


Yamataha ThermJet Burners

Model TJ0050

Version 2.7

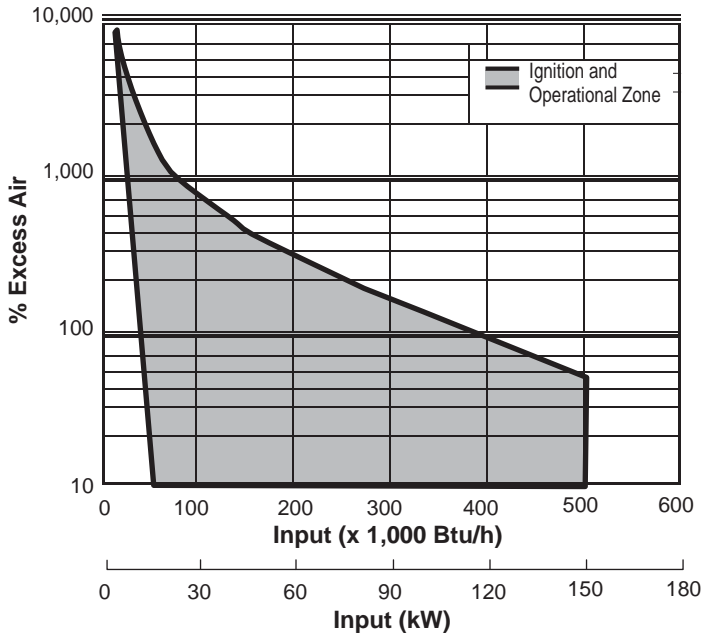
| Parameter | Burner Velocity | | Model TJ0050 |
|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------------|
| Maximum Input, Btu/h (kW) | Medium & High Velocity | | 500,000 (146.5) |
| Minimum Input On-Ratio, Btu/h (kW) | Medium & High Velocity | | 50,000 (14.6) |
| Minimum Input Fixed Air, Btu/h (kW) | Medium & High Velocity | | 10,000 (2.9) |
| Gas Inlet Pressure Required, "w.c. (mbar) Tap B (see page 3) | High Velocity | Natural Gas | 16.2 (40.3) |
| | | Propane | 19.6 (48.8) |
| | | Butane | 17.1 (42.6) |
| | Medium Velocity | Natural Gas | 8.9 (22.2) |
| | | Propane | 11.4 (28.4) |
| | | Butane | 9.6 (23.9) |
| Air Inlet Pressure Required, "w.c. (mbar) 15% Excess Air at Maximum Input Tap A (see page 3) | High Velocity | Natural Gas | 16.7 (41.6) |
| | | Propane | 18.0 (44.8) |
| | | Butane | 17.4 (43.3) |
| | Medium Velocity | Natural Gas | 9.9 (24.6) |
| | | Propane | 10.9 (27.1) |
| | | Butane | 10.5 (26.1) |
| High Fire Flame Length, inches (mm) <i>Measured from the outlet end of the combustor</i> | High Velocity | Natural Gas | 25 (635) |
| | | Propane | 33 (838) |
| | | Butane | 30 (762) |
| | Medium Velocity | Natural Gas | 28 (711) |
| | | Propane | 36 (914) |
| | | Butane | 39 (991) |
| Approximate Flame Velocity, ft/s (m/s) 15% Excess Air at Maximum Input | High Velocity | | 540 (165) |
| | Medium Velocity | | 320 (98) |
| Maximum Combustion Air Temperature | 300°F (149°C). For higher temperatures use TJPCA (Datasheet 206). | | |
| Flame Detection | Flame rods can be used with all combustors, natural gas, and operating temperatures up to 2,200°F (1,204°C). UV scanners can be used with all combustors, any fuel listed below, and up to the maximum operating temperature. | | |
| Fuel <i>For any other mixed gas, contact Yamataha, Inc.</i> | Natural gas, propane or butane ¹ | | |
| Approvals |  | | |

1. See Design Guide 205 for more information about typical fuel composition and properties

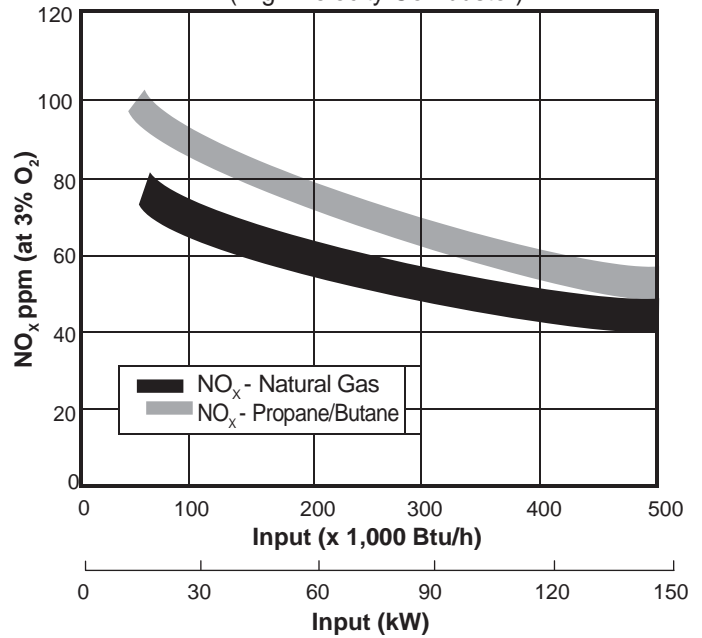
- All information is based on laboratory testing in neutral (0 "w.c., 0 mbar) pressure chamber. Different chamber conditions may affect the data.
- All information is based on standard combustor design. Changes in combustor will alter performance and pressures.
- All inputs based upon gross calorific values and standard conditions; 1 atmosphere, 70°F (21°C).
- Yamataha reserves the right to change the construction and/or configuration of our products at any time without being obliged to adjust earlier supplies accordingly.
- Plumbing of air and gas will affect accuracy of orifice readings. All information is based on generally acceptable air and gas piping practices.

Performance Graphs

Ignition & Operational Zones



NO_x Emissions (High Velocity Combustor)



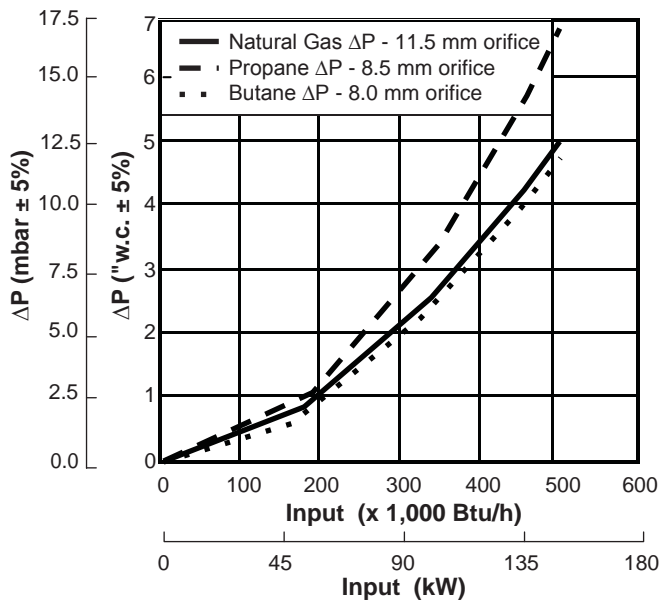
Emissions correction factor for medium velocity combustor is 1.20. Emissions data based on, on-ratio control firing at 15% excess air corrected to 3% O₂.

Emissions from the burner are influenced by:

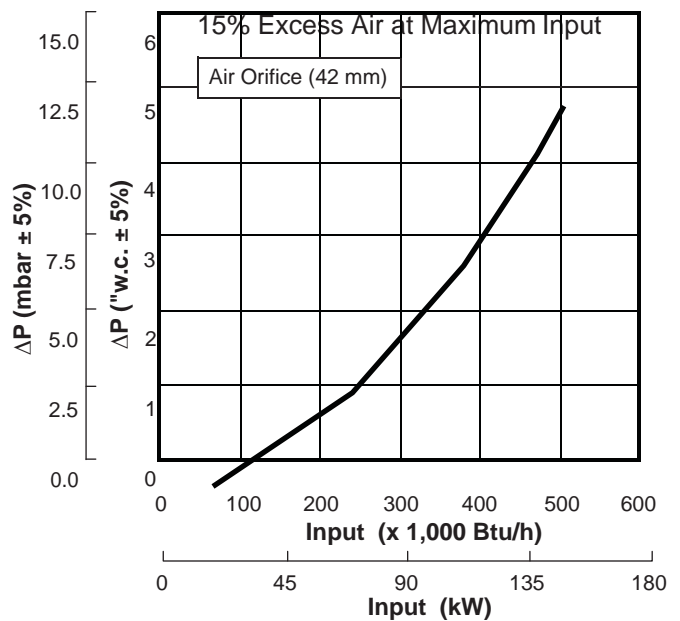
- Fuel type
- Combustion air temperature
- Firing rate
- Chamber conditions
- Percent of excess air

For estimates of other emissions, contact Yamataha.

Fuel Orifice ΔP vs. Input (ΔP Measured Between Taps B and D)



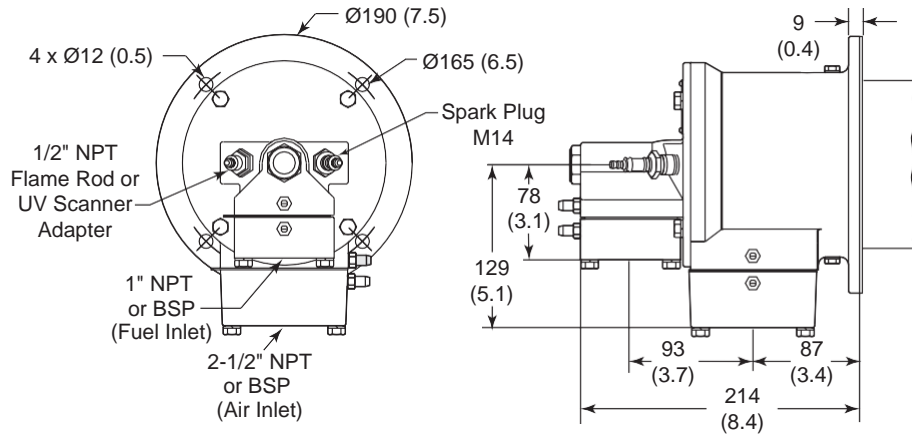
Air Orifice ΔP vs. Input (ΔP Measured Between Taps A and C)



Dimensions and Specifications

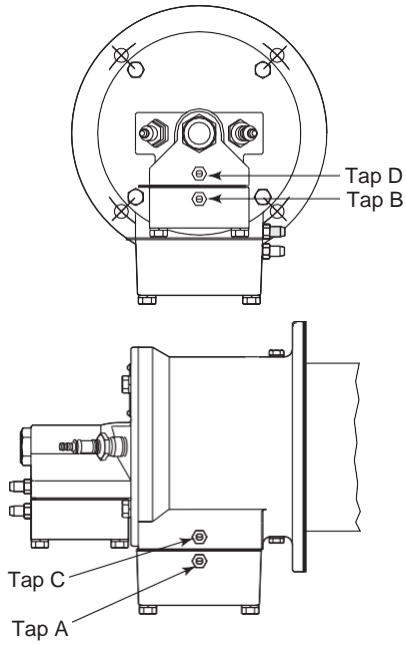
Dimensions in mm (inches)

Burner Housing



Burner weight less combustor: 37 lbs (17 kg)

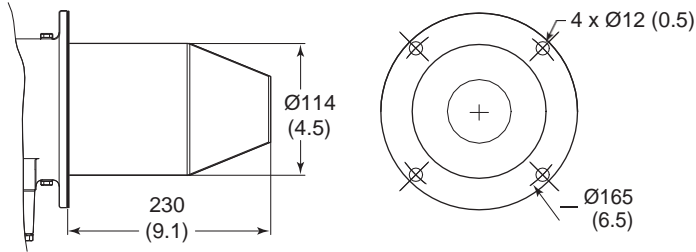
Tap Locations



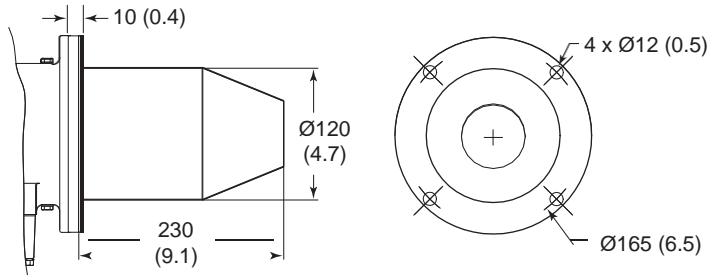
Dimensions and Specifications

Dimensions in mm (inches)

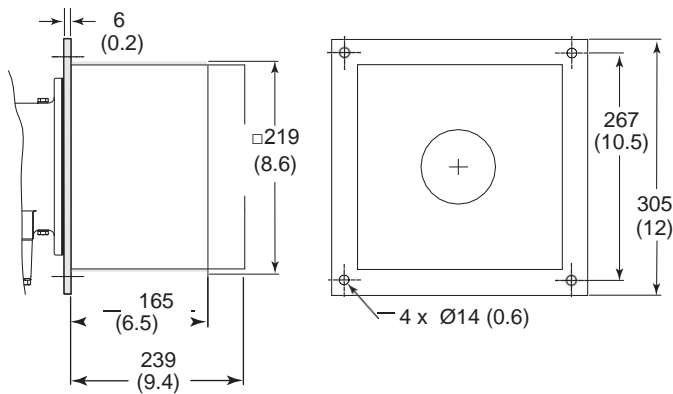
Combustors



Alloy Combustor (AISI 310)
 Weight: 3.0 lbs (1.4 kg)
 Maximum Chamber Temp: 1,750°F (950°C)

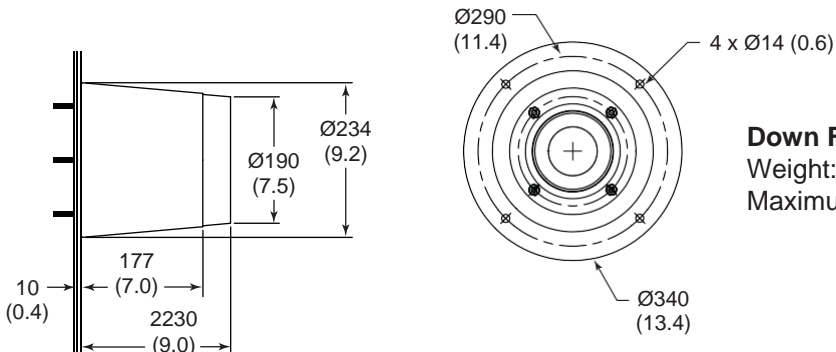


Silicon Carbide Combustor
 Weight: 3.3 lbs (1.5 kg)
 Maximum Chamber Temp: 2,500°F (1,371°C)



Refractory Combustor with AISI 330 wrapper
 Weight: 62.5 lbs (28.3 kg)
 Maximum Chamber Temp: 2,800°F (1,538°C)

Exhaust Outlet Diameter:
 Medium Velocity: Ø54 (2.1)
 High Velocity: Ø41 (1.6)



Down Firing Block with AISI 330 wrapper
 Weight: 60 lbs (27.2 kg)
 Maximum Chamber Temp: 2,800°F (1,535°C)