 0 0 0 0



1. Series	**SR93, SR94**
2. Input	8: Multi-input, Thermocouple, R.T.D., Voltage (mV), 4: Current (mA), 6: Voltage (V)
3. Control output (1)	Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
4. Control output (2)	N: None, Y: Contact, I: Current, P: SSR drive voltage, V: Voltage
5. Power supply	90: 100-240V AC, 08: 24V AC/DC
6. Event output or Event output + heater break alarm	0: None, 1: Event output 2: Event output + heater break alarm 30A 3: Event output + heater break alarm 50A [Both 2: 3: selectable only when adjustment output 1 is Y, P.]
7. Option	00: None
• Analog output	30: 0-10mV DC, 40: 4-20mA DC, 60: 0-10V DC
• Set value bias	08: Set value bias 1 point
• Analog output + Set value bias	38: 0-10mV DC + set value bias 1 point 48: 4-20mA DC + set value bias 1 point 68: 0-10V DC + set value bias 1 point
• Communication	05: RS-485, 07: RS-232C,
8. Remarks	0: Without, 9: With

② Accessories

This instruction manual	1 copy
The Communication interface instruction manual (in case optional communication function is added)	1 copy
Unit seals	1 sheet
Current detector for heater break alarm (CT) (in case optional heater break alarm function is added)	
For 30A: Model CTL-6-S	1 pc.
For 50A: Model CTL-12-S36-8	1 pc.

NOTE: For any problem with the product, shortage of accessories or request for information, please contact our agent or our sales office in your neighborhood.

2-2. Handling Instruction

① Do not operate the keys on the front panel with a hard or sharply pointed object. Operate the keys only by softly touching them by your fingertips.
② When cleaning the instrument, wipe it gently with a dry cloth. Never use solvent such as a thinner.

3. Installation and Wiring

3-1. Installation Site (environmental conditions)

⚠ CAUTION

This instrument should not be used in any of the places mentioned below. Selection of these places may result in trouble with the instrument, damage to it or even a fire.

① Where flammable gas, corrosive gas, oil mist and particles that can deteriorate electrical insulation are generated or abundant.
② Where the temperature is below -10˚C or above 50˚C.
③ Where the relative humidity is above 90%RH or below the dew point.
④ Where highly intense vibration or impact is generated or transferred.
⑤ Near high voltage power lines or where inductive interference can affect the operation of the instrument.
⑥ Where the instrument is exposed to dew drops or direct sunlight.
⑦ Where the height is above 2000 m.
⑧ Outdoors.

NOTE: The environmental conditions belong to the installation category II of IEC664 and the degree of pollution is 2.

3-2. Mounting

⚠ CAUTION

For safety's sake and to protect the functionality of the product, do not draw out its body from the case. If it needs to be drawn out for replacement or repair, call our agent or our sales office in your neighborhood.

① Cut a hole for mounting the controller in the panel by referring to the cutout drawing in Section 3-3.
② The panel thickness should be 1.0 ~ 4.0 mm.
③ As the instrument is provided with pawls for fixing, just press it firmly from the front of the panel.
④ The SR90 series instrument is designed in a panel-mounting mode. Never use it without mounting on the panel.

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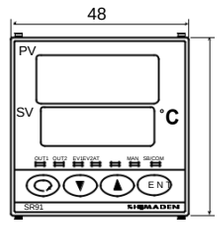
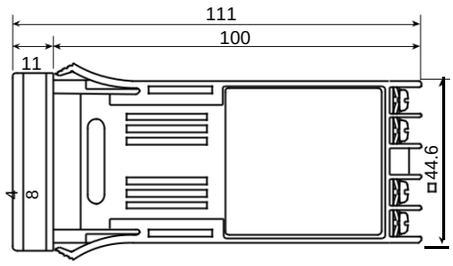
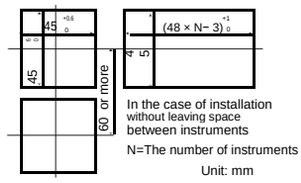
3-3. External Dimensions and Panel Cutout

SR91





Panel cutout drawing

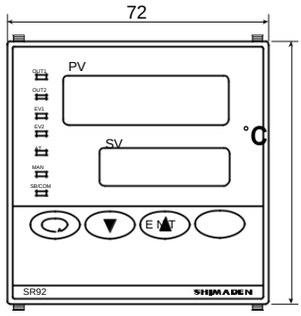


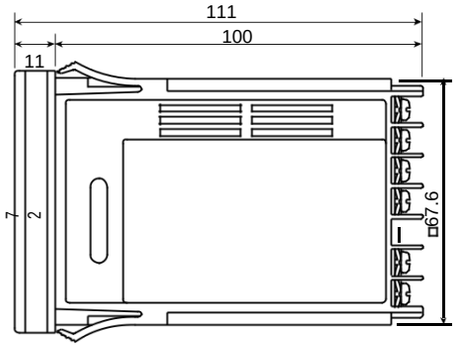
In the case of installation without leaving space between instruments

N=The number of instruments

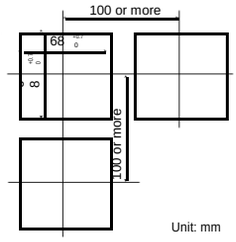
Unit: mm

SR92



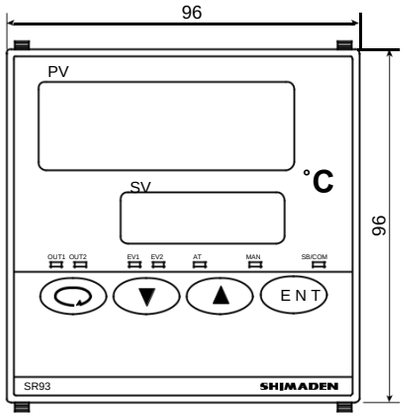


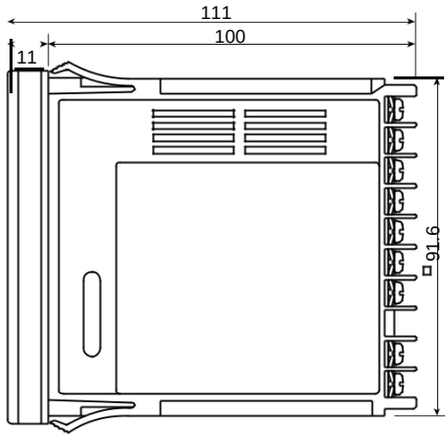
Panel cutout drawing



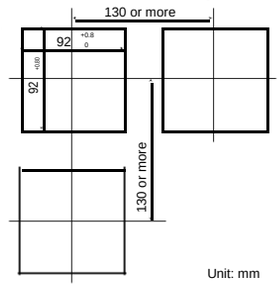
Unit: mm

SR93



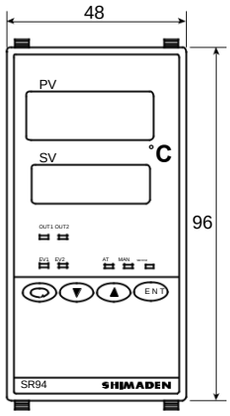


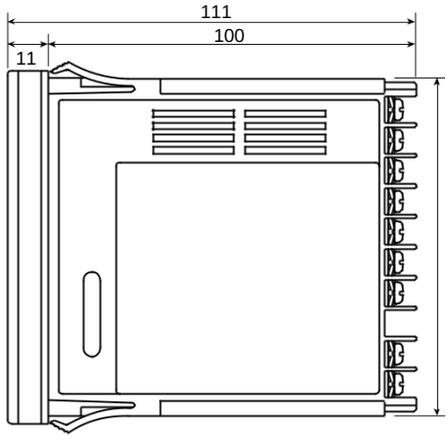
Panel cutout drawing



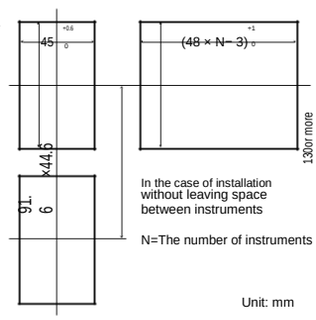
Unit: mm

SR94





Panel cutout drawing



In the case of installation without leaving space between instruments

N=The number of instruments

Unit: mm

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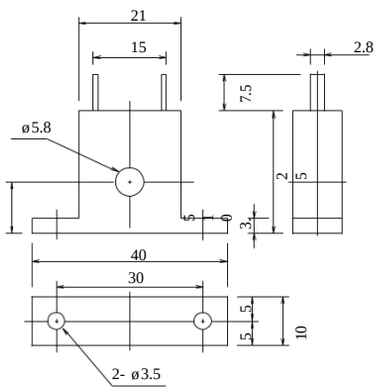
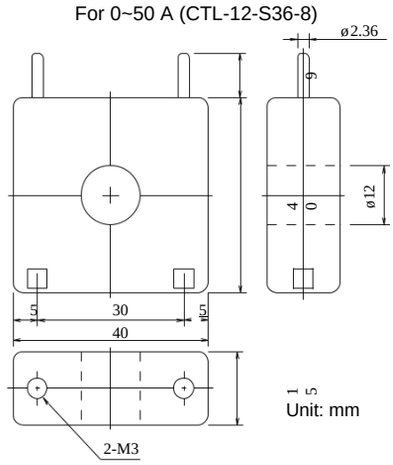
External dimensions of current detectors (CT) of heater break alarm

For 0~30 A (CTL-6-S)



For 0~50 A (CTL-12-S36-8)



Unit: mm

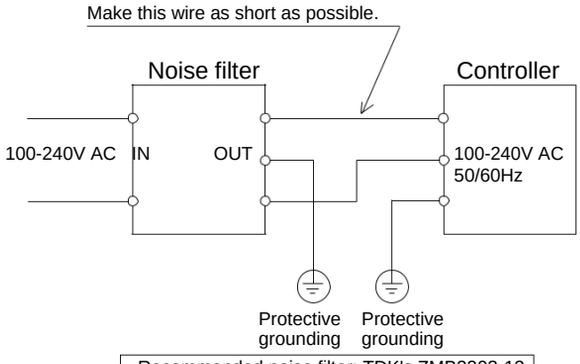
3-4. Wiring

In the wiring operation, close attention should be paid to the following:

⚠ WARNING

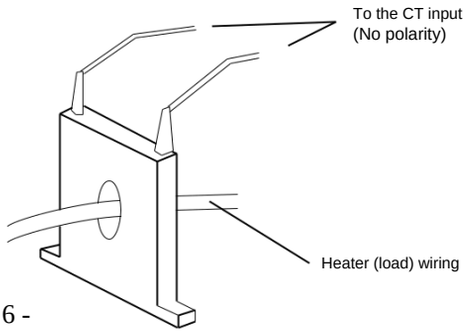
- Make sure to disconnect this product from any power source during the wiring operation to prevent an electric shock.
- Be certain that the protective conductor terminal (⏚) is properly grounded. Otherwise, an electric shock may result.
- To prevent an electric shock, do not touch wired terminals and other charged elements while they are being energized.

① In the wiring operation, follow the terminal layout shown in Section 3-5 and the terminal arrangement in Section 3-6 and make sure to carry out the correct wiring process.
② Use a press-fit terminal which fits an M3.5 screw and has a width of 7 mm or less.
③ In the case of thermocouple input, use a compensating conductor compatible with the selected type of thermocouple.
④ In the case of R.T.D. input, the resistance of a single lead wire must be 5Ω or less and the three wires must have the same resistance.
⑤ The input signal wire must not be accommodated with a high-voltage power cable in the same conduit or duct.
⑥ Shield wiring (single point grounding) is effective against static induction noise.
⑦ Twisting the input wires at short and equal intervals is effective against electromagnetic induction noise.
⑧ In wiring for power supply, use a wire or cable whose performance is equal to or higher than the 600V vinyl insulated wire having a sectional area of 1 mm^2 or larger.
⑨ The wire for grounding must have a sectional area of 2 mm^2 or larger and must be grounded at a grounding resistance of 100Ω or less.
⑩ Clamp the screws of terminals firmly.
Clamping torque: 1.0 N • m (10 kgf • cm)
⑪ If the instrument appears to be easily affected by power supply noise, use a noise filter to prevent malfunctioning. Mount the noise filter on the grounded panel and make the wire connection between the noise filter output and the power line terminals of the controller as short as possible.



Recommended noise filter: TDK's ZMB2203-13

⑫ Connection of current detector (CT)
Insert a load line through the hole of the noise filter meant for the controller. With this wire, connect the secondary side terminal of CT to the CT input terminal of the SR90 series controller.



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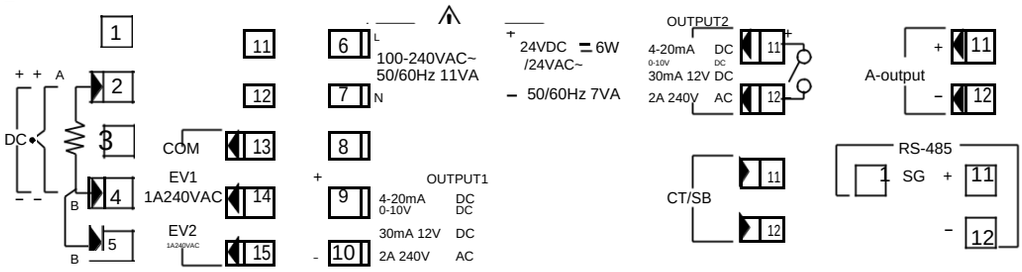
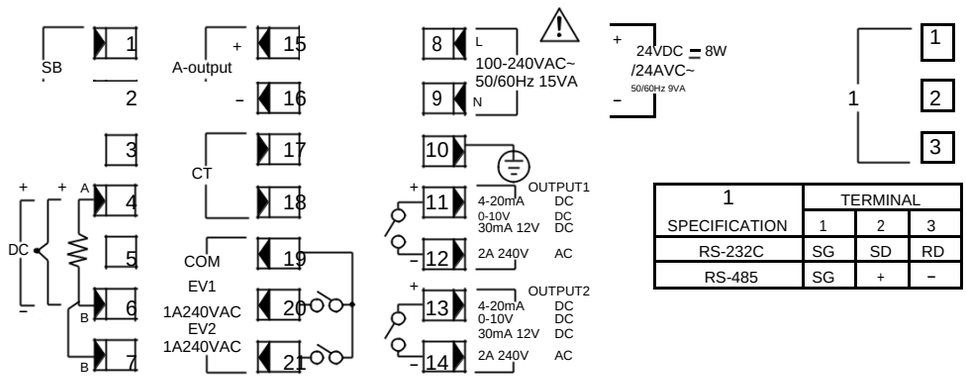
3-5. Terminal Layout (Follow the terminal layout and terminal arrangement table shown below in your wiring operation.)

SR91

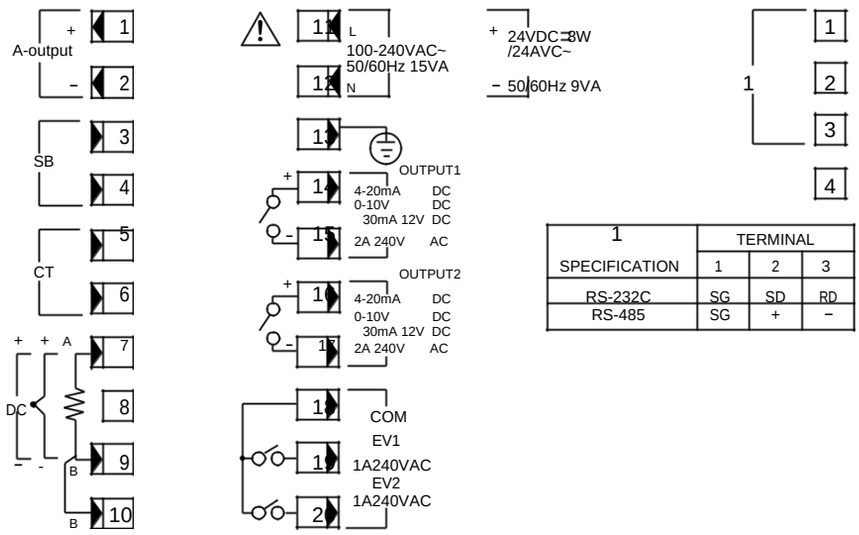


SR92



1	TERMINAL		
SPECIFICATION	1	2	3
RS-232C	SG	SD	RD
RS-485	SG	+	−

SR93 & SR94



1	TERMINAL		
SPECIFICATION	1	2	3
RS-232C	SG	SD	RD
RS-485	SG	+	−

3-6. Terminal Arrangement Table

Name of terminal	Description/Code	Terminal No. SR91	SR92	SR93 • 94
Power supply	100-240V AC/24V AC: L, 24V DC: +	6	8	11
	100-240V AC/24V AC: N, 24V DC: −	7	9	12
Protective conductor	⏚	8	10	13
Input	R.T.D.: A, thermocouple/voltage/current: +	2	4	7
	R.T.D.: B, thermocouple/voltage/current: −	4	6	9
	R.T.D.: B	5	7	10
Control output 1	Contact: NO, SSR drive voltage/Voltage/Current: +	9	11	14
	Contact: NO, SSR drive voltage/Voltage/Current: −	10	12	15
Control output 2 (option)	Contact: NO, SSR drive voltage/Voltage/Current: +	11	13	16
	Contact: NO, SSR drive voltage/Voltage/Current: −	12	14	17
Event output (option)	COM	13	19	18
	EV1	14	20	19
	EV2	15	21	20
Heater break (option)	CT input	11-12	17-18	5-6
Analog output (option)	+	11	15	1
	−	12	16	2
Communication (option)	RS-232C: SD, RS-485: +		2	2
	RS-232C: RD, RS-485: −		3	3
	SG	1	1	1
	RS-485: +	11		
	RS-485: −	12		
Set value bias (option)		11-12	1-2	3-4

NOTE:
With thermocouple/voltage/current input, shorting across B and B terminal will cause an error.

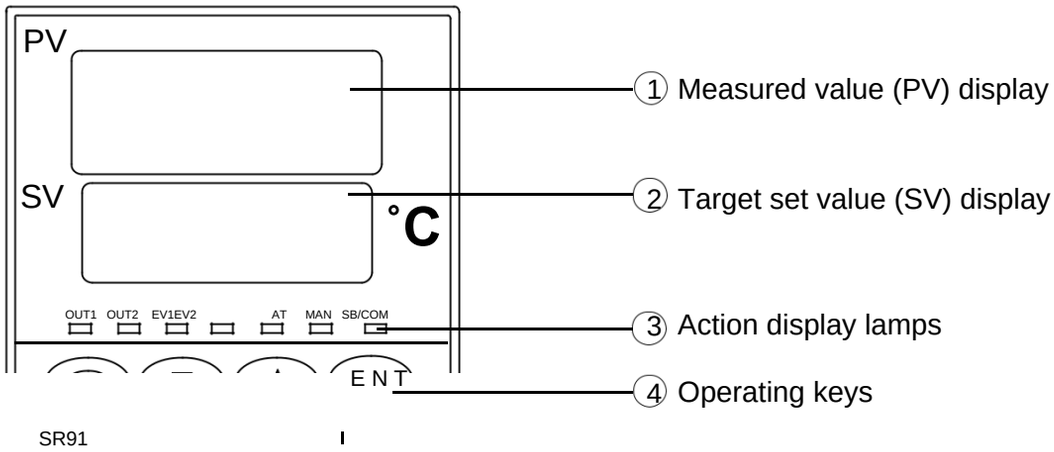
NOTE:
The optional functions of the SR90 are subject to the following conditions:

SR91:
Only one of control output 2, heater break alarm, analog output, communication and set value bias is selectable.

SR92:
Communication and set value bias are not selectable simultaneously.

SR93/94:
Communication and analog output, or communication and set value bias are not selectable simultaneously.
Simultaneous selection of analog output and set value bias is possible, though.

4. Names and Functions of Parts on Front Panel



SR91

Name	Function
① Measured value (PV) display:	(1) Present measured value (PV) is displayed on the screen group 0, basic screen and output display screens (OUT1 and OUT2). (red) (2) Type of parameter is shown on each parameter screen.
②Target set value (SV) display:	(1) Target set value (SV) is displayed on the basic screen of the screen group 0. (green) (2) Present output value is displayed by % on control output monitor screens (OUT1, OUT2) of the screen group 0. (3) Selected item and set value are displayed on each parameter screen.
③Action display lamps:	(1) Control output indicators: OUT1 and OUT2 (option) (green) OUT1 lights when output turns ON and goes out when it turns OFF during contact or SSR drive voltage output. The brightness changes in proportion to output increase/decrease during current or voltage output. OUT2 functions only if the option is added. (2) Event output indicators: EV1/EV2 (option) (orange) Light when assigned events (including heater break/loop alarm) turn ON if event option is added. (3) Auto tuning action indicator: AT (green) Flashes when ON is selected by ▲ key on the AT action selection screen and AT is executed by ENT key, and goes out when AT terminates automatically or is released. (4) Manual control output action indicator: MAN (green) Flashes when manual control output is selected on control output display screens (OUT1, OUT2); remains unlit during automatic control output. (5) Set value bias/communication indicator: SB/COM (option) (green) Lights when optional set value bias function is added and at the time of shorting across SB terminal (set value bias in action). Lights when optional communication function is added and COM mode is selected. Goes out when Local is selected for communication mode.
④Operating keys:	(1) ◷ (parameter) key Pressing this key on any screen of the screen group 0 and the screen group 1 calls the next screen onto display. When pressed continuously for 3 seconds, this key functions to move between the basic screen of screen group 0 and the initial screen of screen group 1. Pressing this key simultaneously with ENT key in the screen group 1 calls the preceding screen onto display. (2) ▼ (down) key When pressed on a parameter screen, the decimal point of the rightmost digit flashes and the set data decreases or moves backward. (3) ▲ (up) key When pressed on a parameter screen, the decimal point of the rightmost digit flashes and the set data increases or moves forward. (4) ENT (entry/registration) key Used to register a set data changed by means of ▲ or ▼ key on a parameter screen. Pressing this key simultaneously with ◷ key on a screen of the screen group 1 calls the preceding screen onto display. When pressed continuously for 3 seconds on the control output screens (OUT1, OUT2), this key functions to switch between automatic output and manual output.

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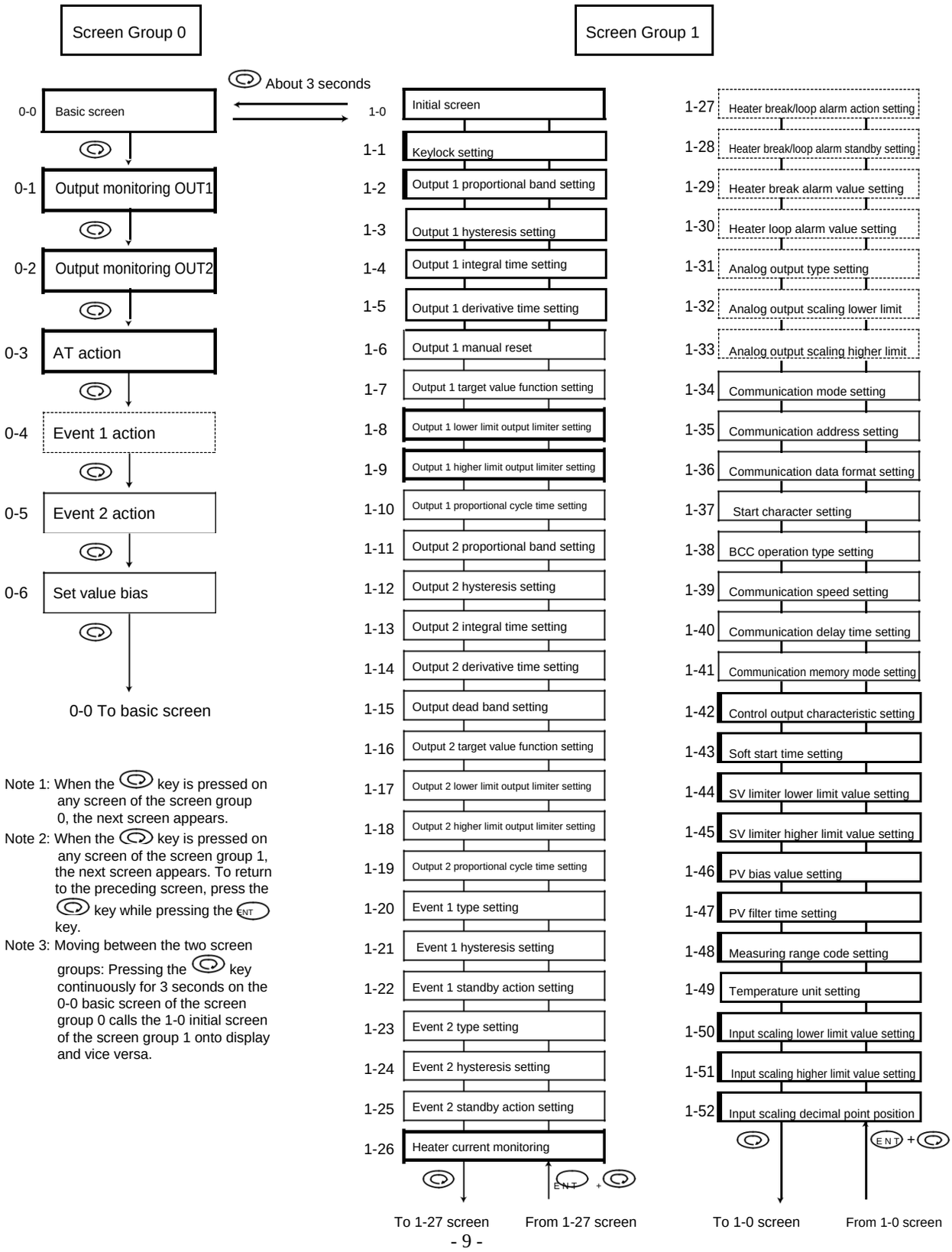
5. Explanation of Screens and Setting

5-1. Parameter Flow (Outline of Parameter Flow displayed below. Set parameter according to the explanation of each setting screen)

NOTE: Four kinds of frame lines signify the following:

- Screens regularly shown by key operation and other means
- Screens which may or may not be shown depending on control action modes (PID action or ON/OFF action)
- Screens shown when appropriate options are added or selected
- Screens for monitoring (without automatic return after 3 minutes)



Note 1: When the key is pressed on any screen of the screen group 0, the next screen appears.

Note 2: When the key is pressed on any screen of the screen group 1, the next screen appears. To return to the preceding screen, press the key while pressing the ENT key.

Note 3: Moving between the two screen groups: Pressing the key continuously for 3 seconds on the 0-0 basic screen of the screen group 0 calls the 1-0 initial screen of the screen group 1 onto display and vice versa.

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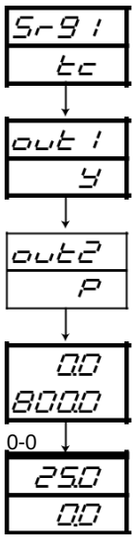
5-2. Display upon Power-ON

When power is applied, initial screens upon power-ON are displayed successively, each for about 1 second. Then the basic screen is displayed.



Name of series (Sr91 / Sr92, Sr93, Sr94)
Input type (tc : Thermocouple, Pt : R.T.D., mV: Voltage (mV), HV: Voltage (V), mA: Current (mA))

Indicates control output 1.
OUT1 output type (y: Contact, P: SSR drive voltage, U: Voltage, I: Current)

Indicates control output 2.
OUT2 output type (y, P U I)

Lower limit value of selected measuring range
Higher limit value of selected measuring range

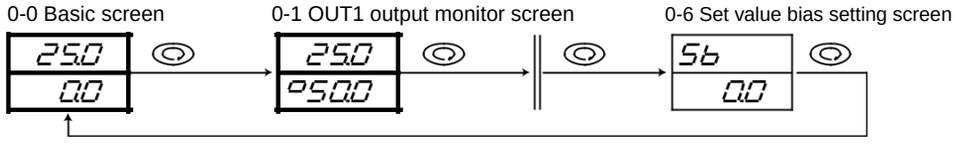
Basic screen. The starting screen of the screen group 0
Measured value (PV),
Target set value (SV)

The 0-0 basic screen is followed by screens on which various functions are set by means of operating keys.
For the screen sequence, refer to "Parameter Flow" in the preceding page.

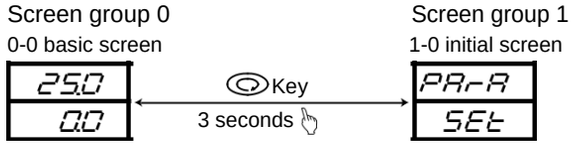
5-3. How to Change Screens

Screen group 0 (the group of screens for setting primarily by the end user)
Screen group 1 (the group of screens for setting primarily by the manufacturer and equipment manufacturers)

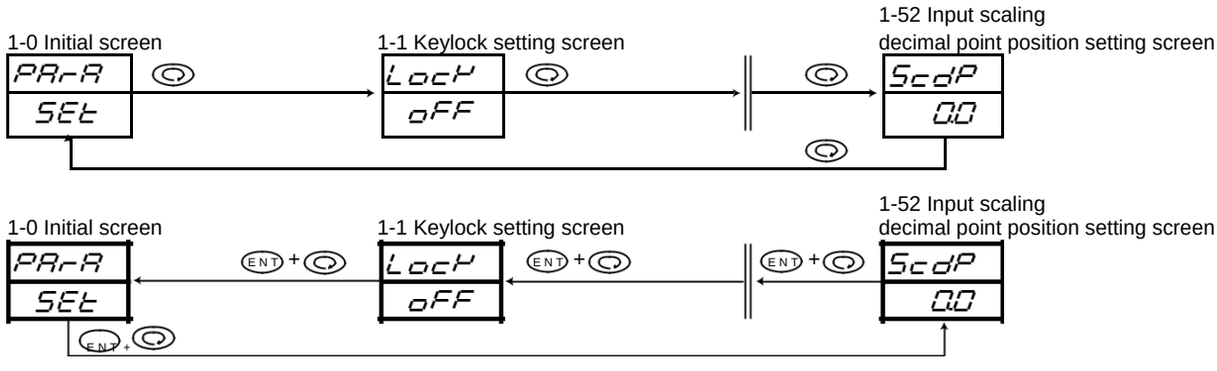
(1) How to Change Screens in Screen Group 0
Every time the PARA key is pressed, the screen moves to the next and the 0-0 basic screen returns when it is pressed on the last screen.



(2) How to Change Screen Group 0 to/from Screen Group 1
Pressing the key continuously for 3 seconds on the basic screen of the screen group 0 calls the 1-0 initial screen of the screen group 1 onto display. Also by pressing the key continuously on the 1-0 initial screen of screen group 1 calls the basic screen of screen group 0.



(3) How to Change Screens in Screen Group 1
Starting from the 1-0 initial screen of the screen group 1, every time the key is pressed, the next screen appears and the 1-0 initial screen returns when it is pressed on the last screen. By pressing the key while pressing the ENT key in the screen group 1, you can go back to the preceding screen. When the key is pressed while the ENT key is being pressed on the 1-0 initial screen, the last screen of this group, i.e., the 1-52 input scaling decimal point position setting screen appears on the display.



(4) How to Change Set Values (Data)
To change data on a screen which is called by pressing the key, use the ▲ or ▼ key, and register the changed data by pressing the ENT key.

5-4. Before Starting Up

To begin with, check the wiring and set the items listed below by the setting methods of the screen groups. (Factory-set items and items already set by equipment manufacturers need not be set here.)

(1) Checking of Wiring: Check that the wiring to connected terminals is carried out properly. Erroneous wiring will result in burnout.
(2) Application of Operating Power: Apply operating power. The controller is energized and the data display and other lamps light.
(3) Setting of Measuring Range: Call the 1-48 measuring range code screen of the screen group 1 and select a code from the measuring range codes. For current, voltage or mV input, lower/higher limit values and the position of decimal point should be set. (Depending on a selected code, selection on the 1-49, 1-50 or 1-51 screen will be required.)
(4) Setting of Control: In the case of ON-OFF (two-position) action, call the 1-2 output 1 proportional band setting screen of the mode 1 screen group and select OFF and register it. Follow the same procedure for output 2 if the option is added. Omit this setting in the case of AT.
(5) Setting of Control Output Characteristics: Call the 1-42 control output characteristic setting screen of the screen group 1 and select either RA or DA correspondingly to output characteristic specification as shown in the table.
(6) Setting of Event Type: If the optional event function is added, call the 1-20 event alarm type code setting screen of the screen group 1 and select and register a code.
(7) Setting of Analog Output: If the optional analog output function is added, call the 1-31 analog output type setting screen of the screen group 1 and select one from the setting range and register it.
(8) Note on Initialization Following Data Change: When the code of measuring range, type of event or type of analog output is changed, a set value is initialized and resetting is required.

5-5. Procedure of Setting in Screen Group 0

In the follwing section 5-6, the flow of setting screens is explained in the next section, "Explanation of Screen Group 0 and Setting." In this section, the procedure of setting is described.

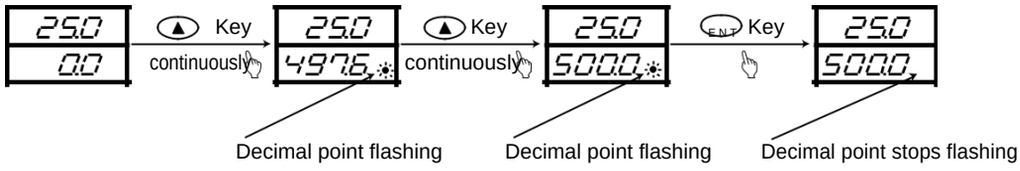
Key operation:

Use the key to call the next screen. On each setting screen, use the or key for selection and the ENT key for registration. Nevertheless, in case the value of manual control output is changed on the output monitor screen, the ENT key need not be pressed.

(1) Setting of Target Set Value (SV)
① To set a target set value (SV), press the or key on the 0-0 basic screen. When either of the keys is pressed continuously, the decimal point of the rightmost digit flashes and the numerical value keeps increasing or decreasing. When it reaches a target set value, press the ENT key to register.
② Once it reaches the target set value, the digit stops flashing. (Setting of a target set value is not possible while auto tuning (AT) is in execution. AT should be relieved for setting.)

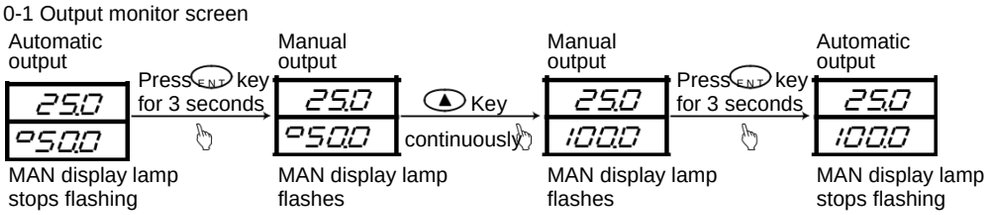
Example: 500.0°C is to be set as a target set value.

0-0 basic screen



(2) Manual Setting of Control Output
1) Switching between automatic output and manual output on output monitor screen (OUT1 and OUT2) and setting:
To switch auto to manual and vice versa, press the ENT key for 3 seconds continuously on the output 1 or output 2 screen. Upon turning to manual, the MAN lamp flashes and it remains unlighted during automatic output.
To set a target value, press the or key on the output monitor screen to keep the numerical value increasing or decreasing until a target value is reached.
To release manual output, press the ENT key again for 3 seconds continuously, and automatic output returns.
① If the output mode of either output 1 or output 2 is changed to manual, the output mode of the other is also changed to manual. Also, if changed to auto, the output of the other will be changed to auto as well.
② In case the output of output 1 is at 100.0%, 99.9 is displayed on the output 1 screen and the decimal point of flashes.
③ In case the output of output 2 is at 100.0%, 99.9 is displayed on the output 2 screen and the decimal point of flashes.
④ In case output is of contact or SSR drive voltage and OFF is set for proportional band (P), the value of output will be 0.0% or 100.0%.
⑤ In case output is of voltage or current and OFF is set for proportional band (P), the value of output will be the lower limit value or the higher limit value of a set limiter.
While auto tuning (AT) is in execution, switching to manual output is not possible. It should be done after releasing AT.

0-1 Output monitor screen

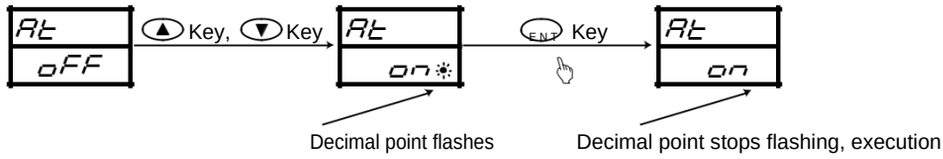


2) Supplemtary explanation of using the manual adjustment output
Monitor screens (OUT1 and OUT2) and automatic/manual output:
① When automatic output is changed to manual, output is put in a balanceless/bumpless action and the value of output right before the change is displayed. Changing from manual to auto also causes bumpless action but not if the PV value is outside the proportional band.
② If power supply is shut off and power is applied again, control output continues to be in auto or manual at the time when power supply is shut off.
Note: Although a change to another screen in the manual mode is possible, it should be noted that control output is manual in this case. Flashing of the MAN monitor LED indicates that the manual mode is ON.

(3) AT (Auto Tuning)
AT is the function of automatically processing and setting P.I.D., the parameters of P.I.D. control. Processing time differs depending on the details of control.

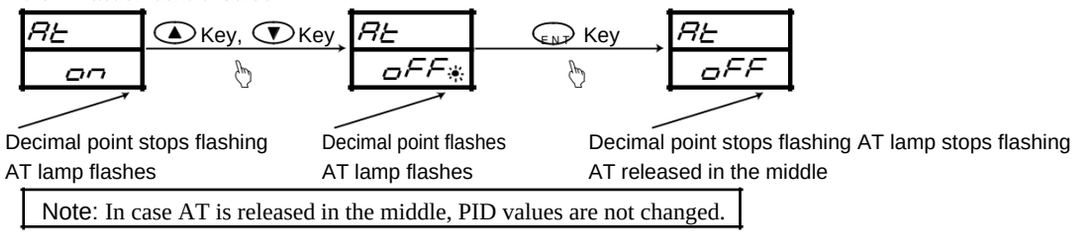
1) Execution of AT
Pressing the ▲ or ▼ key on the 0-3 AT action control screen changes oFF displayed on the bottom to on and the decimal point of the rightmost digit flashes. Then press the ENT key. The AT lamp flashes and AT starts. When AT is executed, ON/OFF action of output in response to rising and falling of the measured value from the target set value is repeated several times to store PID values internally and AT ends. At the same time control using stored PID values begins and the AT lamp goes out.

0-3 AT action control screen



2) Halfway releasing of AT
To stop AT in the middle of execution, select oFF by using the ▲ or ▼ key on the AT action control screen and by pressing the ENT key, releases the AT and the decimal point and the AT lamp stops flashing.

0-3 AT action control screen



Note: In case AT is released in the middle, PID values are not changed.

3) In the following conditions, AT is unable to be executed:
① Control output is in manual. (The AT screen not displayed.)
② Scaleover of PV (measured value). (The AT screen not displayed.)
③ OFF is selected for proportional band (P) of output 1. (The AT screen not displayed.)
④ Lock No. 2 or 3 selected on the keylock screen.

4) If the following occur while AT is in execution, AT will be released:
① The output value has been at 0% or 100% continuously for 200 minutes.
② Scaleover of PV value

5) AT works as follows in the instrument of two-output specifications:
① RA characteristic: PID constants are common to OUT1 and OUT2.
② DA characteristic: AT is executed only for OUT1 and while AT is in execution, output of OUT2 is at 0% or the lower limiter value of output limiter.

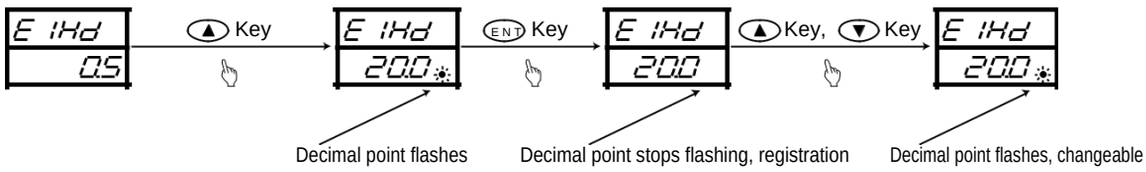
(4) Setting of Event Set Value
Before a value is set, an event type should be set as described in the following paragraph, 1) Event type setting. When an event type code is changed, however, all the set values (data) concerning the event are initialized.

1) Event type (alarm type) setting
Call the 1-20 event 1 type code setting screen of the screen group 1 and select one from the type codes Hd, Ld, od, id, HA and LA by pressing the ▲ and ▼ keys. Then register it by the ENT key.
There are the following 6 event type (alarm type) codes: Hd: Higher limit deviation, Ld: Lower limit deviation, od: Outside higher/lower limit deviations, id: Within higher/lower limit deviations, HA: Higher limit absolute value, LA: Lower limit absolute value. A selected code is displayed and an action point is to be set for the selected event type (alarm type). (oFF: None, So: Scaleover, and Hb: Heater break/loop alarm are screen display only.)

2) Setting of event value
The 0-4 event 1 set value setting screen or the 0-5 event 2 set value setting screen will set. It will be on display when either of the previous 6 types of event is selected.
Set the aimed value by pressing the ▲ or ▼ key on screen. When the ENT key is pressed to register the set event value, the decimal point stops flashing.

Setting ranges: Higher limit deviation value or lower limit value: − 1999 ~ 2000 units
Outside or within higher/lower limit deviation values: 0 ~ 2000 units
Higher limit absolute value or lower limit absolute value: Within measuring range
(No event value can be set while AT (auto tuning) is in execution. Set after releasing AT.)

0-4 Event 1 set value screen



3) Changing the event value
To change the value, pressing the ▲ or the ▼ key causes the decimal point to flash and the value will change. Press the ENT key to set your aimed value, the decimal points will stop flashing.

(5) Set Value Bias

1) Set value bias
As an optional function, additional setting of another target set value is possible. It is set as a set value bias which indicates a deviation from the target set value.
For instance, when 20˚C has been set as the target set and you want to set another set value at 30˚C, set the set value bias at +10˚C.
The set value bias becomes effective when the SB terminals are closed.
When the SB terminals are open, the target set value becomes effective.
This function is used conveniently to switch a target value between "summer and winter"/"day and night" and the like.

2) Setting of set value bias
In case the optional set value bias function is added, press the ▲ or ▼ key on the 0-6 screen to set a numerical value of set value bias and register the value by pressing the ENT key. The decimal point stops flashing.
The set value remains effective while the SB terminals are shorted and is added to the target set value. When a set value bias is set, the SB/COM lamp lights.
Setting range: − 1999~5000 units

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5-6. Explanation of Screen Group 0 and Setting

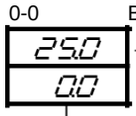
Screen Group 0

Key operation:

The ◯ key is used to proceed to the next screen. The ▲ key and the ▼ key are used for selection on each setting screen and the ENT key is used for registration. The ENT key need not be pressed, however, when a manual control output value is changed on the output monitor screen.

To move between the screen group 0 and the screen group 1, press the ◯ key continuously for 3 seconds on the 0-0 basic screen or the 1-0 initial screen as described below.

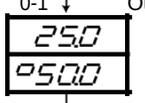
0-0 Basic screen



◯ 3 seconds

Initial value: Lower limit value of measuring range
Setting range: Within measuring range (within SV limiter)
A measured value (PV) is displayed on the top and the bottom is for display and setting of a target set value (SV). For details, see Section 5-5 (1).

0-1 Output 1 (OUT1) monitor screen



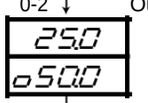
A measured value (PV) is displayed. The bottom is for monitoring of the control output value of output 1 in the automatic mode and for changing a set value in the manual mode.
Manual output setting range: 0.0 ~ 100.0%
(within output 1 limiter)

Output monitor screens (OUT1 and OUT2) and auto/manual output

- For switching auto to manual and vice versa, the ENT key is pressed continuously for 3 seconds on the output 1 or output 2 screen.
- When the output mode (auto or manual) of either output 1 or output 2 is changed, the output mode of the other is also changed.
- When the output is manual the Man lamp flashes.

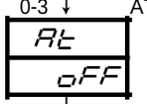
For details, see Section 5-5 (2).

0-2 Output 2 (OUT2) monitor screen



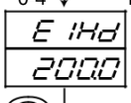
A measured value (PV) is displayed. The bottom is for monitoring of the control output value of output 2 in the automatic mode and for changing a set value in the manual mode.
Manual output setting range: 0.0 ~ 100.0%
(within output 2 limiter)
In the manual mode, the screen appears only if the optional function of output 2 is added.
For details, see Section 5-5 (2).

0-3 AT (auto tuning) action control screen



Initial value: OFF
Setting range: OFF, ON
AT is set when ON is selected and is released when OFF is selected. This screen does not appear during manual output and when OFF is set for proportional band (P) of output 1.
While AT is being executed, key operation other than for releasing AT, setting keylock and switching a communication mode is not possible.
For AT action, see Section 5-5 (3).

0-4 Event 1 (EV1) set value setting screen



Initial value:
Higher limit deviation value 2000 units
Lower limit deviation value − 1999 unit
Outside higher/lower deviations or within deviations:
2000 units
Higher limit absolute value:
Higher limit value of measuring range
Lower limit absolute value:
Lower limit value of measuring range
Setting range:
Higher limit deviation value or lower limit deviation value:
− 1999 ~ 2000 units
Outside higher/lower limit deviations or within deviations:
0 ~ 2000 units
Higher limit absolute value or lower limit absolute value:
Within measuring range
This screen is displayed when the optional event function is added and alarm code is assigned to Hd ~ LA and the action point of the assigned alarm type is set on it.
For details, see Section 5-5 (4).

To the 0-5 screen

5-7. Explanation of Screen Group 1 and Setting

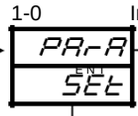
To the 1-2 screen

Screen Group 1

Key operation:

The ◯ key is used to proceed to the next screen. The ▲ key and the ▼ key are used for selection on each setting screen and the ENT key is used for registration. When the ◯ key is pressed while the ENT key is being pressed, the preceding setting screen is called back.

1-0 Initial screen



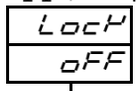
1-52

◯+◯ To the input scaling decimal point position setting screen

Pressing the ◯ key for 3 seconds continuously on the basic screen calls this screen. There is no item to be set on this screen.
When the ◯ key is pressed, the keylock setting screen, which is the first setting screen, appears. Pressing the ◯ key while the ENT key is being pressed calls the last screen, i.e., the input scaling decimal point position setting screen.

(1) Setting of Keylock

1-1 Key lock setting screen



Initial value: OFF
Setting range: OFF, 1, 2, 3

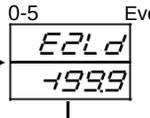
Lock items which you don't want to be changed. Data are unable to be changed on locked screens.
Select OFF to release the lock.

The following table shows lock numbers and ranges to be locked:

Lock No.	Range to be locked
OFF	Release of lock (All data allowed to be changed.)
1	Keylock for all screens except the screen group 0 and communication mode.
2	Keylock for all screens except basic screen and communication mode.
3	Keylock for all screens except communication mode.

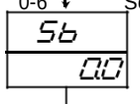
To the 1-2 screen

0-5 Event 2 (EV2) set value setting screen



The above description of the 0-4 screen applies to the 0-5 screen, only with a change of EV1 to EV2.

0-6 Set value bias (SB) setting screen



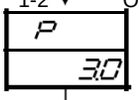
Initial value: 0 units
Setting screen: − 1999 ~ 5000 units

This screen is displayed when the optional set value bias function is added. A set value is effective while the SB terminals are shorted and it is added to or reduced from the set value. When an SB is set, the monitor LED lamp SB/COM lights.

To the 0-0 basic screen

(2) Setting of Output

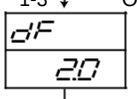
1-2 Output 1 propotional band (P) setting screen



Initial value: 3.0%
Setting range: OFF, 0.1 ~ 999.9%

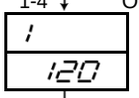
Basically setting of this item is not necessary for the execution of auto tuning. For proportional band, refer to Section 6-4 (1). To change to ON-OFF (two-position) action, select OFF.

1-3 Output 1 hysteresis setting screen



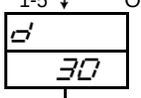
Initial value: 20 units
Setting range: 1 ~ 999 units
Set the "Hysteresis" of ON-OFF action. This screen is displayed only when OFF is selected for "P=OFF" on the preceding 1-2 screen.

1-4 Output 1 integral time setting screen



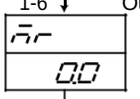
Initial value: 120 seconds
Setting range: OFF, 1 ~ 6000 seconds
Basically, setting of this item is not necessary when auto tuning is executed.
For integral time, refer to Section 6-4 (2).
This screen is not displayed when P=OFF is selected.

1-5 Output 1 derivative time setting screen.



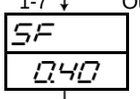
Initial value: 30 seconds
Setting range: OFF, 1 ~ 3600 seconds
Basically, setting of this item is not necessary when auto tuning is executed.
For integral time, refer to Section 6-4 (3).
This screen is not displayed when P=OFF is selected.

1-6 Output 1 manual reset setting screen



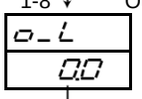
Initial value: 0.0% or − 50.0% when the controller is of 2 output specifications.
Setting range: − 50.0% ~ 50.0%
A value for offset correction is set when OFF is selected for I (P action or PD action).
This screen is not displayed when P=OFF is selected.
Refer to Section 6-5.

1-7 Output 1 target value function setting screen



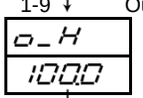
Initial value: 0.40
Setting range: OFF, 0.01 ~ 1.00
A value to be used to suppress overshooting or undershooting in expert PID is set.
Setting 1.00 for SF makes overshoot minimum.
When SF=OFF is selected, expert PID does not function and ordinary PID action is carried out.
This screen is not displayed when P=OFF is selected.

1-8 Output 1 lower limit output limiter setting screen



Initial value: 0.0
Setting range: 0.0 ~ 99.9%
A lower limit value of control output 1 is set.
For output limiter, refer to Section 6-6.

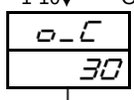
1-9 Output 1 higher limit output limiter setting screen



Initial value: 100.0
Setting range: o_L1+0.1 ~ 100.0%
A higher limit value of control output 1 is set.

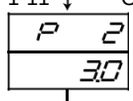
To the 1-10 screen

1-10 Output 1 proportional cycling time setting screen



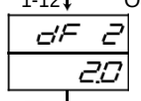
Initial value: Contact output: 30 seconds
SSR drive voltage output: 3 seconds
Setting range: 1 ~ 120 seconds.
Proportional cycling time of control output 1 is set.
The screen is not displayed for voltage or current output.
For proportional cycling time, refer to Section 6-7

1-11 Output 2 (OUT2) proportional band (P) setting screen



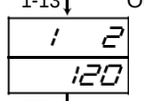
Initial value: 3.0%
Setting range: OFF, 0.1 ~ 999.9%
The same as the output 1 (OUT1) proportional band (P) setting screen.
This screen is displayed when the optional output 2 function is added.

1-12 Output 2 hysteresis setting screen



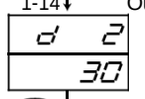
Initial value: 20 units
Setting range: 1 ~ 999 units
"Hysteresis" for ON-OFF action is set.
This screen is displayed only when P=OFF is selected on the preceding 1-11 screen.

1-13 Output 2 integral time setting screen



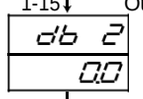
Initial value: 120 seconds
Setting range: OFF, 1 ~ 6000 seconds
The same as the output 1 integral time setting screen.

1-14 Output 2 derivative time setting screen.



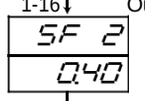
Initial value: 30 seconds
Setting range: OFF, 1 ~ 3600 seconds
The same as the output 1 derivative time setting screen.

1-15 Output deadband setting screen



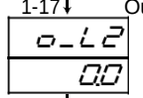
Initial value: 0 units
Setting range: − 1999 ~ 5000 units
The position of the action output 2 against the action position of output 1 is set.
For dead band, refer to section 6-9.

1-16 Output 2 target value function setting screen



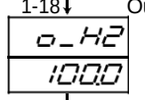
Initial value: 0.40
Setting range: OFF, 0.01 ~ 1.00
The same as the output 1 target value function setting screen.

1-17 Output 2 lower limit output limiter setting screen



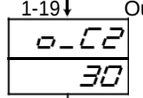
Initial value: 0.0
Setting range: 0.0 ~ 99.9%
A lower limit value of control output 2 is set.

1-18 Output 2 higher limit output limiter setting screen



Initial value: 100.0
Setting range: o_L2+0.1 ~ 100.0%
A higher limit value of control output 2 is set.

1-19 Output 2 proportional cycle time setting screen



Initial value: Contact output: 30 seconds
SSR drive voltage output: 3 seconds
Setting range: 1 ~ 120 seconds.
Proportional cycling time of control output 2 is set.

To the 1-20 screen

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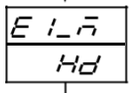
(3) Setting of Event

Please refer to section 6-1, 6-2 and 6-3.

1-20 Event 1 type code setting screen

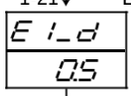


Initial value: Hd
Setting range: OFF, Hd, Ld, od, id, HA, LA, So, Hb
The type of event to be selected as event 1 is selected from the following code table.

Table of Event Type (Alarm Type) Codes

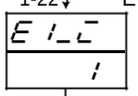
Code	Type of event	Remarks
oFF	No selection	
Hd	Higher limit deviation	Initial value of event 1
Ld	Lower limit deviation	Initial value of event 2
od	Outside higher/lower limit deviations	
Id	Within higher/lower limit deviations	
HA	Higher limit absolute value	
LA	Lower limit absolute value	
So	Scaleover	Standby action is invalid.
Hb	Heater break/loop alarm	Displayed only when the option is added.

1-21 Event 1 hysteresis setting screen



Initial value: 5 units
Setting range: 1 ~ 999 units
ON-OFF hysteresis is set for event 1.
This screen is displayed when an alarm type code is selected from Hd Ld, od ,Id ,HA ,LA.

1-22 Event 1 standby action code setting screen

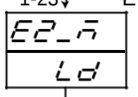


Initial value: 1
Setting range: 1, 2, 3, 4
An event 1 standby action type code is selected from the following table.
This screen is displayed when an alarm type code is selected from Hd Ld, od ,Id ,HA ,LA.

Table of Standby Action Codes

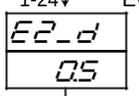
Code	Description
1	Without standby function
2	Standby action only when power is applied.
3	Stand-by action when power is applied and when SV in execution is changed.
4	Control mode (without standby)

1-23 Event 2 type code setting screen



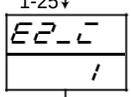
Initial value: Ld
Setting range: OFF, Hd, Ld, od, id, HA, LA, So, Hb
The type of alarm to be selected as event 2 is selected from the table of codes.

1-24 Event 2 hysteresis setting screen



Initial value: 5 units
Setting range: 1 ~ 999 units
ON-OFF hysteresis is set for event 2.
This screen is displayed when an alarm type code is selected from Hd, Ld ,od ,Id ,HA ,LA .

1-25 Event 2 standby action code setting screen

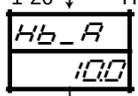


Initial value: 1
Setting range: 1, 2, 3, 4
An event 2 standby action type code is selected from the following table.
This screen is displayed when an alarm type code is selected from Hd ,Ld ,od ,Id ,HA ,LA .

To the 1-26 screen

(4) Heater Current Monitor Screen

1-26 Heater current monitor screen



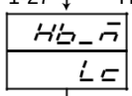
This screen is displayed when the optional heater break/loop alarm function is added and used to monitor heater current. (There is no item to be set on this screen.)

Note:
Heater break/loop alarm works on output 1.
Heater break/loop alarm is selectable as event 1 or event 2.
Heater break/loop alarm is assignable in case output 1 is of contact or SSR drive voltage.

As this screen is for monitoring only, auto return does not function.

(5) Setting of Heater Break/Loop Alarm

1-27 Heater break/loop alarm action setting screen

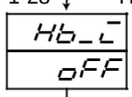


Initial value: Lc
Setting range: Lc, rE

Lc (Lock mode): In this mode, once a break or loop alarm is output, the alarm output is maintained until OFF is selected on the heater break or loop alarm value setting screen or the power supply is cut.

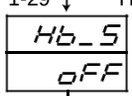
rE (Real mode): An alarm is turned ON or OFF according to a rise or fall of the value of current from a set value. The hysteresis for the release of alarm output is fixed to 0.2A.

1-28 Heater break/loop standby action setting screen



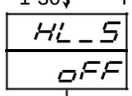
Initial value: OFF
Setting range: OFF, ON
When ON is set, alarm output is withheld or kept to be on standby until the current value enters its normal range once even if the current at the time of applying power is such that an alarm should be output.

1-29 Heater break alarm value setting screen



Initial value: OFF
Setting range: OFF, 0.1 ~ 50.0A
Heater current is detected by CT while control output is ON.
Lower current than a set value of current is taken as abnormal and an alarm is output.

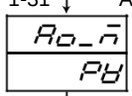
1-30 Heater loop alarm value setting screen



Initial value: OFF
Setting range: OFF, 0.1 ~ 50.0A
Heater current is detected by CT while control output is OFF.
Higher current than a set value of current is taken as abnormal and an alarm is output.

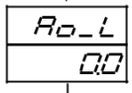
(6) Setting of Analog Output Type

1-31 Analog output type setting screen



Initial value: PV
Setting range: PV SV out1 out2
An item intended to be output as an analog signal is selected from 4 items: Measured value (PV), target set value (SV), control output 1 (OUT1) and control output 2 (OUT2).

1-32 Analog output scaling lower limit setting screen



Initial value: 0.0 (The lower limit value of setting range for PV and SV and 0.0 for OUT1 and OUT2.)
Setting range: Within measuring range when PV or SV is selected
0.0 ~ 100.0% when OUT1 or OUT2 is selected.
A minimum value (0mV, 4mA or 0V) of analog output signal is set as the lower limit value of scaling for an intended output value.

To the 1-33 screen

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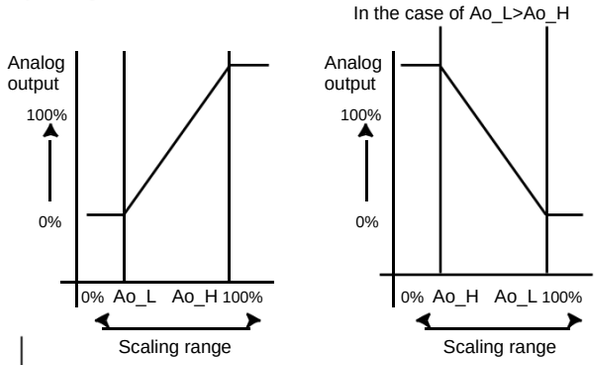
1-33 Analog output scaling higher limit setting screen

Ao_H / 800.0

Initial value: 800.0 (The higher limit value of setting range for PV and SV and 100.0 for OUT1 and OUT2.)
Setting range: Within measuring range when PV or SV is selected 0.0 ~ 100.0% when OUT1 or OUT2 is selected.)
A maximum level (10mV, 20mA or 10V) of analog output signal is set as the higher limit value of scaling for an intended output value.
Inversed scaling of Ao_L>Ao_H is also possible. (H-L=± 1 count or above)

In the case of Ao_L<Ao_H

The following diagrams show analog output characteristics by scaling:



(7) Setting of Communication

For the communication function, refer to the Communication Instruction Manual provided separately.

1-34 Communication mode setting screen

comm / Loc

Initial value: Loc (local)
Setting range: Loc, Com (com)
Only a change from Com to Loc is possible by operating keys.
Communication is enabled in the mode displayed on the bottom.

1-35 Communication address setting screen

Addr / 1

Initial value: 1
Setting range: 1 ~ 255
A machine number is set in case two or more controllers are connected through communication.

1-36 Communication data format setting screen

dAtA / 7E1

Initial value: 7E1 (Data length 7 bits, even parity, stop bit 1)
Setting range: 7E1, 8N1 (Data length 8 bits, non-parity, stop bit 1)
A communication data format is set.

1-37 Start character setting screen

ScHA / Stx

Initial value: Stx
Setting range: Stx, Att
Which of Stx (STX) and Att (@) is used as the start character of communication format is set.

1-38 BCC operation type setting screen

bcc / 1

Initial value: 1
Setting range: 1 ~ 4

An operation type for error detection BCC check is set from 1 to 4 shown in the following table:

Table of BCC Operation Types

Type of Operation	Description
1	Add operation from start character to text end character 2's
2	complement after add operation from start character to text
3	end character Exclusive OR operation immediately after start
4	character to text end character Without BCC operation

To the 1-39 screen

1-39 Communication speed setting screen

bPS / 1200

Initial value: 1200
Setting range: 1200, 2400, 4800, 9600, 19200 bps
A communication speed is set but 19200 bps is displayed as 19200 because of limitation in the number of digits.

1-40 Communication delay time setting screen

dELY / 20

Initial value: 20
Setting range: 1 ~ 100
Time lag from receiving a communication command to transmission is set.
Delay time = Set value × 0.512 msec

1-41 Communication memory mode setting screen

mEm / EEP

Initial value:
Setting range: EEP, rAM, r_E
A mode of writing data in EEPROM and RAM in communication is set.

Type	Writing Process
	Writing entirely in EEPROM
EEP	Writing entirely in RAM
rAM	Writing OUT1 and OUT2 in RAM and others in EEPROM
r_E	

(8) Setting of Control Output Characteristic

1-42 Control output characteristic setting screen

Act / rA

Initial value:
Setting range: rA, dA
Characteristic of control output is set.
The following table shows output characteristics of the one-output specification and the two-output specification.

Output specification	Characteristic	OUT 1	OUT 2
1 output	RA	Heating	None
	DA	Cooling	None
2 output	RA	Heating	Cooling
	DA	Heating	Heating

For control output characteristic, refer to Section 6-9.

(9) Setting of Soft Start Time

1-43 Soft start setting screen

SoFt / oFF

Initial value: OFF
Setting range: OFF, 1 ~ 100 seconds
Soft start time for changing output gradually is set.
Soft start does not function when OFF is set.
For details, see Section 6-10.

(10) Setting of SV Limiter

1-44 SV limiter lower limit value setting screen

SV_L / 0.0

Initial value: Lower limit value of measuring range
Setting range: Measuring range lower limit value ~ higher limit value - 1 count
In case a narrower setting range of target value than a measuring range is used, a lower limit value is set.
(It can prevent erroneous setting in a risky range and has some other advantageous effect.)

1-45 SV limiter higher limit value setting screen

SV_H / 800.0

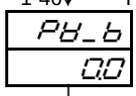
Initial value: Higher limit value of measuring range
Setting range: Measuring range lower limit value ~ higher limit value + 1 count
In case a narrower setting range of target value than a measuring range is used, a higher limit value is set.
(It can prevent erroneous setting in a risky range and has some other advantageous effect.)

Note:
An SV limiter is set so as to be SV limiter lower limit value < SV limiter higher limit and priority is given to the lower limit value. Therefore, a higher limit cannot be set at a smaller value than a lower limit value + 1 count.

To the 1-46 screen

(11) Setting of PV Bias Value

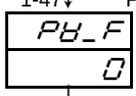
1-46 PV bias value setting screen



Initial value: 0 unit
Setting range: − 1999 ~ 2000 units
This value is used to correct an input error from a sensor or the like.
When a bias is used, control is also carried out with a corrected value.

(12) Setting of PV Filter Time

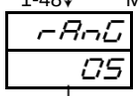
1-47 PV filter time setting screen



Initial value: 0 second
Setting range: 0 ~ 100 seconds
In case input changes conspicuously or noise continues, PV filter is used to mitigate such undesirable effect.
When 0 second is set, filter does not function.

(13) Setting of Measuring Range Code

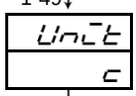
1-48 Measuring range code setting screen



Initial value: Multi 05, voltage 86, current 92
Setting range: Select from the Table of Measuring Range Codes in Section 5-8
Each code represents a combination of an input type and a measuring range.

(14) Setting of Temperature Unit

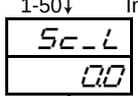
1-49 Temperature unit setting screen



Initial value: C
Setting range: C , F
Select(℃) or F (˚F) as the unit of temperature for sensor input.
This screen is not displayed when linear input (mV, V or mA) is selected.

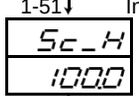
(15) Setting of Input Scaling

1-50 Input scaling lower limit value setting screen



Initial value: 0.0
Setting range: − 1999 ~ 9989 units
A lower limit value of scaling of linear input (mV, V or mA) is set.
The screen is for monitoring only for sensor input and setting is not possible.

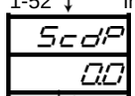
1-51 Input scaling higher limit value setting screen



Initial value: 100.0
Setting range: Sc_L + 10 ~ Sc_L + 5000
A higher limit value of scaling of linear input (mV, V or mA) is set.
For sensor input, the screen is for monitoring only and setting is not possible.

Note:
If input scaling higher/lower limits is set to make difference between the higher and lower limit values less than + 10 counts or more than +5000 counts, the higher limit value is automatically changed to make the difference +10 counts or +5000 counts.
A higher limit value which is smaller than a lower limit value + 10 counts or larger than a lower limit value + 5000 counts is unable to be set.

1-52 Input scaling decimal point position setting screen



Initial value: 1 digit on the right of decimal point (0.0)
Setting range: No decimal point (0) ~ 3 digits on the right of decimal point (0.000)
The position of decimal point for input scaling is set.
For sensor input, this screen is for monitoring only and setting is not possible.

ENT

From the 1-0 initial screen of the screen group

1 To the 1-0 initial screen of the screen group 1

5-8. Table of Measuring Range Codes Select a measuring range from the following table.

A change of the code will initialize all date related to the measuring range.

Table of Measuring Range Codes

Input type			Code	Measuring range (˚C)	Measuring range (˚F)
Multi		B *1	01	0 ~ 1800	0 ~ 3300
		R	02	0 ~ 1700	0 ~ 3100
		S	03	0 ~ 1700	0 ~ 3100
		K	04 *2	− 199.9 ~ 400.0	− 300 ~ 750
			05	0.0 ~ 800.0	0 ~ 1500
			06	0 ~ 1200	0 ~ 2200
		E	07	0 ~ 700	0 ~ 1300
		J	08	0 ~ 600	0 ~ 1100
		T	09 *2	− 199.9 ~ 200.0	− 300 ~ 400
		N	10	0 ~ 1300	0 ~ 2300
		PLII *3	11	0 ~ 1300	0 ~ 2300
		Wre5-26 *4	12	0 ~ 2300	0 ~ 4200
		U *5	13 *2	− 199.9 ~ 200.0	− 300 ~ 400
		L *5	14	0 ~ 600	0 ~ 1100
	Pt100		31	− 200 ~ 600	− 300 ~ 1100
			32	− 100.0 ~ 100.0	− 150.0 ~ 200.0
			33	− 50.0 ~ 50.0	− 50.0 ~ 120.0
			34	− 200 ~ 500 0.0 ~ 200.0	− 300 ~ 1000 0.0 ~ 400.0
	JPt100		35		
			36	− 100.0 ~ 100.0	− 150.0 ~ 200.0
			37	− 50.0 ~ 50.0	− 50.0 ~ 120.0
			38	0.0 ~ 200.0	0.0 ~ 400.0
	mV	− 10~10mV	71	Initial value: 0.0 ~ 100.0 Input scaling measuring range: − 1999 ~ 9999 Span: 10 ~ 5000 counts Position of decimal point: None 1, 2 or 3 digits on the right of decimal point	
		0~10mV	72		
		0~20mV	73		
		0~50mV	74		
		10~50mV	75		
		0~100mV	76		
Voltage	V	−1~1V	81	Initial value: 0.0 ~ 100.0 Span: 10 ~ 5000 counts Position of decimal point: None 1, 2 or 3 digits on the right of decimal point	
		0~1V	82		
		0~5V 0~2V	83		
			84		
		1 ~5V	85		
		0~10V	86		
		4 ~20mA 0~20mA	91		
			92		

Thermocouple B, R, S, K, E, J, T, N: JIS/IEC
R.T.D. Pt100: JIS/IEC
JPt100: Former JIS
*1 Thermocouple B: Accuracy guarantee not applicable to 400˚C (752˚F) and below.
*2 Thermocouple K, T, U: Accuracy of those whose readings are below − 100˚C is ±0.7% FS
*3 Thermocouple PLII: Platinel
*4 Thermocouple Wre5-26: A product of Hoskins
*5 Thermocouple U, L: DIN 43710

NOTE: Unless otherwise specified, the measuring range will be set as listed below during the shipment from the factory.

Input	Specification/Rating	Measuring range
Multi-input	K thermocouple	0.0 ~ 800.0˚C
Voltage (V)	0 ~ 10V DC	0.0 ~ 100.0
Current (mA)	4 ~ 20mA DC	0.0 ~ 100.0

6. Explanation of Functions

(All the details sre mentioned here except the explanation of 5-5. Procedure of setting screen group 0)

6-1. Events

1) Deviation Alarm
An alarm action point is set by a deviation from target set value (SV). For example, when the target set value is 20˚C, +10˚C should be set for higher limit deviation alarm in order to put an alarm in action at 30˚C and higher. To put an alarm in action at 30˚C and lower when the target set value is 100˚C, − 70˚C should be set for higher limit deviation alarm. Higher limit deviation alarm must be higher than the target set value and lower limit deviation alarm must be lower than the target set value. This is conveniently used to make the alarm action point follow deviation from the target set value. The set range will be − 1999~2000 unit.
2) Absolute Value Alarm
An alarm action point is set by an absolute value. For example, when the target set value is 20˚C, 30˚C should be set for higher limit absolute alarm in order to put an alarm in action at 30˚C and higher. To put an alarm in action at 30˚C and lower when the target set value is 100˚C, 30˚C should be set for lower limit absolute alarm. Both higher limit and lower limit can be set at any value within the measuring range.
This alarm is convenient when the alarm action point is fixed.
3) Standby Action
This is used to withhold alarm action even when an alarm action point is reached when power is applied and to put the alarm in action on the alarm action point after a target set value (SV) is reached.
4) No-standby Action
If an alarm action point is reached when power is applied, an alarm is output. This is used to output an alarm whenever an alarm action point is reached.

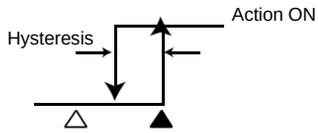
6-2. Setting of Event Standby Action

In the 1-22 event 1 standby action code setting screen in the explanation of the screen group 1:
1) Select a code from 1, 2 and 3 of the standby action code table when event output is used as an alarm;
2) Select 4 when event output is used for control. Note, however, that setting 4 will turn event output OFF if input goes out of order;
3) When 2 is set, the standby function is put in action only when power is applied;
4) When 3 is set, the standby function is put in action when power is applied and when SV in execution is changed.
5) A change to 1 or 4 while standby action is in execution, the standby action will be released immediately;
6) If a PV value is out of a range in which an event action is ON, standby action becomes invalid even when 2 or 3 has been set for standby action. The 1-25 event 2 standby action code setting screen is the same.

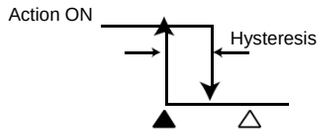
6-3. Alarm Action Diagrams

The following are diagrams showing alarm actions that can be selected as event 1 and event 2.

Hd : Higher limit deviation alarm

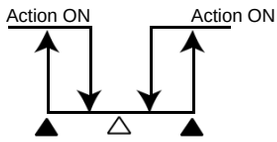


Ld : Lower limit deviation alarm

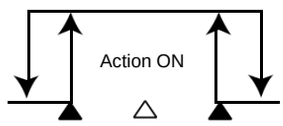


△: SV value ▲: Alarm action point

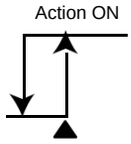
od : Outside higher/lower limit deviations alarm



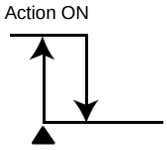
Id : Within higher/lower limit deviations alarm



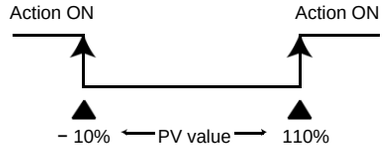
HA : Higher limit absolute value alarm



LA : Lower limit absolute value alarm



So : Scaleover



6-4. P.I.D.

1) P (Proportional action)
A percentage at which control output varies with respect to a measuring range is set. Control output increases or decreases in proportion to a difference between PV and SV values. The narrower the proportional band, the more conspicuously output changes to strengthen proportional action. If it is too narrow, however, the result of control will be close to ON-OFF action.
2) I (Integral time)
This is the function to correct an offset (constant deviation). The longer the integral time, the weaker the corrective action and the shorter the time the stronger the action but control result may be undulated due to integral hunting.
3) D (Derivative time)
This is the function to estimate a change in control output, suppress overshoot caused by integration and improve control stability. The longer the derivative time, the stronger the derivative action but control result may be vibratile.

6-5. Manual Reset

In PID action, an offset is corrected automatically by I, i.e., integration. When OFF is set for I, correction is not carried out and so output should be increased or decreased manually. This method is called manual reset.

6-6. Lower Limit and Higher Limit Setting Limiters

1) Output limiter means to limit a minimum or maximum value of control output and this function is effective in maintaining the lowest temperature or suppressing overshooting of control.
2) Output limiter gives preference to a lower limit value. When a larger lower limit value than a higher limit value is set, the higher limit value is automatically changed to the lower limit value + 1%. In other words, it is not possible to set a higher limit value which is less than a lower limit + 1%.

6-7. Proportional Cycling Time

It should be within a range from 1~120 seconds in the case of contact output or SSR drive voltage output. Proportional cycling time is ON time + OFF time within a proportional band.

6-8. Auto Return Function

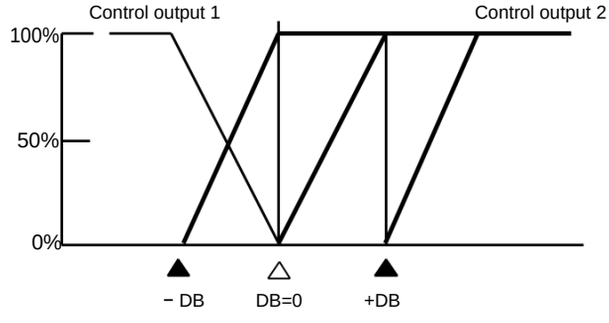
If no key is operated for 3 minutes or longer on a screen (except the 0-1 output 1 monitor screen, 0-2 output 2 monitor screen and 1-26 heater current monitor screen), the screen automatically changes to the 0-0 basic screen of the mode 0 screen group. This is called auto return.

6-9. Control Output Characteristics

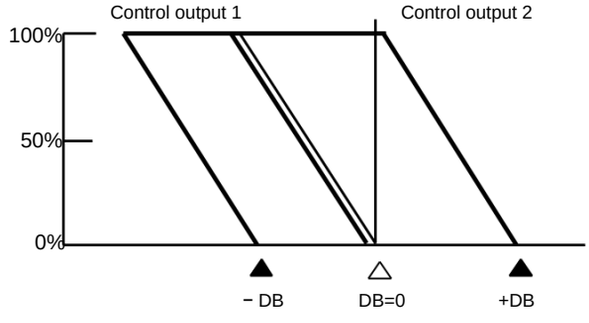
1) One output
For heating action, RA (reverse action) OUT 1 is set, and for cooling action DA (direct action) OUT 1 is set.
2) Two outputs
① RA (reverse action) is set for heating action OUT1 and cooling action OUT2.
② DA (direct action) is set for heating action OUT1 and heating action OUT2.

Control output characteristics with two outputs are shown in the following diagrams. ① shows heating and cooling control and ② two-stage heating control.

① Output characteristic diagram of 2-output heating and cooling action



② Output characteristic diagram of 2-output heating and heating action



Control output 1: Solid line
Control output 2: Dotted line
△: Target set value (SV)
▲: DB (dead band)

NOTE: In these diagrams, the manual reset (MR) value is -50%.

6-10. Soft Start

It is the function to raise control output gradually in a set time upon applying power and at the time of return from scaleover to normal. The function effectively prevents excess current from being present in a heater or the like.

1) The soft start function is put in action in the following conditions:
① When power is applied in the automatic output mode and when a normal state is returned from scaleover.
② When P (proportional band) is not OFF.
③ When soft start time has been set, i.e., not OFF.
2) Soft start is released in the following conditions:
① Soft start time has elapsed normally.
② An output value under soft start control exceeds an PID operated output value.
③ Soft start time is turned OFF by key operation.
④ The automatic output mode is changed to the manual output mode by key operation.
⑤ AT (auto tuning) is executed by key operation.
⑥ The setting of P (proportional band) is changed to OFF by key operation.
⑦ The measuring range of input is changed by key operation.
⑧ A control output characteristic is changed by key operation.

7. Maintenance and Troubleshooting

7-1. Procedure of Maintenance Replacement and Matters to Be Attended to (Steps for replacing defective items)

① Confirmation of Model Code:
Check the model code of the component part in trouble. (Open the control box, and you can find an appropriate code in the model label affixed to the instrument case.)

② Inquiry on Input Data:
Ask the manufacturer if input data (control date of external operation, event output, set value of position, etc. at the time when an error occurs) is necessary or not.

③ Confirmation of Present Wiring Condition:
Check and record the present wiring condition. Please note that in case input data is necessary for control, the same control operation as before is not possible with a replaced product unless such data is input.

④ Confirmation of Present Input Data:
When data is not known, call the input date for the product, check and record it. In case input data is required, the same control operation as before is not possible with a replaced product unless such data is input.

⑤ Repair of Present Product or Procurement of New Product:
In case the product in trouble is removable from the site of installation, remove and have it repaired. If it is not possible, arrange to acquire a new product for replacement.

⑥ Setting before Starting Operation:
When replaced by a new product, check the wiring, apply power and set items as described in 5-4. Before Starting Up.

7-2. Cause of Trouble and Troubleshooting

Problem	Cause	Remedy
① Error code is displayed.	Refer to "Error Codes, Causes and Remedies."	Refer to "Error Codes, Causes and Remedies."
② Displayed PV value seems to be incorrect.	❶ Set measuring range code is different from that of input sensor/input signal. ❷ Erroneous wiring to input terminals of sensor	❶ Check if set measuring range code is correct for input signal. ❷ Correct wiring to input terminals of sensor.
③ Display on the front panel goes out and the instrument does not operate.	❶ Problem with power supply and wiring connection. ❷ Deterioration of the product.	❶ Inspect portions related to power source and wire connection. Check wiring. ❷ Examine the product and repair or replace.
④ Key unable to be operated.	❶ Keylock is in effect. ❷ Deterioration of the product. ❸ In case communication function is added, the communication mode (Com) has been set.	❶ Release keylock. ❷ Examine and repair or replace the product. ❸ Change the communication setting to the local mode (Loc).
⑤ ON-OFF action of control output is too fast.	❶ ON-OFF is set for P of PID. ❷ Too small a value set for hysteresis of ON-OFF action.	❶ Change the OFF set for P to two-position type ON-OFF action. ❷ Increase the hysteresis value of ON-OFF action.

7-3. Error Codes, Causes and Remedies

(1) Input measured value problems

Screen display	Problem	Cause	Remedy
HHHH (HHHH)	Higher limit side scaleover	① A break of thermocouple input wiring ② A break of R.T.D. input A wiring ③ Input measured value exceeded higher limit of measuring range by 10%.	❶ Check thermocouple input wiring for a possible break. ❷ Check R.T.D. input A wiring for a possible break. If wiring has no problem, replace R.T.D. ❸ For voltage or current input, check the transmitting unit of measured values. Check if set code of measuring range is correct for input signal.
LLLL (LLLL)	Lower limit side scale over	Input measured value fell from lower limit of measuring range by 10%.	Check wiring of inversed polarity for measured value input.
b___ (b---)	A break of R.T.D. input wiring.	① A break of B ② Breaks of ABB	Check R.T.D. input terminals A, B and B for breaks. If wiring has no problem, replace R.T.D.
CJHH (CJHH)	Higher limit side scaleover of reference contact (CJ) of thermocouple input.	Ambient temperature of the product has exceeded 80˚C.	❶ Reduce ambient temperature to the level provided in the environment conditions for the product. ❷ In case ambient temperature has not exceeded 80˚C, examine the SR90.
CJLL (CJLL)	Lower limit side scaleover of reference contact (CJ) of thermocouple input.	Ambient temperature of the product has fallen to − 20˚C or lower.	❶ Raise ambient temperature to the level provided in the environment conditions for the product. ❷ In case ambient temperature has not fallen to − 20˚C, examine the product.

(2) Heater break/loop alarm problems

Screen display	Problem	Cause	Remedy
HbHH (HBHH)	Input value from heater current detector has exceeded 55.0A.	Excess current	❶ Reduce the current. ❷ Examine the product.
HbLL (HBLL)	Input value from heater current detector fails to reached 5.0A.	The product in trouble	Examine, repair or replace the product.

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8. Record of Parameter Setting

(For convenience sake, recording set values and selected items is recommended.)
The initial values are of Code 05 (K).

Screen No.	Parameter (Item)/screen display		Initial value	Setting/Selection	Record
0-0	Basic screen	0 (0)	0		
0-1	Output 1 monitor				
0-2	Output 2 monitor				
0-3	AT action	At. (At)	oFF		
0-4	Event 1 set value setting	E1Hd. (E1Hd)	2000 units		
0-5	Event 2 set value setting	E2Hd. (E2Hd)	- 1999 units		
0-6	Set value bias setting	Sb. (Sb)	0 units		
1-0	Initial screen	PArA. (PArA)	SEt		
1-1	Keylock setting	KLc. (KLc)	oFF		
1-2	Output 1 proportional band setting	P. (P)	30		
1-3	Output 1 hysteresis	dF. (dF)	20 units		
1-4	Output 1 integral time	1. (1)	120		
1-5	Output 1 derivative time	d. (d)	30		
1-6	Output 1 manual reset	mr. (mr)	0.0		
1-7	Output 1 target value function	SF. (SF)	0.40		
1-8	Output 1 lower limit output limiter	o-L. (o_L)	0.0		
1-9	Output 1 higher limit output limiter	o-H. (o_H)	100.0		
1-10	Output 1 proportional cycling time	o-C. (o_C)	Y: 30, P: 3		
1-11	Output 2 proportional band setting	P2. (P2)	30		
1-12	Output 2 hysteresis	dF2. (dF2)	20 units		
1-13	Output 2 integral time	12. (12)	120		
1-14	Output 2 derivative time	d2. (d2)	30		
1-15	Output dead band	db2. (db2)	0 units		
1-16	Output 2 target value function	SF2. (SF2)	0.40		
1-17	Output 2 lower limit output limiter	o-L2. (o_L2)	0.0		
1-18	Output 2 higher limit output limiter	o-H2. (o_H2)	100.0		
1-19	Output 2 proportional cycling time	o-C2. (o_C2)	Y: 30, P: 3		
1-20	Event 1 type	E1-m. (E1_A)	Hd		
1-21	Event 1 hysteresis	E1-d. (E1_d)	5 units		
1-22	Event 1 standby action	E1-i. (E1_C)	1		
1-23	Event 2 type	E2-m. (E2_A)	Ld		
1-24	Event 2 hysteresis	E2-d. (E2_d)	5 units		
1-25	Event 2 standby action	E2-i. (E2_C)	1		
1-26	Heater current monitor	Hb-A. (Hb_A)			
1-27	Heater break/loop alarm	Hb-m. (Hb_A)	Lc		
1-28	Heater break/loop alarm standby	Hb-i. (Hb_C)	oFF		
1-29	Heater break alarm value	Hb-S. (Hb_S)	oFF		
1-30	Heater loop alarm value	HL-S. (HL_S)	oFF		
1-31	Analog output type	Ao-m. (Ao_A)	PV		
1-32	Analog output scaling lower limit	Ao-L. (Ao_L)	0.0		
1-33	Analog output scaling higher limit	Ao-H. (Ao_H)	800.0		
1-34	Communication mode setting	comm. (comm)	Loc		
1-35	Communication address	Addr. (Addr)	1		
1-36	Communication data format	dAtA. (dAtA)	7E1		
1-37	Start character	SchA. (SchA)	Stx		
1-38	BCC operation type	bcc. (bcc)	1		
1-39	Communication speed	bPS. (bPS)	1200		
1-40	Communication delay time	dely. (dELy)	20		
1-41	Communication memory mode	mem. (mEM)	EEP		
1-42	Control output characteristic	Act. (Act)	rA		
1-43	Soft start time	Soft. (SoFt)	oFF		
1-44	SV limiter lower limit value	SV-L. (SV_L)	0.0		
1-45	SV limiter higher limit value	SV-H. (SV_H)	800.0		
1-46	PV bias value	PV-b. (PV_b)	0 units		
1-47	PV filter time	PV-F. (PV_F)	0		
1-48	Measuring range codes Multi: V: A:	rAnG. (rAnG) rAnG. (rAnG) rAnG. (rAnG)	05 86 92		
1-49	Temperature unit	Unit. (Unit)	c		
1-50	Input scaling lower limit	Sc-L. (Sc_L)	0.0		
1-51	Input scaling higher limit	Sc-H. (Sc_H)	800.0		
1-52	Input scaling decimal point position	Scdp. (ScdP)	0.0		

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9. Specifications

Display

Digital display: Measured value (PV)/7 segments red LED 4 digits
Target set value (SV)/7 segments green LED 4 digits
Display accuracy: ±(0.3%FS + 1 digit)
Excluding reference contact temperature compensation accuracy of thermocouple input.
Accuracy of readings lower than − 100˚C of thermocouples K, T, U inputs is ±0.7%FS.
Accuracy guarantee not applicable to 400˚C (752˚F) and below of B thermocouple.
Display accuracy maintaining range: 23˚C ± 5 ˚C (18~28˚C)
Display resolution: Differs by measuring range (0.001, 0.01, 0.1 and 1)
Measured value display range: − 10%~110% of measuring range
Display updating cycle: 0.25 seconds
Action display/color: 7 type, LED lamp display
Control output (OUT1, OUT2)/Green
Event (EV1, EV2)/Orange
Auto tuning/Green
Manual control output (MAN)/Green
Set value bias, communication (SB/COM)/Green

Setting

Setting method: By operating 4 keys (, , and ENT) on the front panel
Target value setting range: Same as measuring range (within setting limiter)
Setting limiter: Individual setting for higher and lower limits, any value is selectable within measuring range (Lower limit value<Higher limit value)

Input

Type of input: Selectable from multiple (TC, Pt, mV), voltage (V) and current (mA)
Thermocouple: B, R, S, K, E, J, T, N, PL II, Wre5-26 (UL (DIN 43710))
Input impedance: 500kΩ minimum
External resistance tolerance: below 100Ω
Burnout function: Standard feature (up scale)
Reference contact compensation accuracy:
± 1 ˚C (within the accuracy maintaining range (23 ± 5 ˚C))
± 2 ˚C (between 5 and 45˚C of ambient temperature)
R.T.D.: Pt100/JPt100, 3-wire type
Normal current: 0.25 mA
Lead wire tolerance: 5Ω maximum/wire (3 lead wires should have the same resistance.)
Voltage mV: − 10~10, 0~10, 0~20, 0~50, 10~50, 0~100mv DC
V: − 1~1, 0~1, 0~2, 0~5, 1~5, 0~10V
Input impedance: over 500kΩ
Current mA: 0~20, 4~20mA DC
Receiving impedance: 250Ω
Input scaling function: Scaling possible for voltage (mV, V) or current (mA) input
Scaling range: − 1999~9999 counts
Span: 10~5000 counts
Position of decimal point: None, 1, 2 and 3 digits on the right of decimal point
Sampling cycle: 0.25 seconds
PV bias: − 1999~2000 units
PV filter: 0~100 seconds
Isolation: Control input not insulated from system, set value bias, and CT input but insulated from others

Control

Control mode
With 1 output: Expert PID control with auto tuning function
RA (reverse characteristic): Heating action
DA (direct characteristic): Cooling action
With 2 outputs: Expert PID control with auto tuning function + PID control
RA (reverse characteristic): Heating action (OUT1) and cooling action (OUT2)
DA (direct characteristic): 2-stage heating action
Type of control/rating: Contact/1 a 240V AC 2A (resistive load) 1.2A (inductive load)
(Common to Output 1 and 2): SSR drive voltage/12V±1.5V DC (Maximum load current 30mA)
Current/4~20mA DC (Maximum load resistance 600Ω)
Voltage/0~10V DC (Maximum load current 2mA)
Control output resolution: Control output 1: approx. 0.0125% (1/8000)
Control output 2: approx. 0.5% (1/200)

Control output 1
Proportional band (P): OFF, 0.1~999.9% (ON-OFF action by OFF)
Integral time (I): OFF, 1~6000 seconds (P or PD action by OFF)
Derivative time (D): OFF, 1~3600 seconds (P or PI action by OFF)
Target value function: OFF, 0.01~1.00
ON-OFF hysteresis: 1~999 units (Effective when P=OFF)
Manual reset: − 50.0~50.0% (Effective when I=OFF)
Higher/lower limit output limiter: Lower limit 0.0~99.9%, higher limit 0.1~100.0% (Lower limit value < Higher limit value)
Proportional cycle: 1~120 seconds (for contact and SSR drive voltage output)

Control output 2 (option)
Proportional band (P): OFF, 0.1~999.9% (ON-OFF action by OFF)
Integral time (I): OFF, 1~6000 seconds (P or PD action by OFF)
Derivative time (D): OFF, 1~3600 seconds (P or PI action by OFF)
Target value function: OFF, 0.01~1.00
ON-OFF hysteresis: 1~999 units (Effective when P=OFF)
Dead band: − 1999~5000 units (Overlap with a negative value)
Higher/lower limit output limiter: Lower limit 0.0~99.9%, higher limit 0.1~100.0% (Lower limit value < Higher limit value)
Proportional cycle: 1~120 seconds (for contact and SSR drive voltage output)

Manual control
Output setting range: 0.0~100.0%
Setting resolution: 0.1%
Manual ↔ auto switching: Balanceless bumpless (within proportional range, however.)
Soft start: OFF, 1~100 seconds
AT point: SV value in execution
Control output characteristic: RA (reverse characteristic)/DA (direct characteristic) switching by front key
Isolation: Contact output isolated from all.
Analog output not insulated from SSR drive voltage, current and voltage but insulated from others. (In case another output is also of SSR drive voltage, current or voltage, however, two outputs are not insulated from each other.)

Event output (option)

Number of event points: 2 points of EV1 and EV2
Types: Selectable from the following 9 types for EV1 and EV2:
oFF: No selection
Hd: Higher limit deviation
Ld: Lower limit deviation
od: Outside higher/lower limit deviations
cd: Within higher/lower limit deviations
HA: Higher limit absolute value
LA: Lower limit absolute value
So: Scaleover
Hb: Heater break/loop alarm
Event setting range: Absolute values (both higher limit and lower limit): Within measuring range
Deviations (both higher limit and lower limit): − 1999~2000 units
Higher/lower limit deviations (within/outside): 0~2000 units
Event action: ON-OFF action

Hysteresis: 1~999 units
Standby action: Selectable from the following 4 types for
EV1 and EV2: 1 Without standby action.
2 Standby when power is applied.
3 Standby when power is applied and when SV value in execution is changed.
4 Control mode without standby action (No alarm is output at the time of abnormal input).
Output type/rating: Contact (1a × 2 points common)/240V AC 1A (resistive load)
Output updating cycle: 0.25 seconds

Heater break/heater loop alarm (option)

Break/loop detection only for OUT1 (Selectable when output type is contact or SSR drive voltage)
Current capacity: 30A, 50A to be designated when CT is ordered.
Alarm action: Heater current is detected by external CT provided as an accessory.
When heater break is detected while control output is ON=Alarm output ON
When heater loop alarm is detected while control output is OFF=Alarm output ON
Current setting range: OFF, 0.1~50.0A (Alarm action is stopped by setting OFF)
Setting resolution: 0.1A
Current display range: 0.0~55.0A
Display accuracy: ±2.0A (Sine wave at 50Hz)
Minimum time to identify action: 0.25 seconds (every 0.5 seconds) common to ON and OFF
Alarm retention mode: Selectable from lock (to retain) and real (not to retain).
Standby action: Selectable from without (OFF) and with (ON).
Sampling cycle: 0.5 seconds
Isolation: CT input not insulated from system and other inputs but insulated from the rest.

Set value bias (option)

Setting range: − 1999~5000 units
Action input: No-voltage contact or open collector (level action) about 5V DC, 1mA maximum
Minimum level retention time: 0.15 seconds
Isolation: Action input not insulated from system and other inputs but insulated from others

Communication function (option)

Type of communication:RS-232C, RS-485
Communication system: RS-232C 3-line type half duplex system
RS-485 2-line type half duplex system
(RS-485 is of half-duplex multi-drop (bus) system)
Synchronization system:Start-stop synchronization system
Communication distance: RS-232C The longest: 15 m
RS-485 The longest 500 m (depending on conditions)
Communication speed: 1200, 2400, 4800, 9600, 19200 bps
Data format: 7 bits, even parity, 1 stop bit or
8 bits, non-parity, 1 stop bit
Communication address: 1~255
Communication memory mode: EEP/RAM/r_E
Communication BCC: Add/Add two' S cmp/XOR/None
Communication delay time: 1~100 (× 0.512 msec)
Communication code: ASCII code
Communication protocol: Shimaden's standard protocol
Number of connectable instruments:
RS-232 1
RS-485 up to 31
Isolation: Communication signals insulated from system, each input and each output.

Analog output (option)

Number of output points: 1 point
Type of analog output: Selectable from measured value, target value (SV in execution), control output 1 and control output 2.
Output signal/rating: 4~20mA DC/Maximum load resistance 300Ω
0~10V DC/Maximum load current 2mA
0~10mV DC/Output impedance 10Ω
Output scaling: Measured value, target value: Within measuring range (inversed scaling possible)
Control output 1 and 2 0.0~100.0% (inversed scaling possible)
Output accuracy: ±0.3% FS (with respect to displayed value)
Output resolution: About 0.01% (1/10000)
Output updating cycle: 0.25 seconds
Isolation: Analog output insulated from system and inputs but not insulated from control output except contact output.

General specifications

Data storage: Non-volatile memory (EEPROM)
Environmental conditions for instrument operation:
Temperature: − 10~50˚C
Humidity: 90% RH or less (no dew condensation)
Height: 2000m from the sea level or lower
Category: II
Degree of pollution: 2
Storage temperature: − 20~65˚C
Supply voltage: Either 100-240V AC±10% 50/60Hz or 24V AC/DC±10% to be designated.
Power consumption: SR91: 100-240VAC 11VA maximum for AC; 6W for DC 24V; 7VA for AC 24V
SR92, SR93 and SR94: 100-240VAC 15VA maximum for AC; 8W for DC 24V; 9VA for AC 24V
Input/noise removal ratio: 50 dB or higher in normal mode (50/60 Hz)
130 dB or higher in common mode (50/60 Hz)
Conformity with standards: Safety: IEC1010 and EN61010-1
EMC: EN61326
Insulation resistance: Between input/output terminals and power terminal 500V DC 20MΩ or above;
Between input/output terminals and protective conductor terminal 500V DC 20MΩ or above
Dielectric strength: Between input/output terminals and power terminal 2300V AC/minute; Between power terminal and protective conductor terminal 1500V AC/minute
Protective structure: Only front panel has dust-proof and drip-proof structure equivalent to IP66.
Material of case: PPO resin molding (equivalent to UL94V-1)

External dimensions:

SR91: H48 ×	W48 × D111 (Panel depth: 100) mm
SR92: H72 ×	W72 × D111 (Panel depth: 100) mm
SR93: H96 ×	W96 × D111 (Panel depth: 100) mm
SR94: H96 ×	W48 × D111 (Panel depth: 100) mm
Mounting:	Push-in panel (one-touch mount
Panel thickness:	1.0~4.0 mm
Panel cutout:	SR91: H45 × W45 mm
	SR92: H68 × W68 mm
	SR93: H92 × W92 mm
	SR94: H92 × W45 mm
Weight:	SR91: Approximately 170 g
	SR92: Approximately 280 g
	SR93: Approximately 330 g
	SR94: Approximately 240 g

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